

# Breakthroughs in data driven materials design

EP14153898.3; US 2014/177578; GB1302743.8

EP14161255.6; US 2014/223465; GB1307533.8

EP14161529.4; US 2014/224885; GB1307535.3

EP14157622.3; amendment to US 2013/0052077 A1; GB1408536.9

Acta Materialia **61**, 3378 (2013)

Intermetallics **48**, 62 (2014)

Phys. Rev. B **90**, 184302 (2014)

# Materials design using machine learning

Experimental data

First principles calc

Physical models



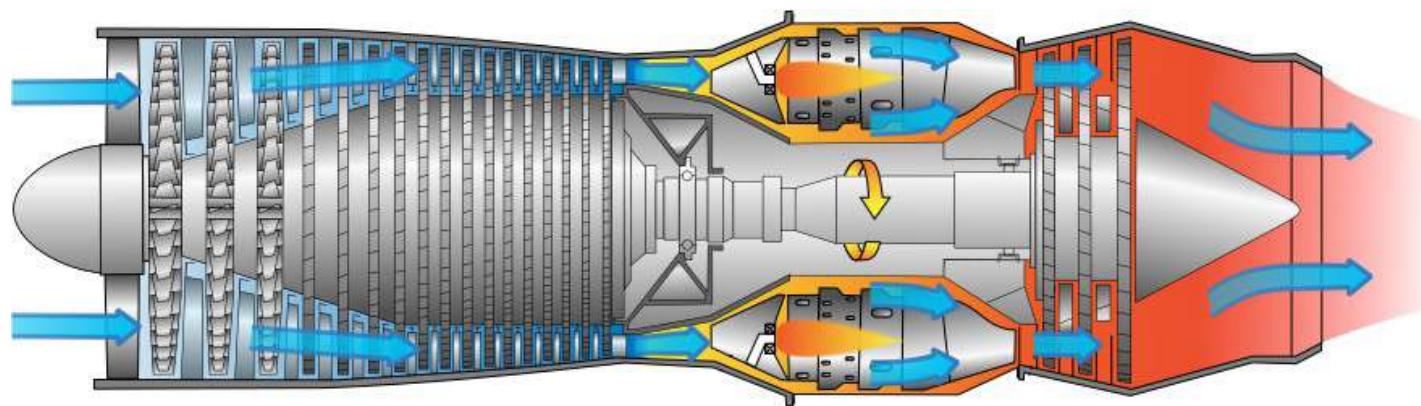
Alloys

Semiconductors

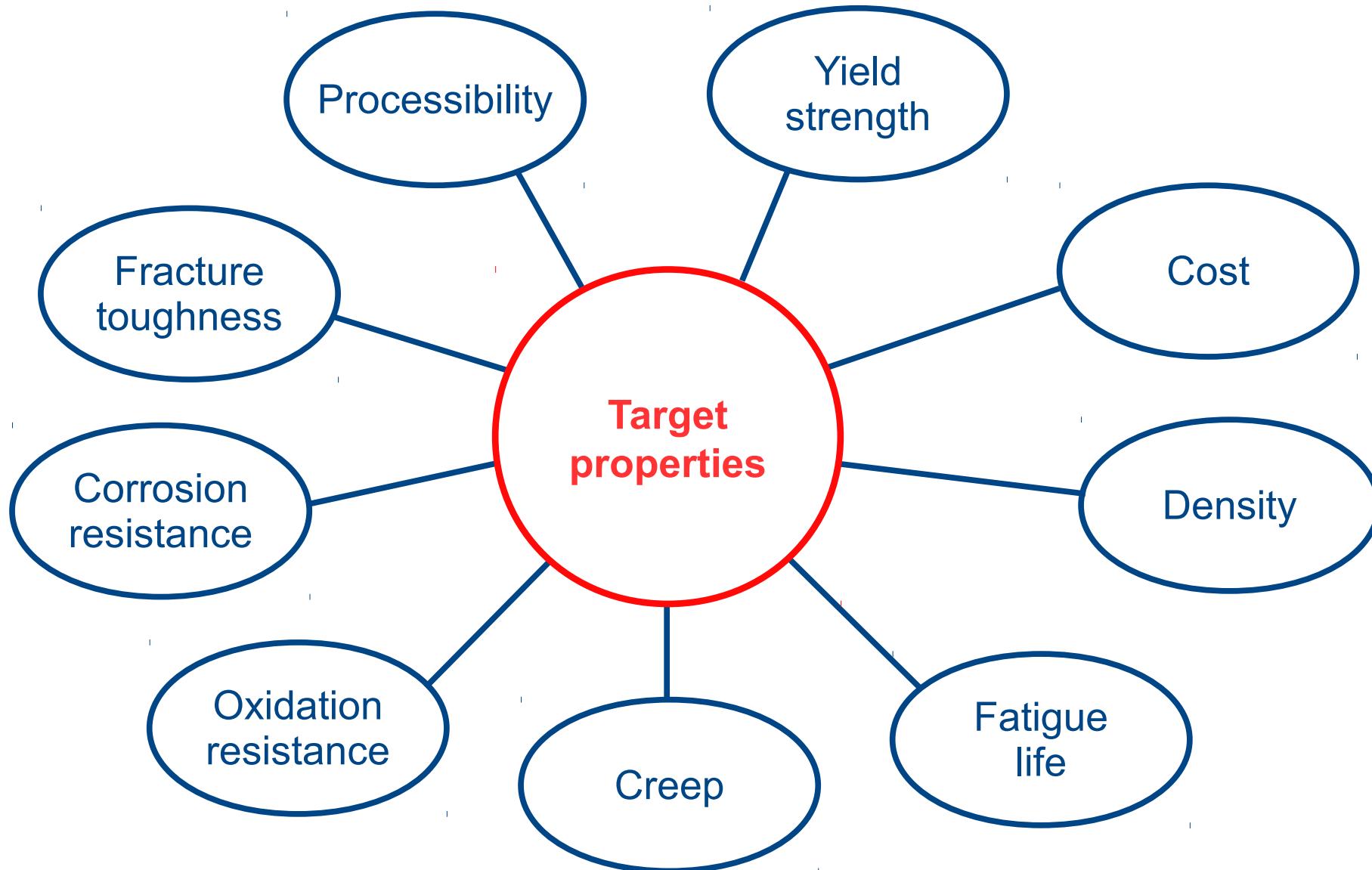
NCM battery

Oil discovery

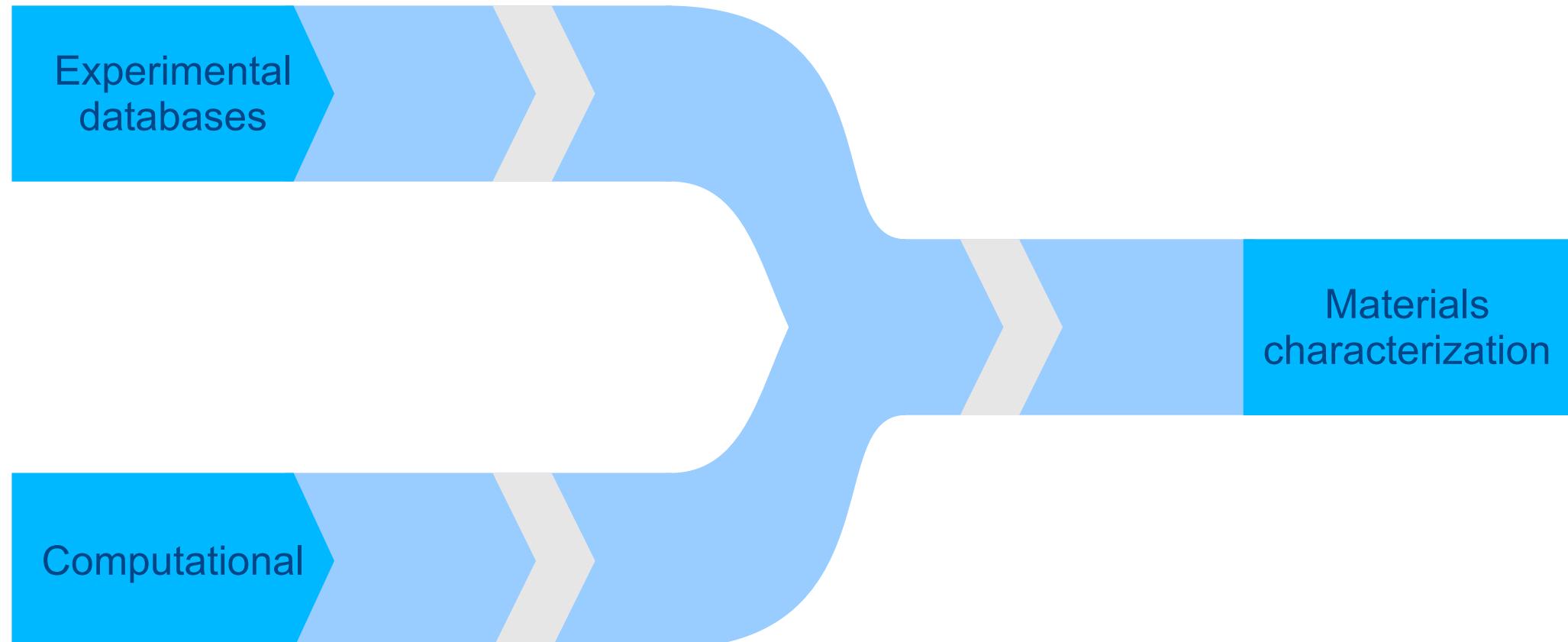
# Schematic of a jet engine



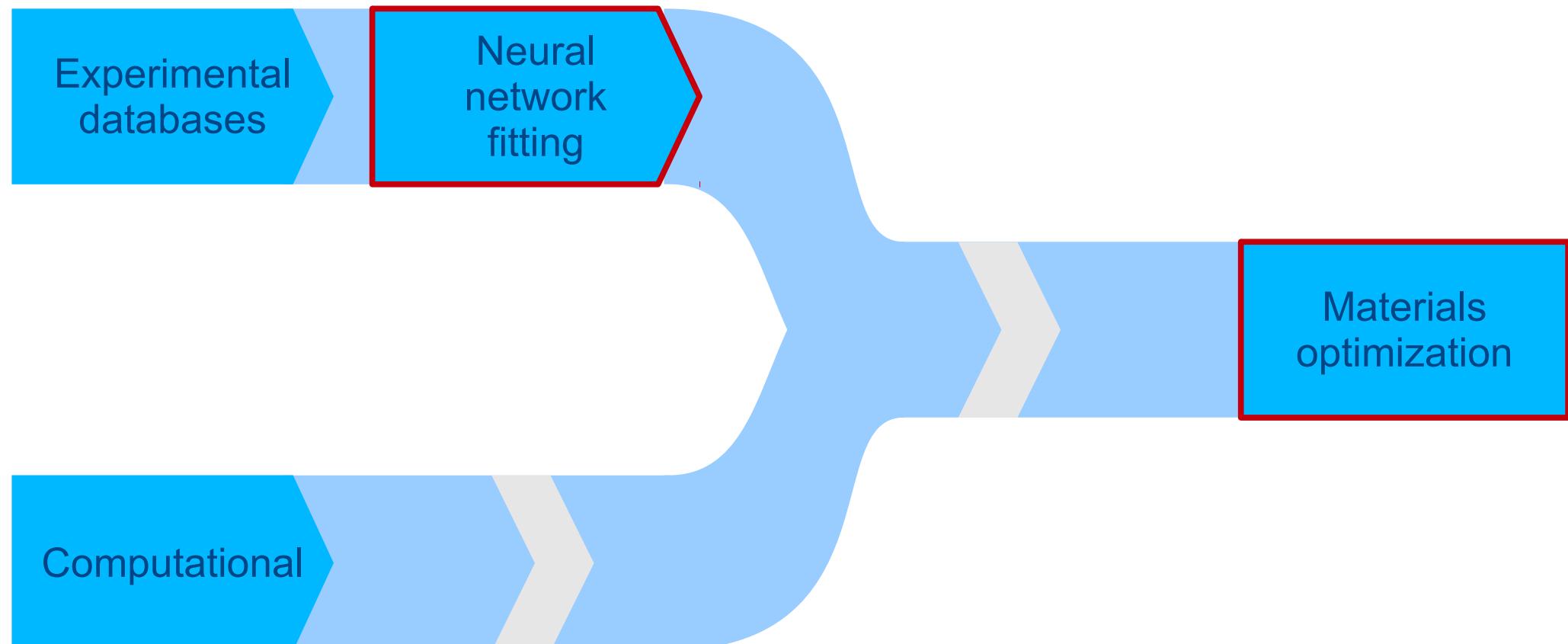
# Designing a new alloy – what is required?



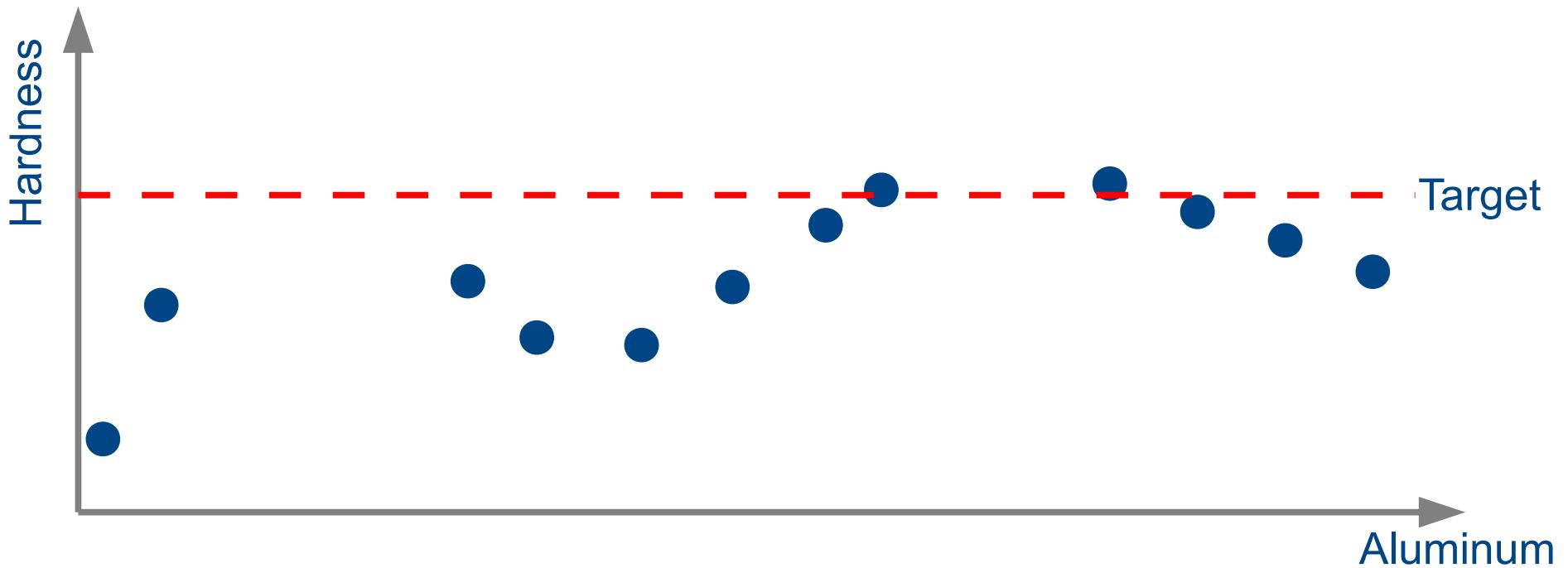
# Materials design pipeline



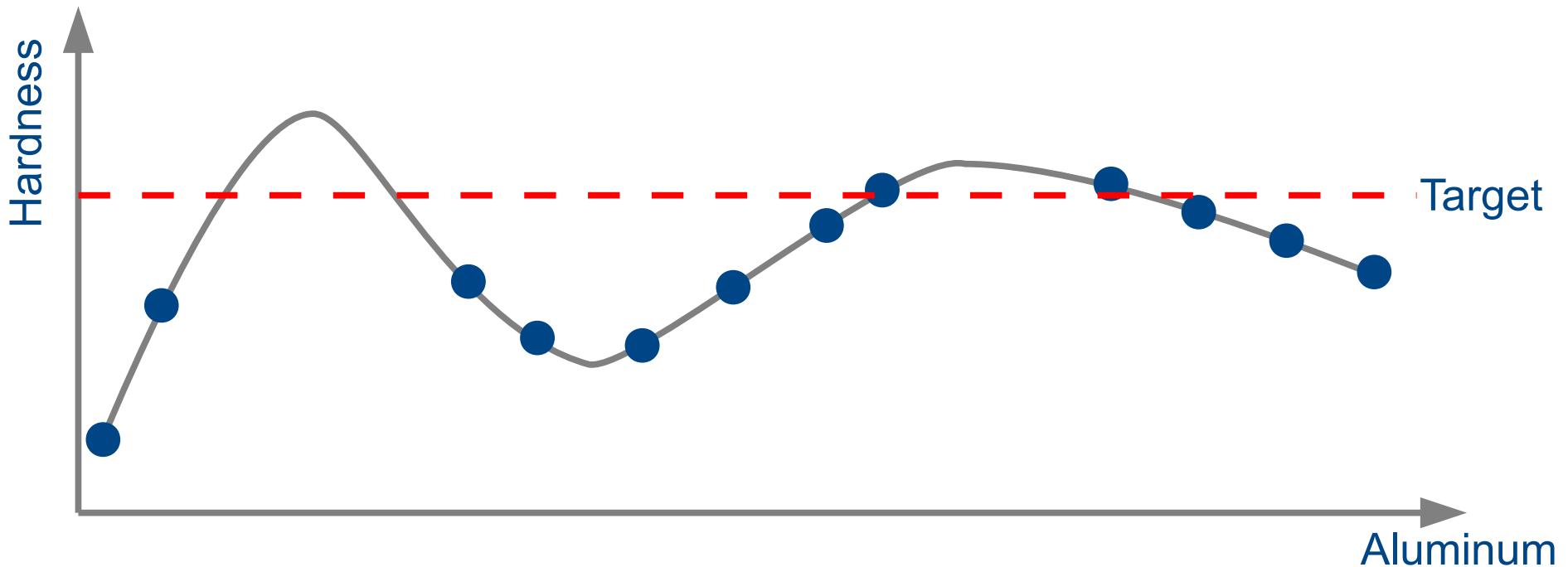
# Two new tools in the materials design pipeline



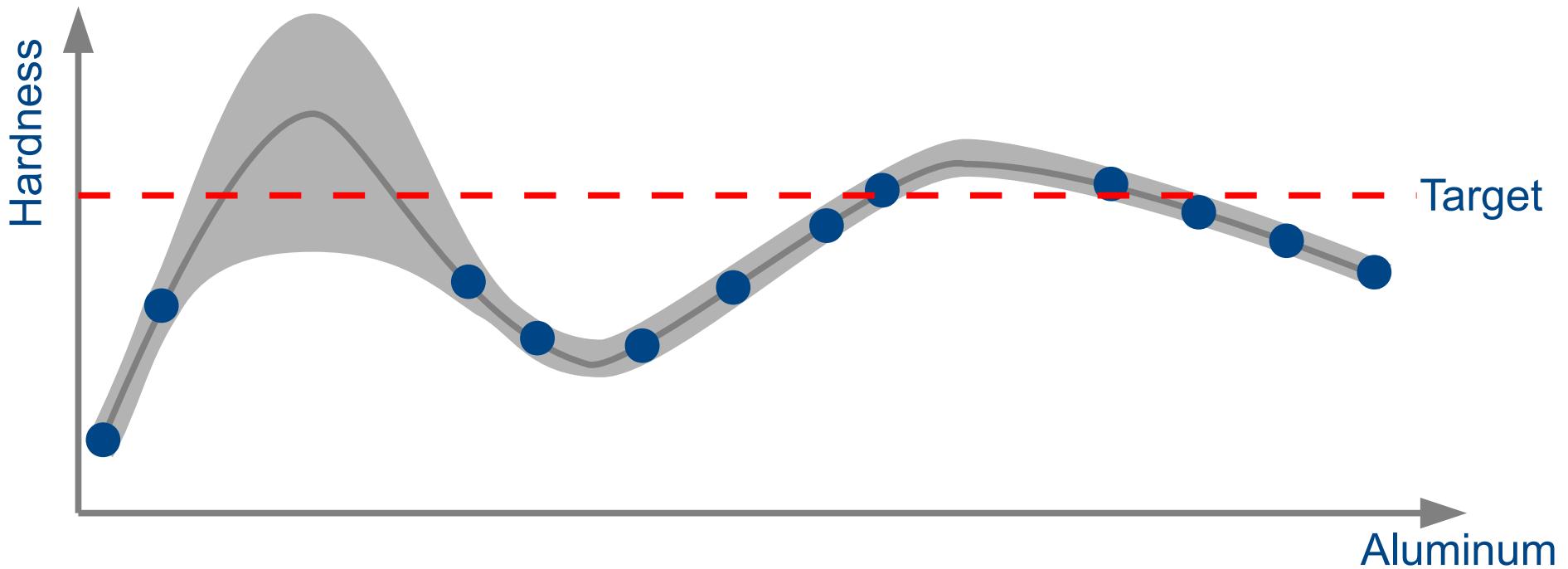
# Neural network fitting & optimization



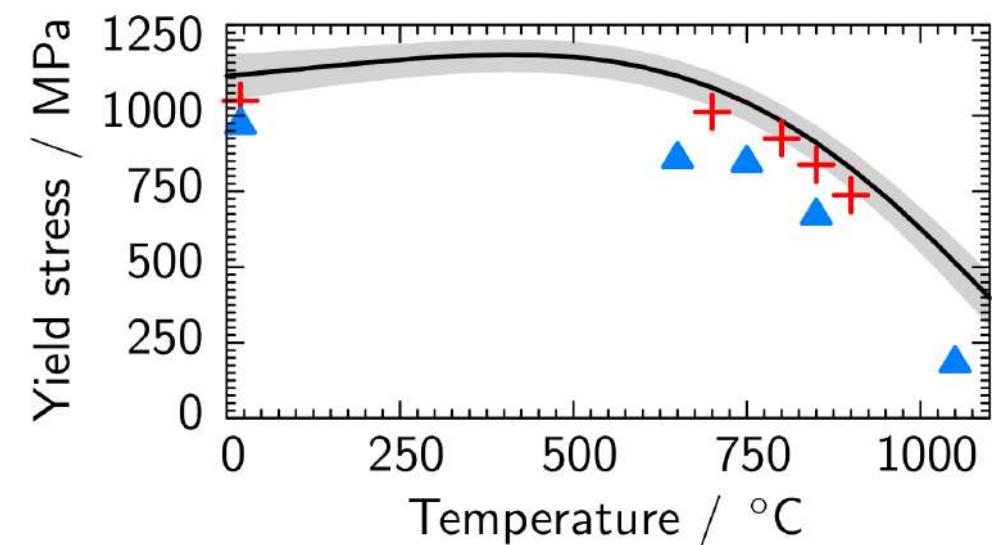
# Neural network fitting & optimization



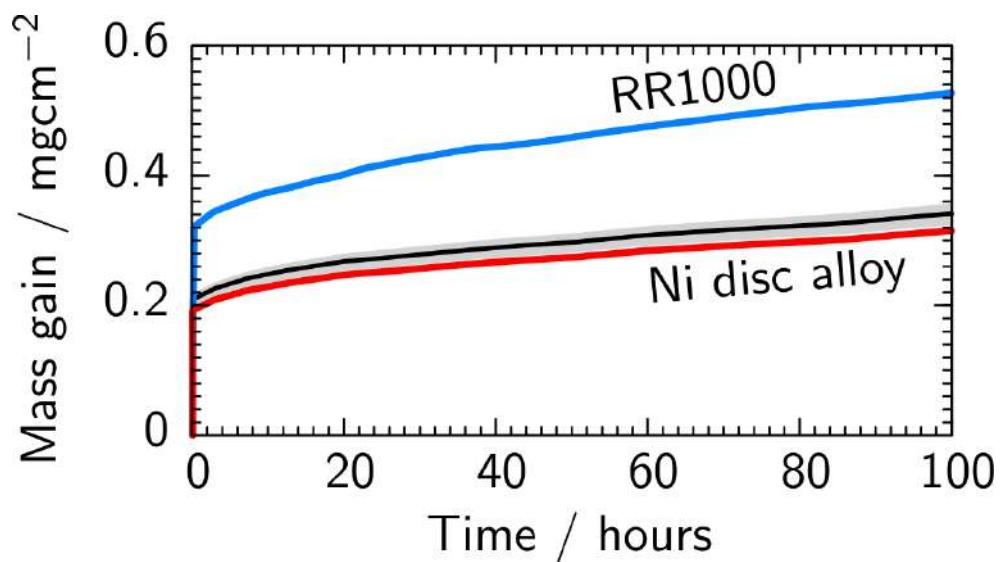
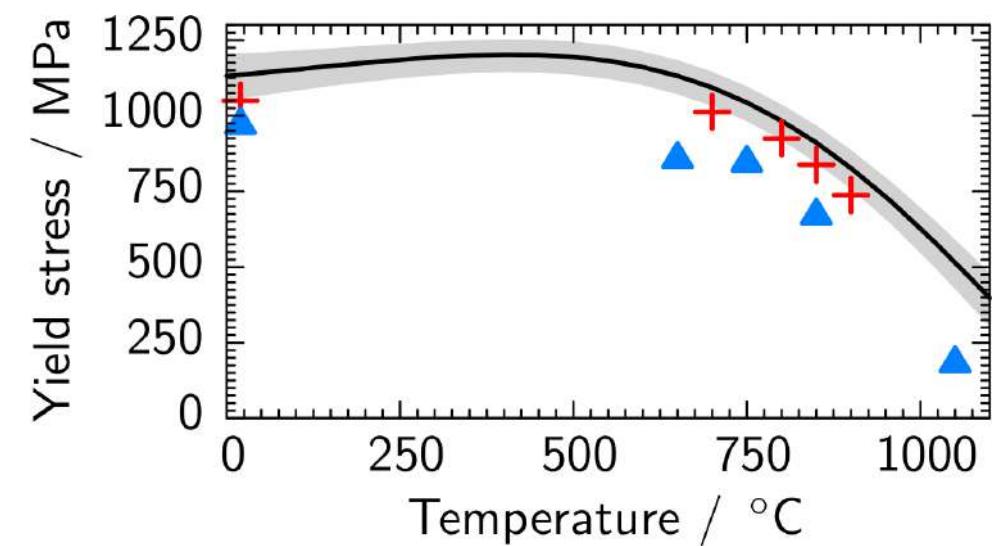
# Neural network fitting & optimization



# Experimental verification of a Ni-base superalloy

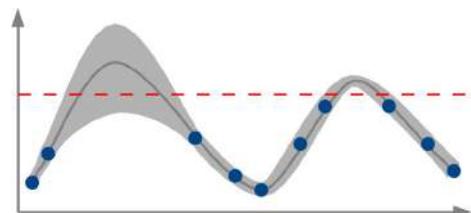


# Experimental verification of a Ni-base superalloy

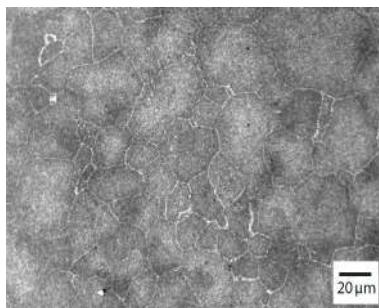


# Alloys discovered

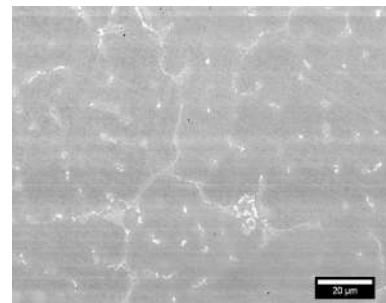
**Discovery algorithm**  
EP14153898.3  
US 2014/177578  
GB1302743.8



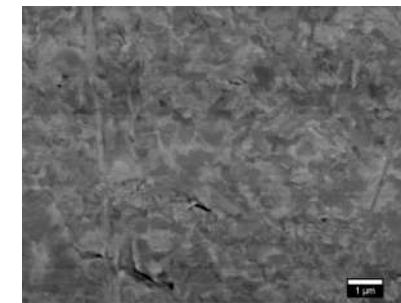
**RR1000 grain growth**  
Acta Materialia, 61, 3378



**Mo-Hf forging alloy**  
EP14161255.6  
US 2014/223465  
GB1307533.8

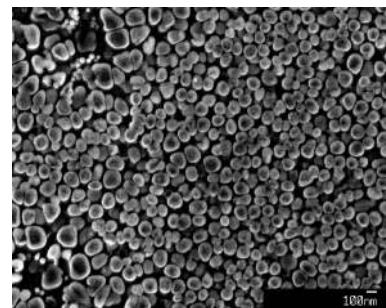


**Mo-Nb forging alloy**  
EP14161529.4  
US 2014/224885  
GB1307535.3

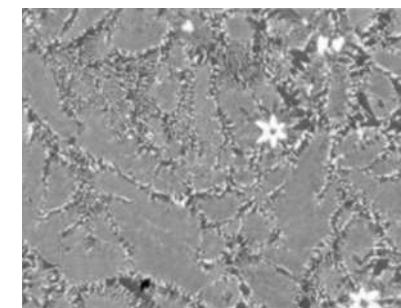


**Ni disc alloy**  
Acta Materialia, 61, 3378

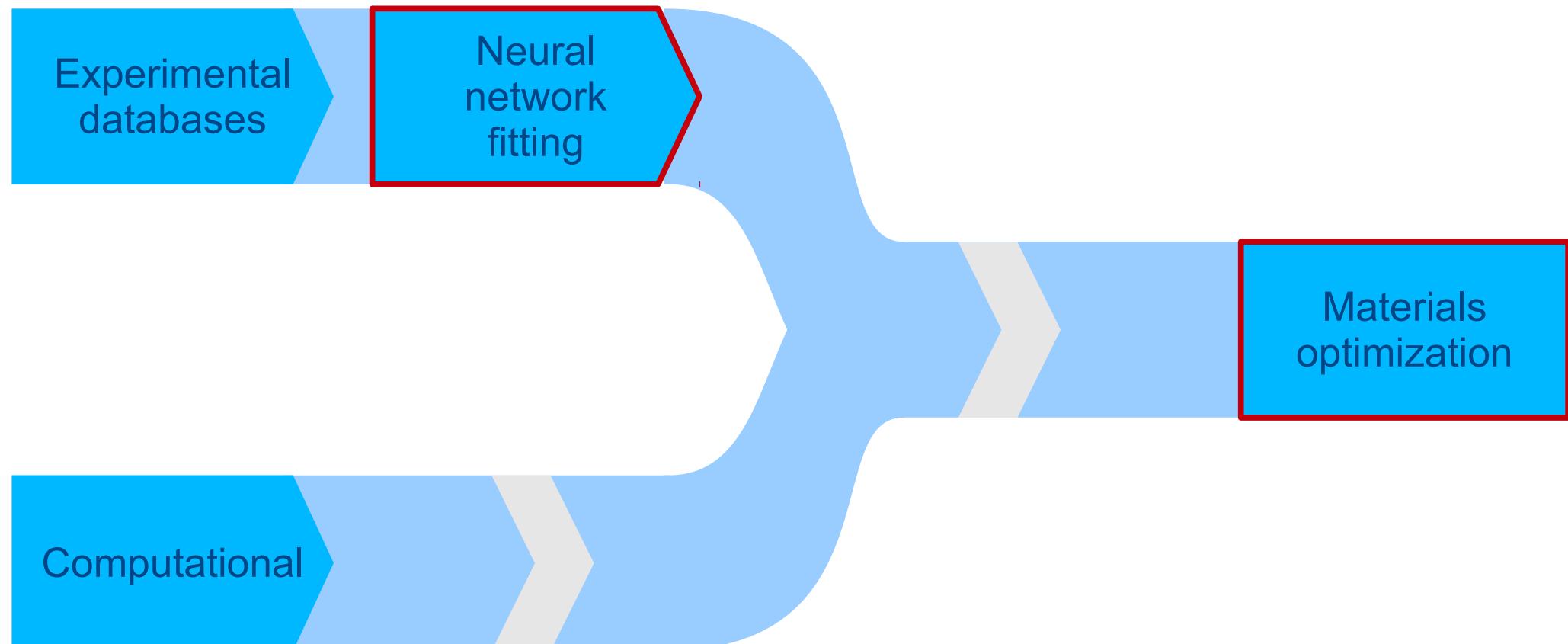
**Ni disc alloy**  
EP14157622.3  
US 2013/0052077 A2  
GB1408536.9



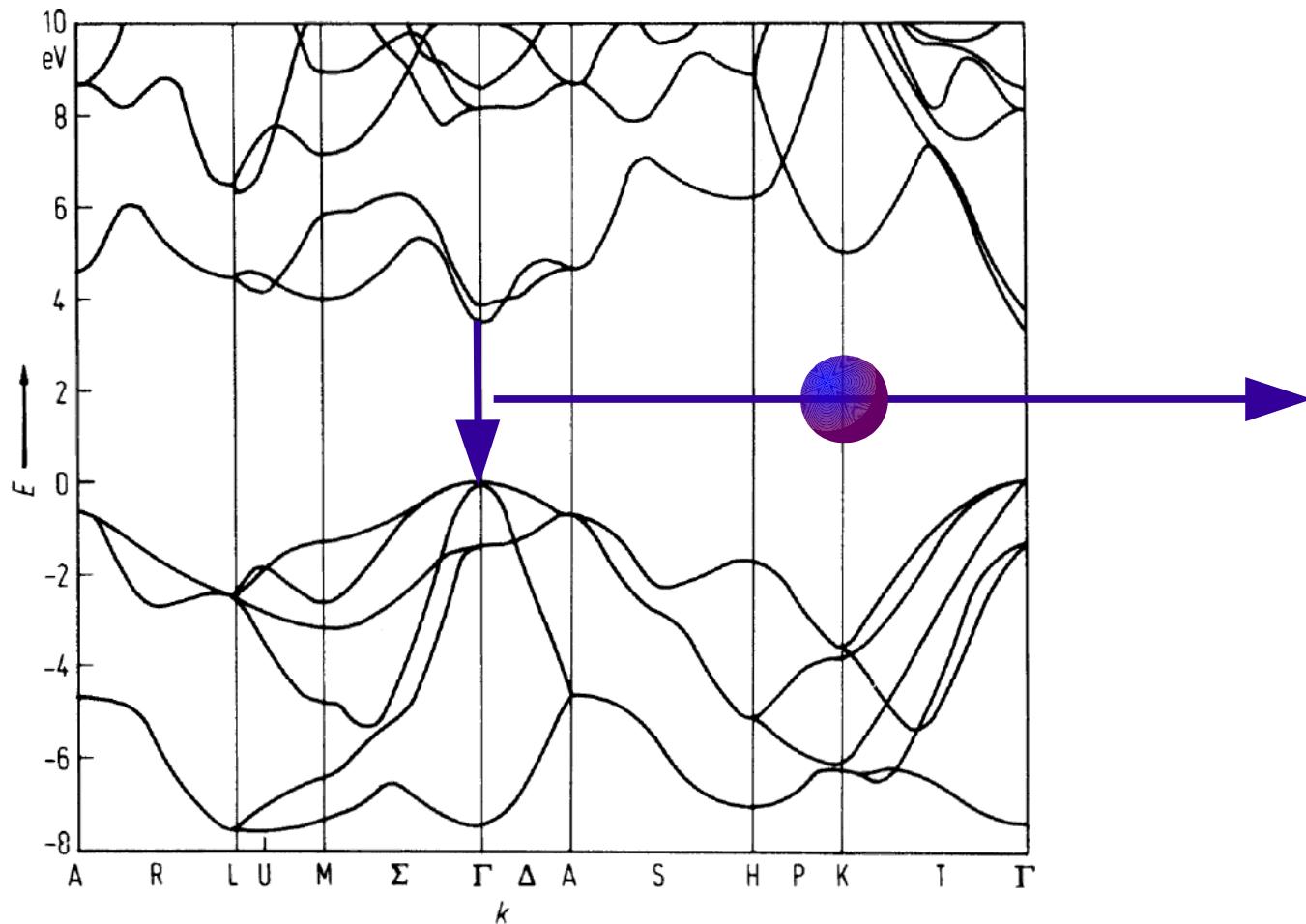
**Cr-Cr<sub>2</sub>Ta alloys**  
Intermetallics 48, 62



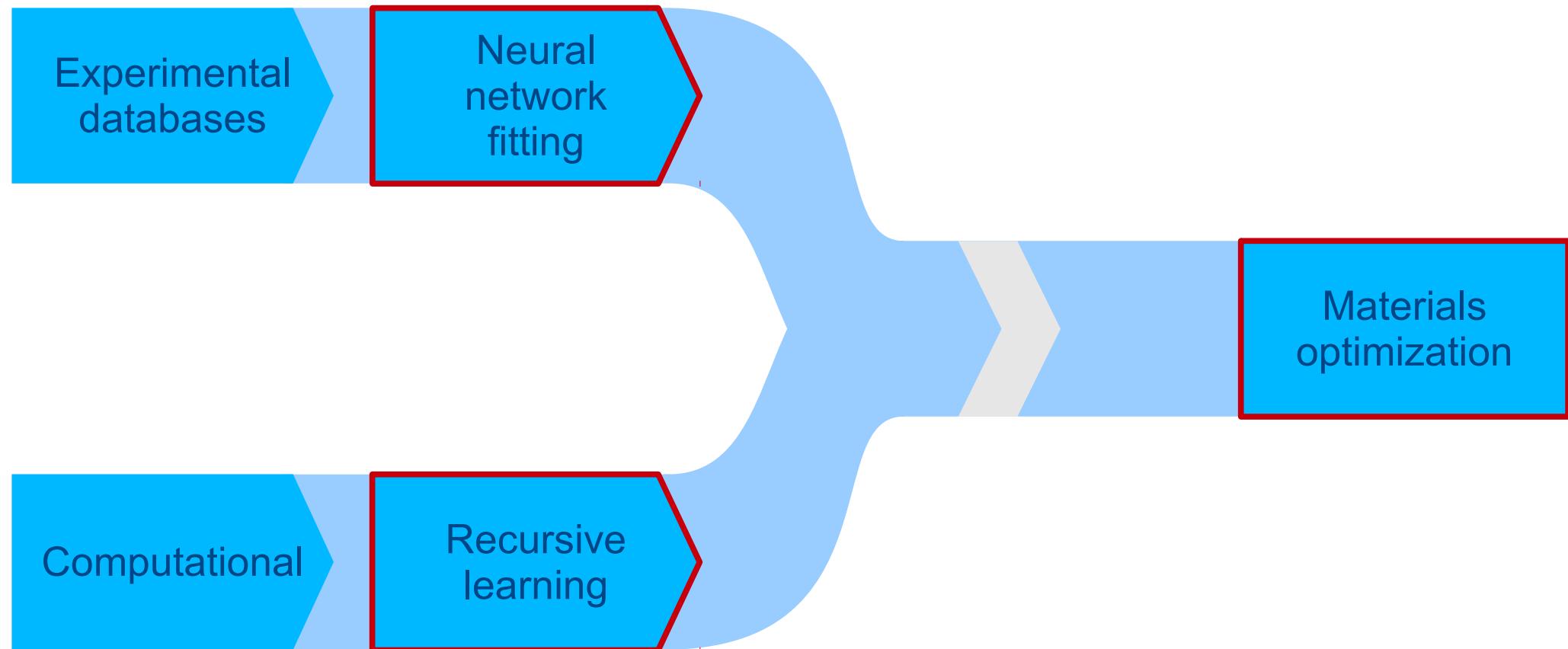
# Two new tools in the materials design pipeline



# InGaN-base semiconductors for blue LEDs



# Three new tools in the materials design pipeline

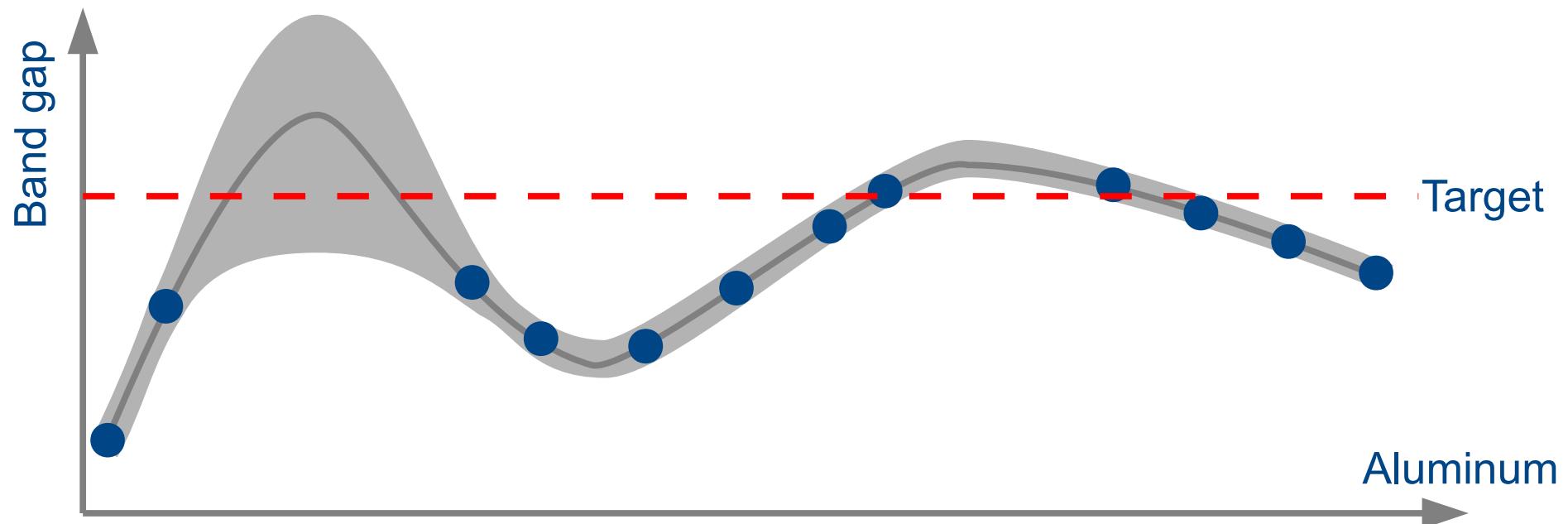


# Recursive learning in neural networks

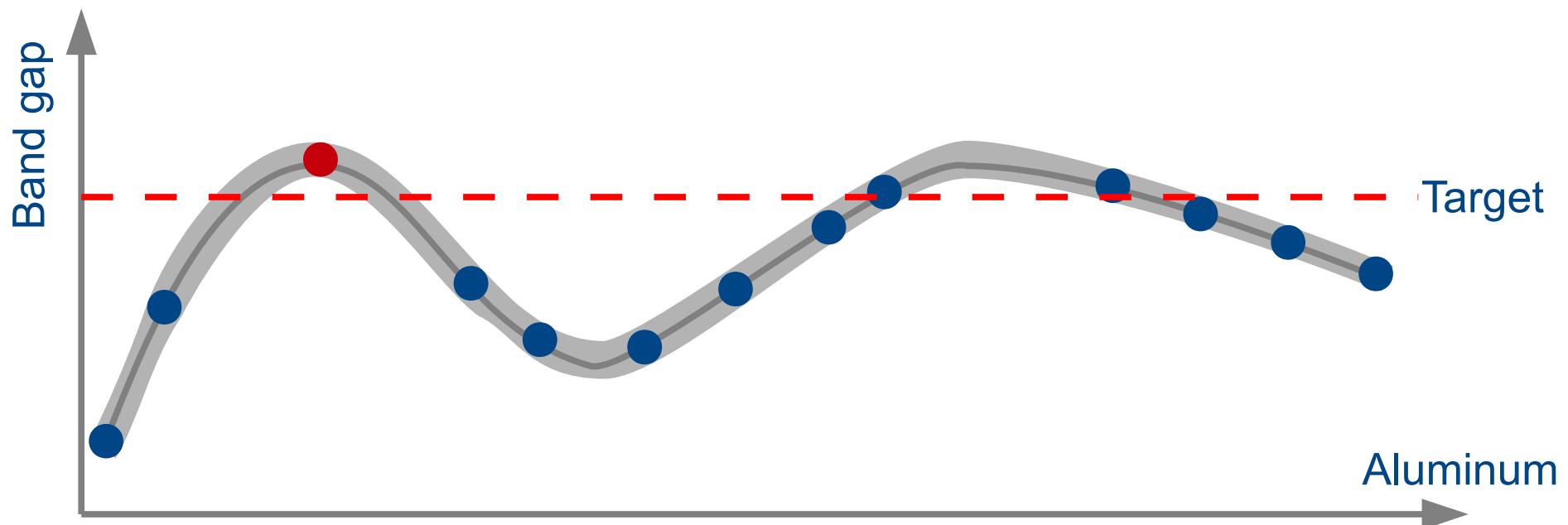
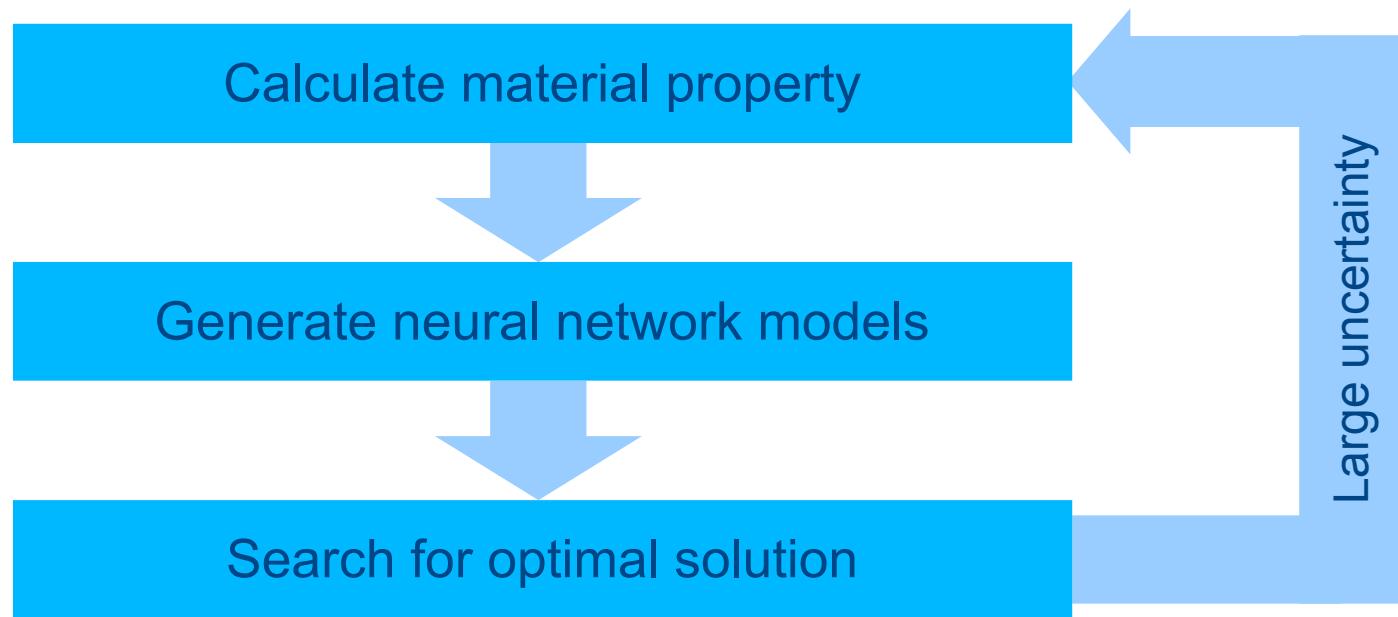
Calculate material property

Generate neural network models

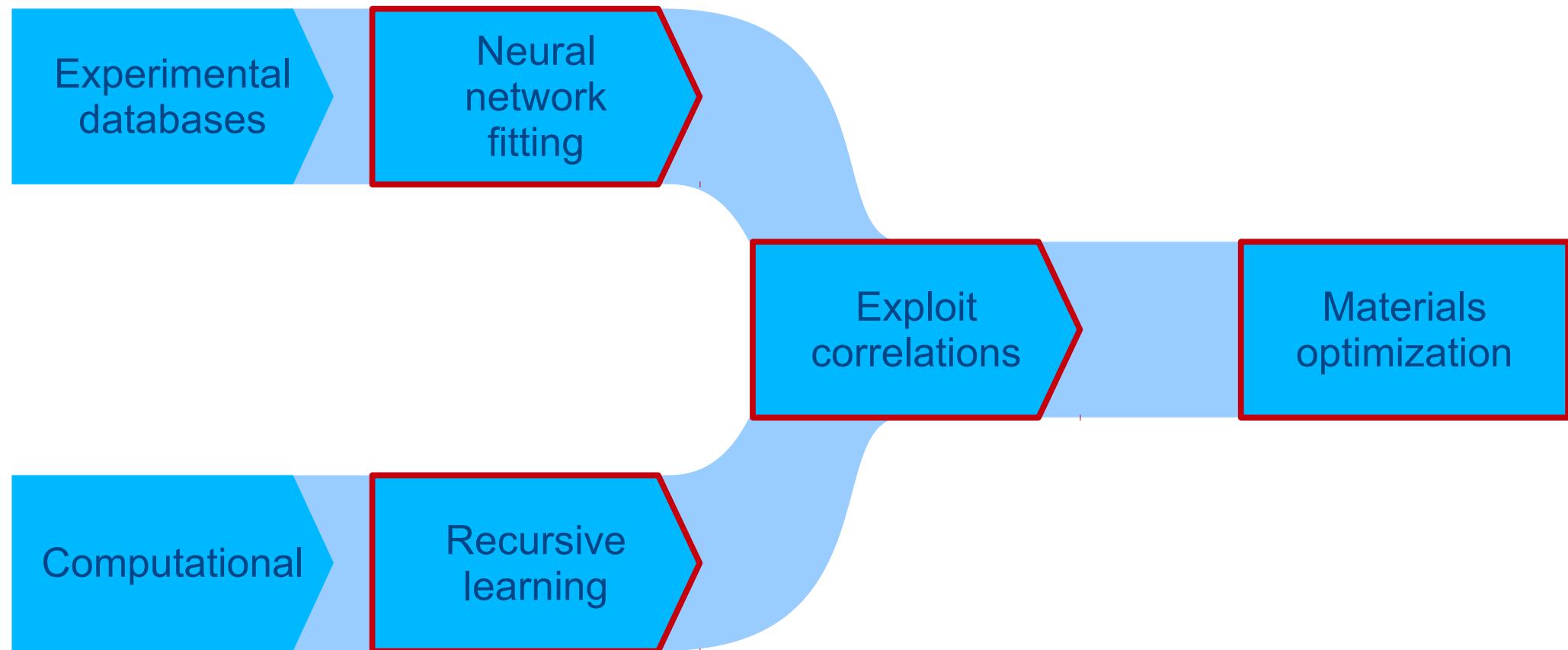
Search for optimal solution



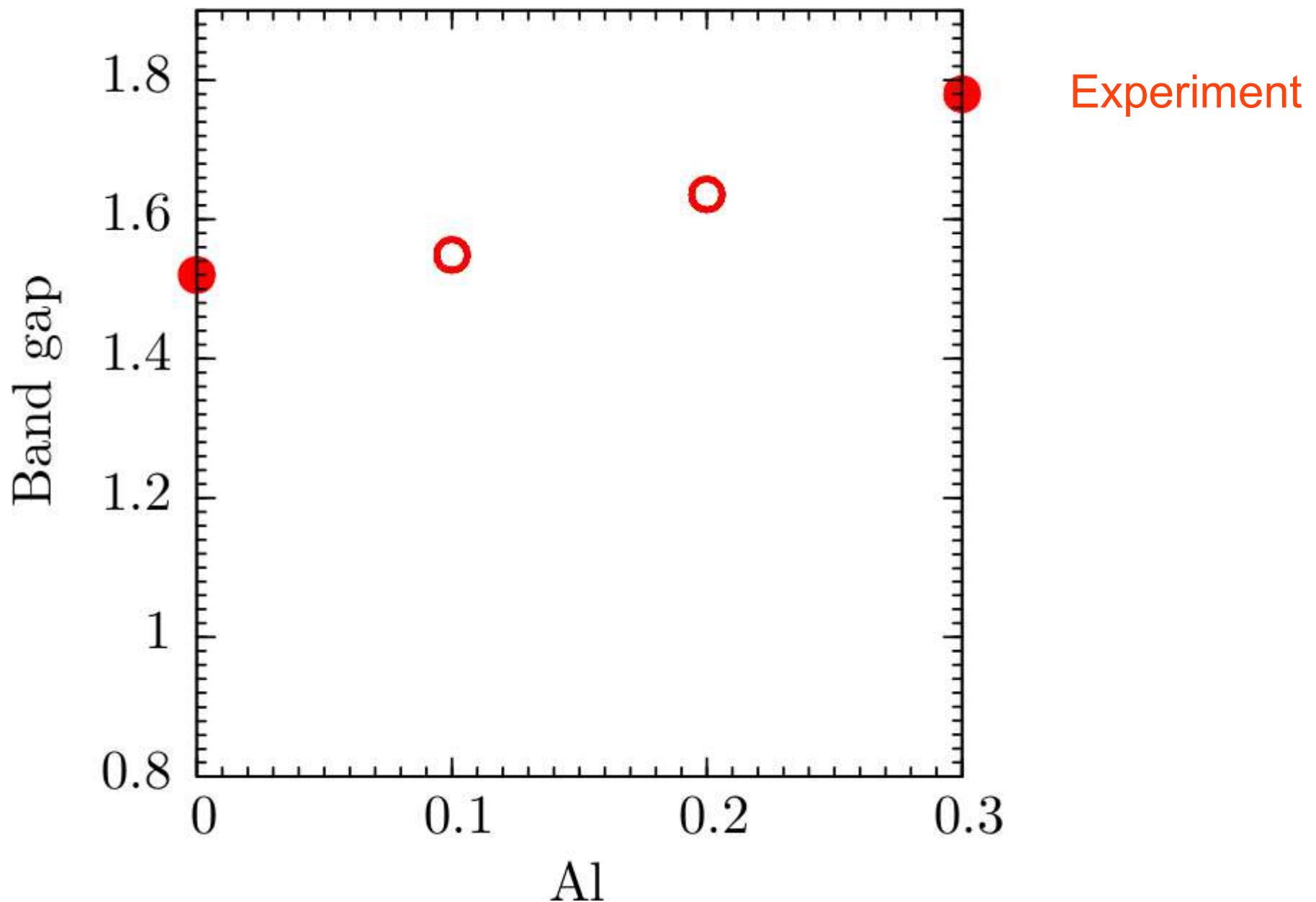
# Recursive learning in neural networks



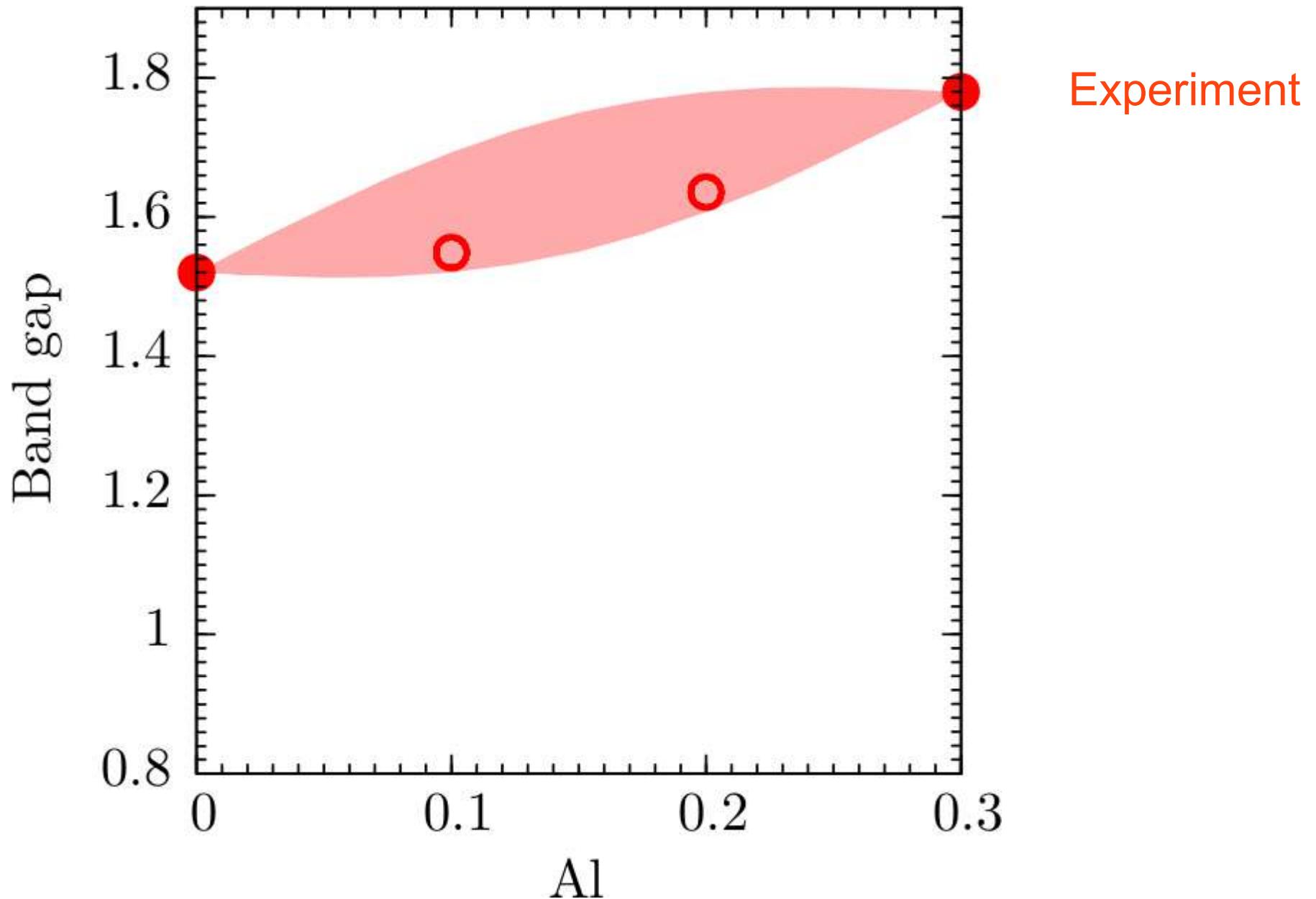
# Four new tools in the materials design pipeline



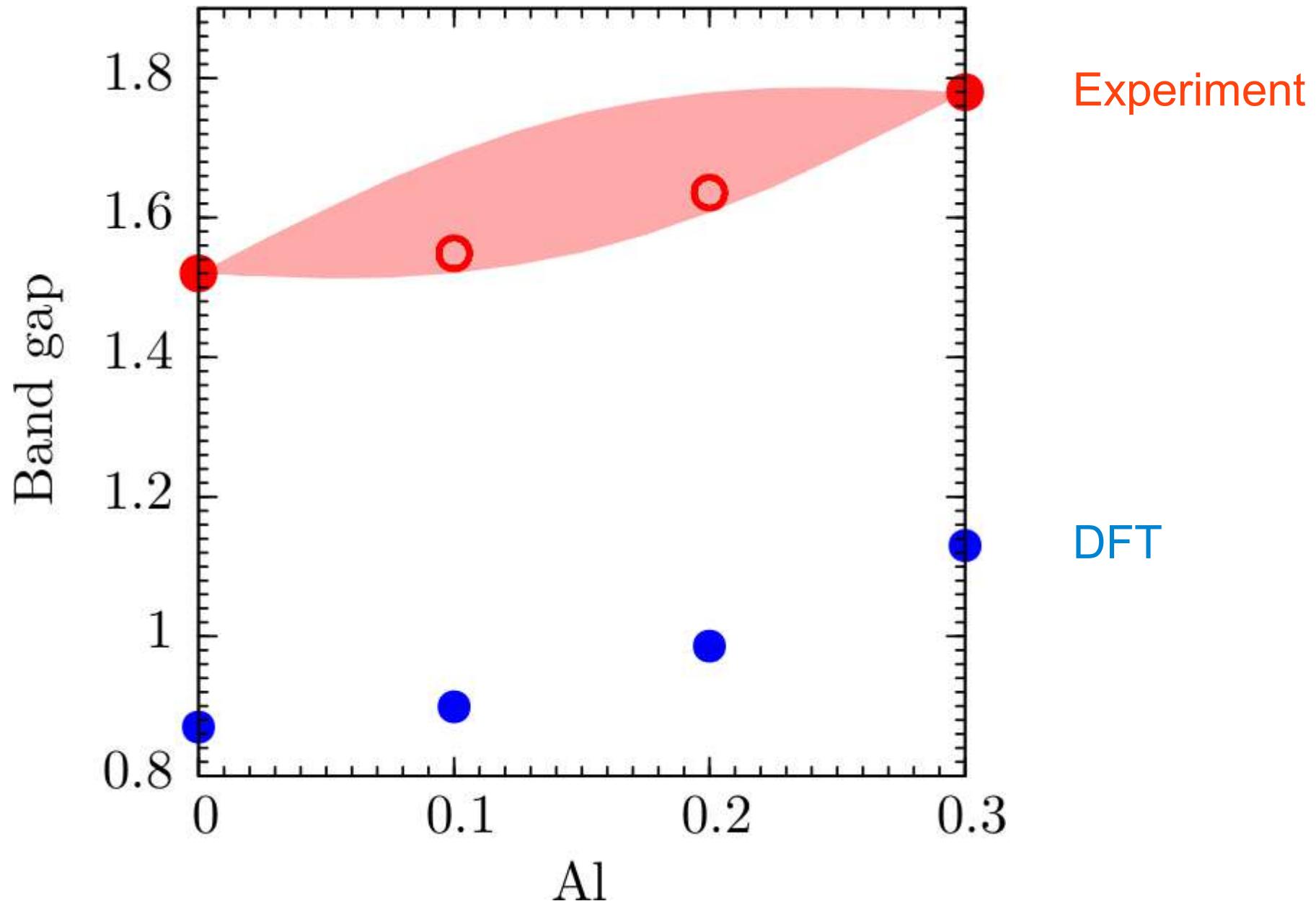
# InGaN-base semiconductors: exploiting correlations



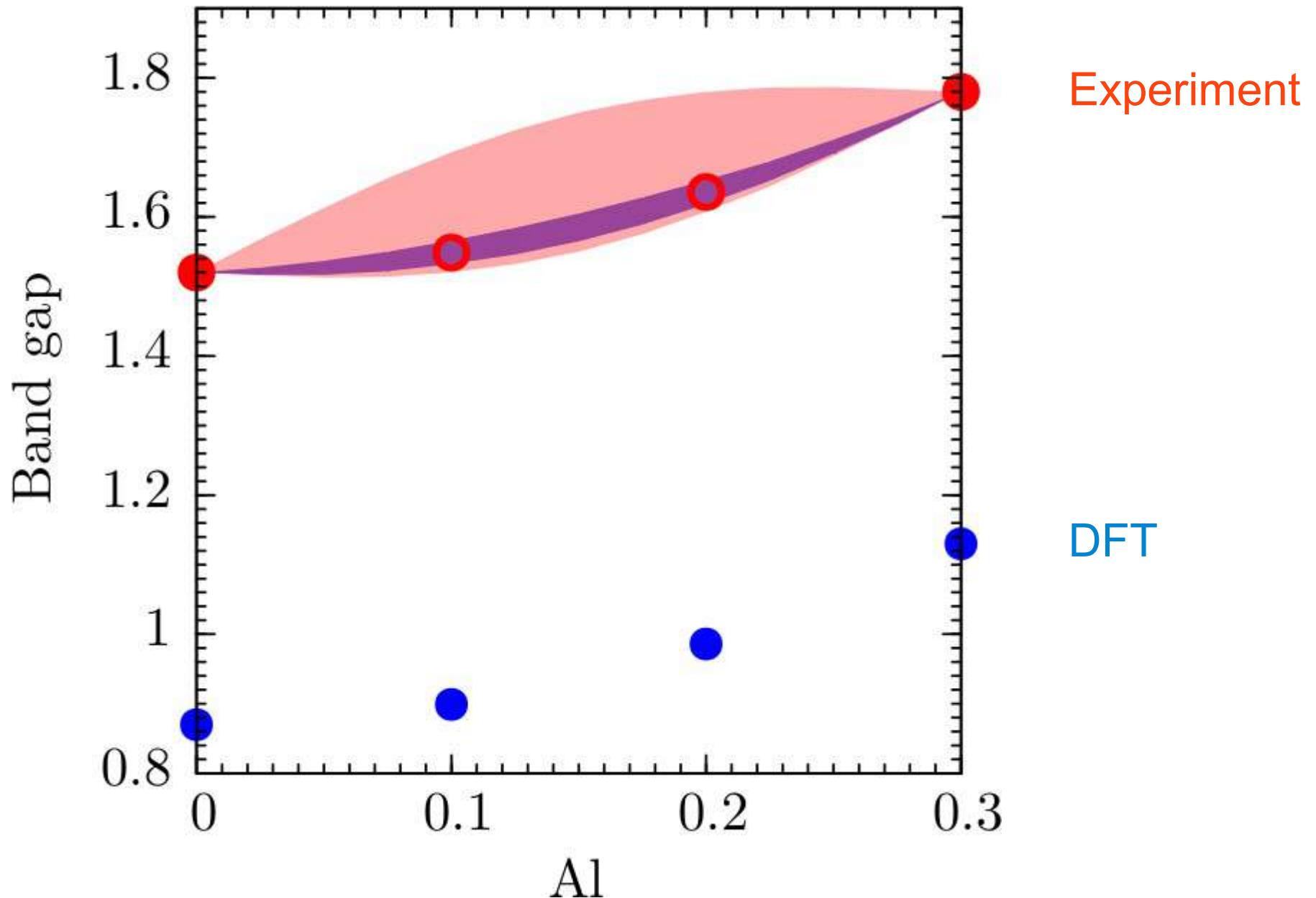
# InGaN-base semiconductors: exploiting correlations



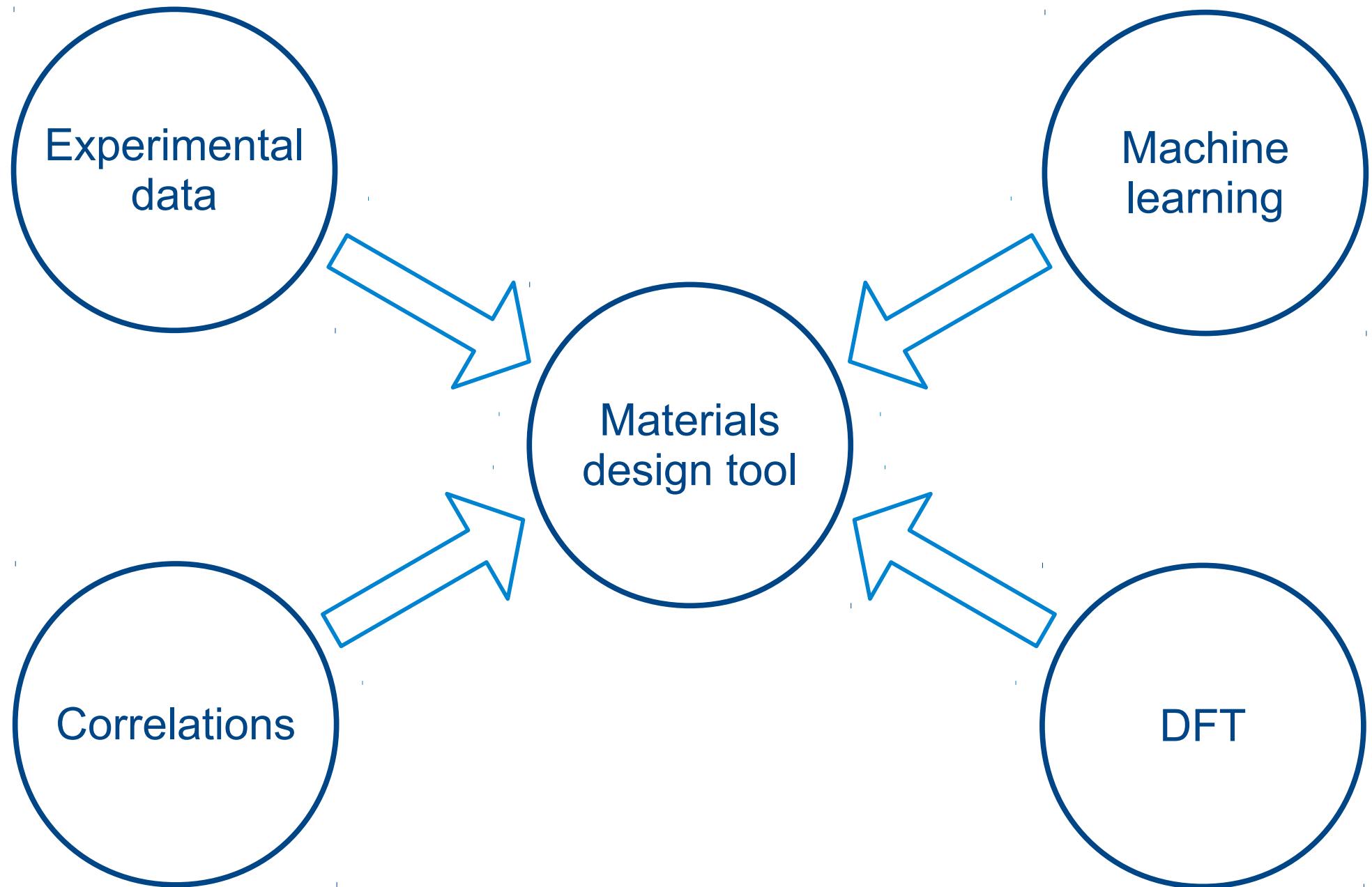
# InGaN-base semiconductors: exploiting correlations



# InGaN-base semiconductors: exploiting correlations



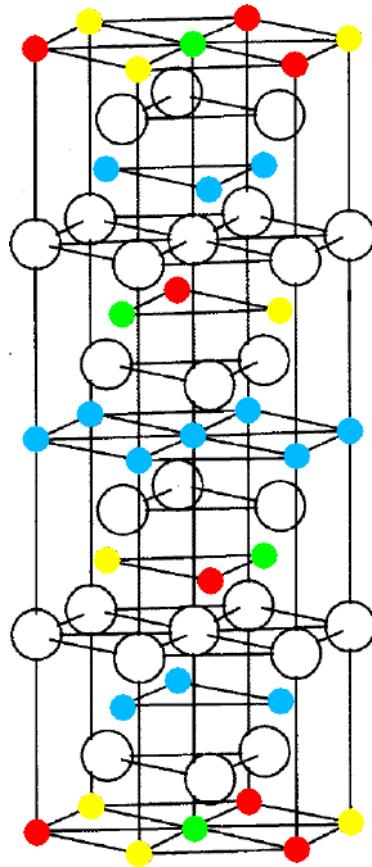
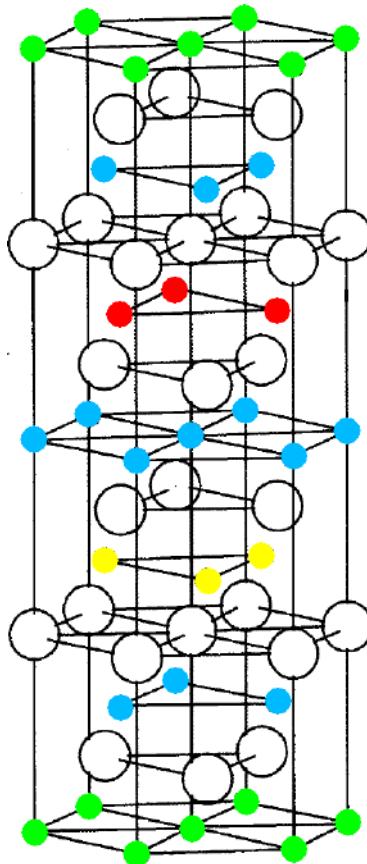
# Unification of approaches



# Nickel-Cobalt-Manganese (NCM) battery materials



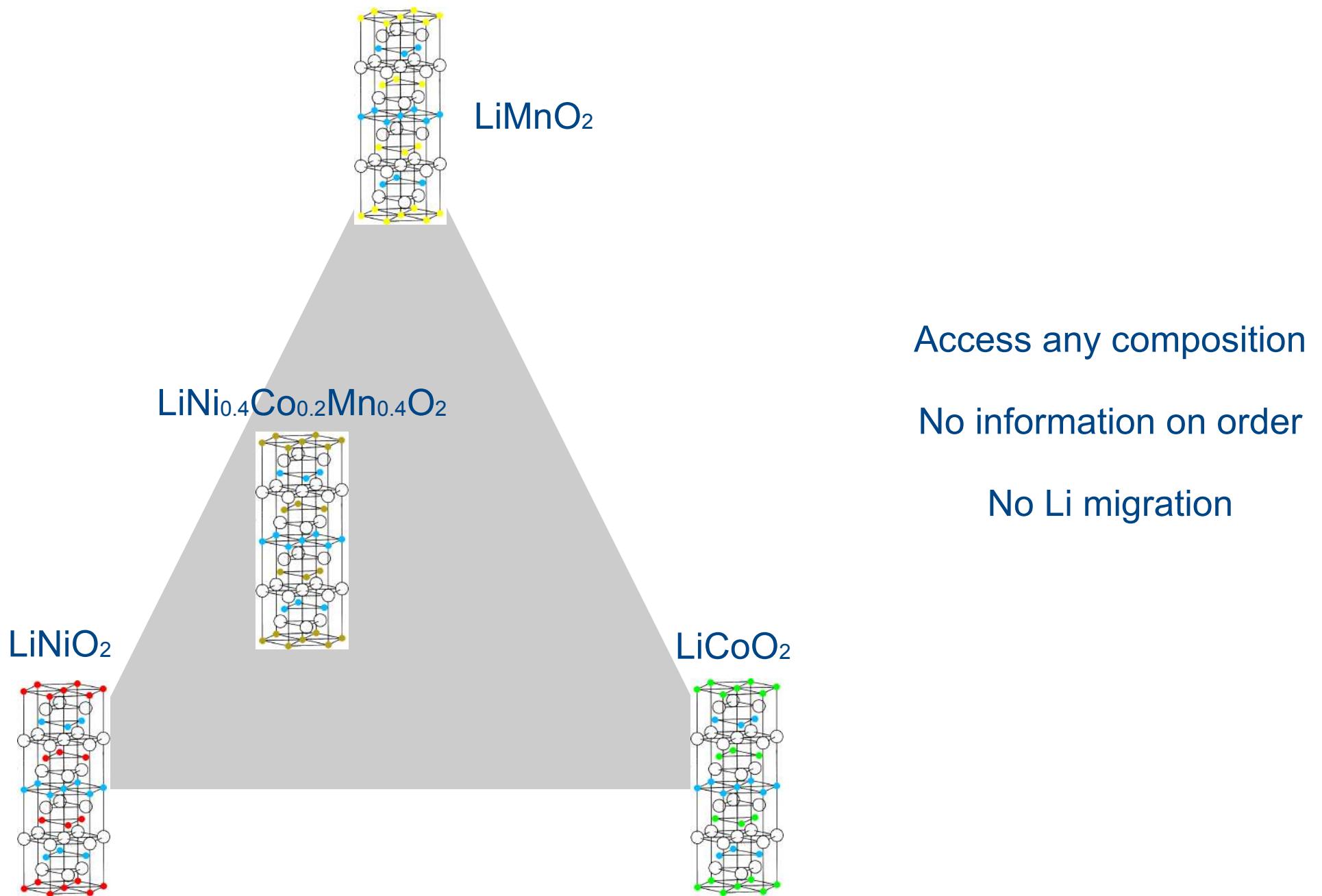
# Nickel-Cobalt-Manganese (NCM-424) battery materials



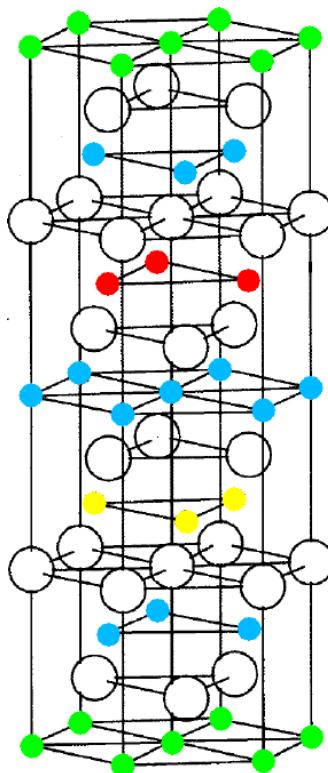
$\text{LiNi}_{0.4}\text{Co}_{0.2}\text{Mn}_{0.4}\text{O}_2$

O	O
●	Li
●	Ni
●	Co
●	Mn

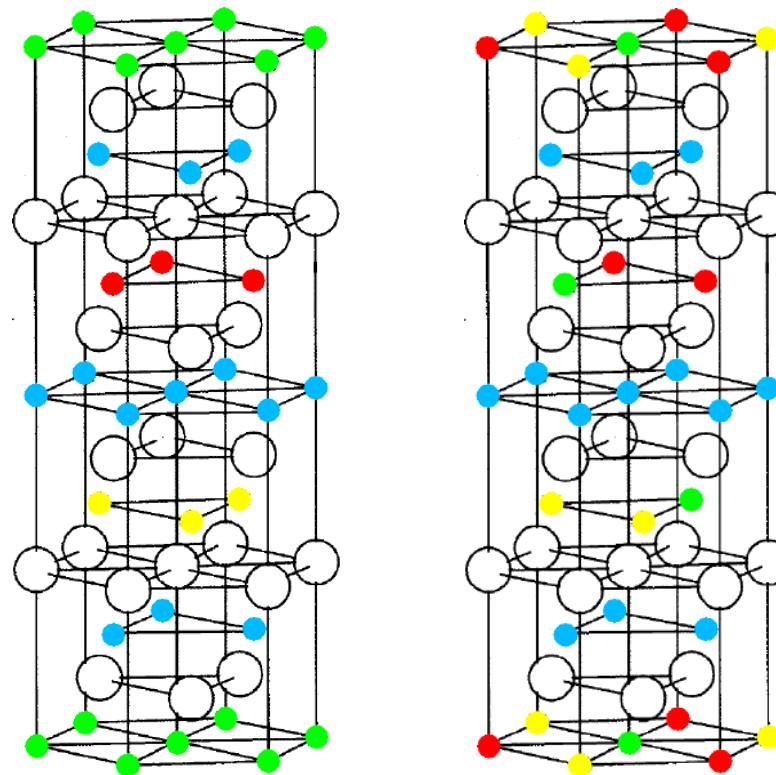
# Approach: Lego: previous approach



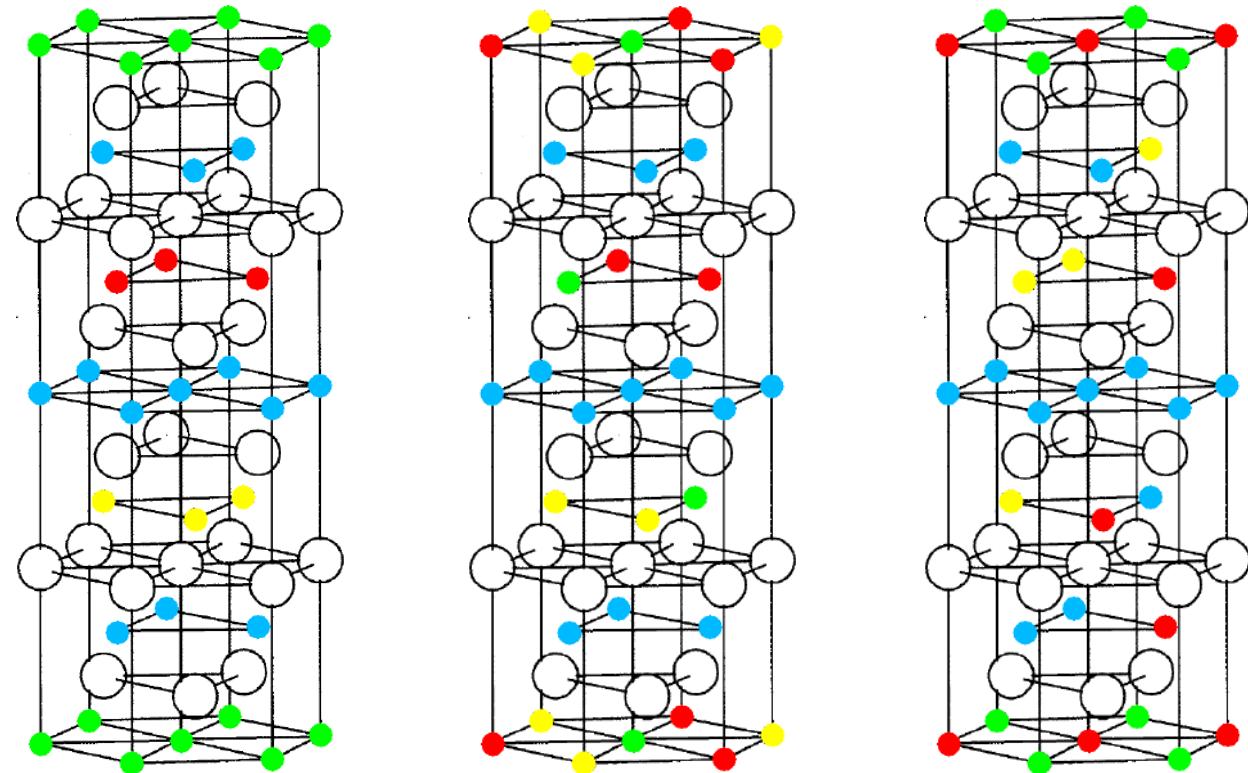
# Approach: exhaustive exploration of unit cells



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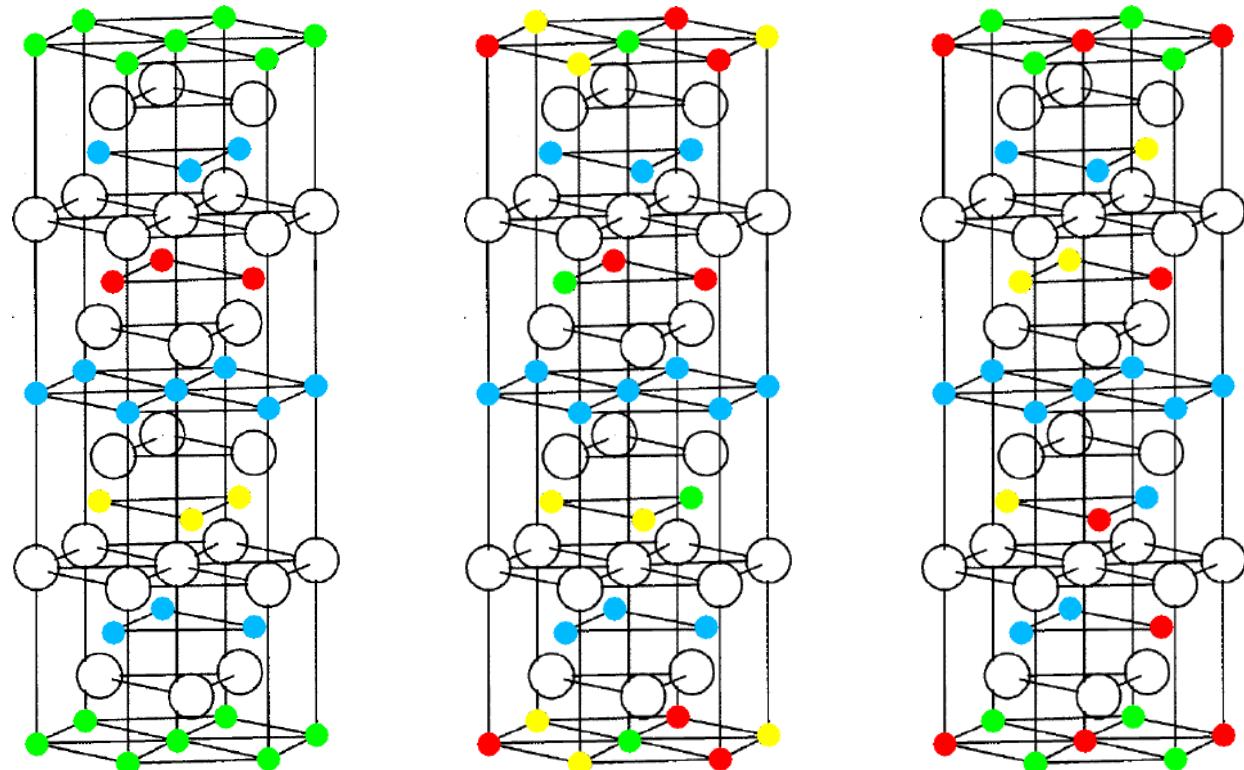
# Approach: exhaustive exploration of unit cells



# Approach: exhaustive exploration of unit cells

153153000  
possible  
permutations  
 $= 42000$  years

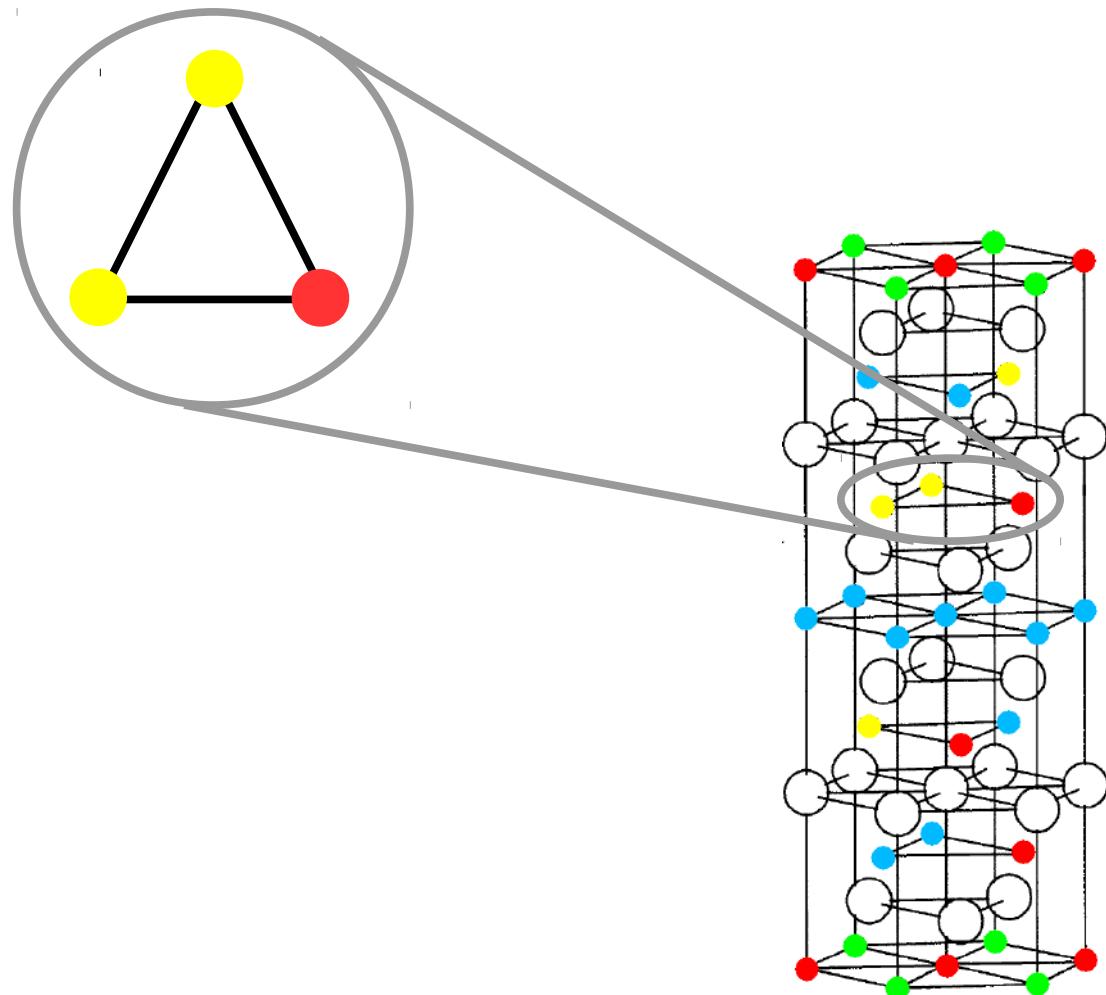
Only examine  
order that fits  
into the unit cell



# Approach: characterize with a local order matrix

$$N_{\text{yellow-yellow}}=1$$

$$N_{\text{yellow-red}}=2$$

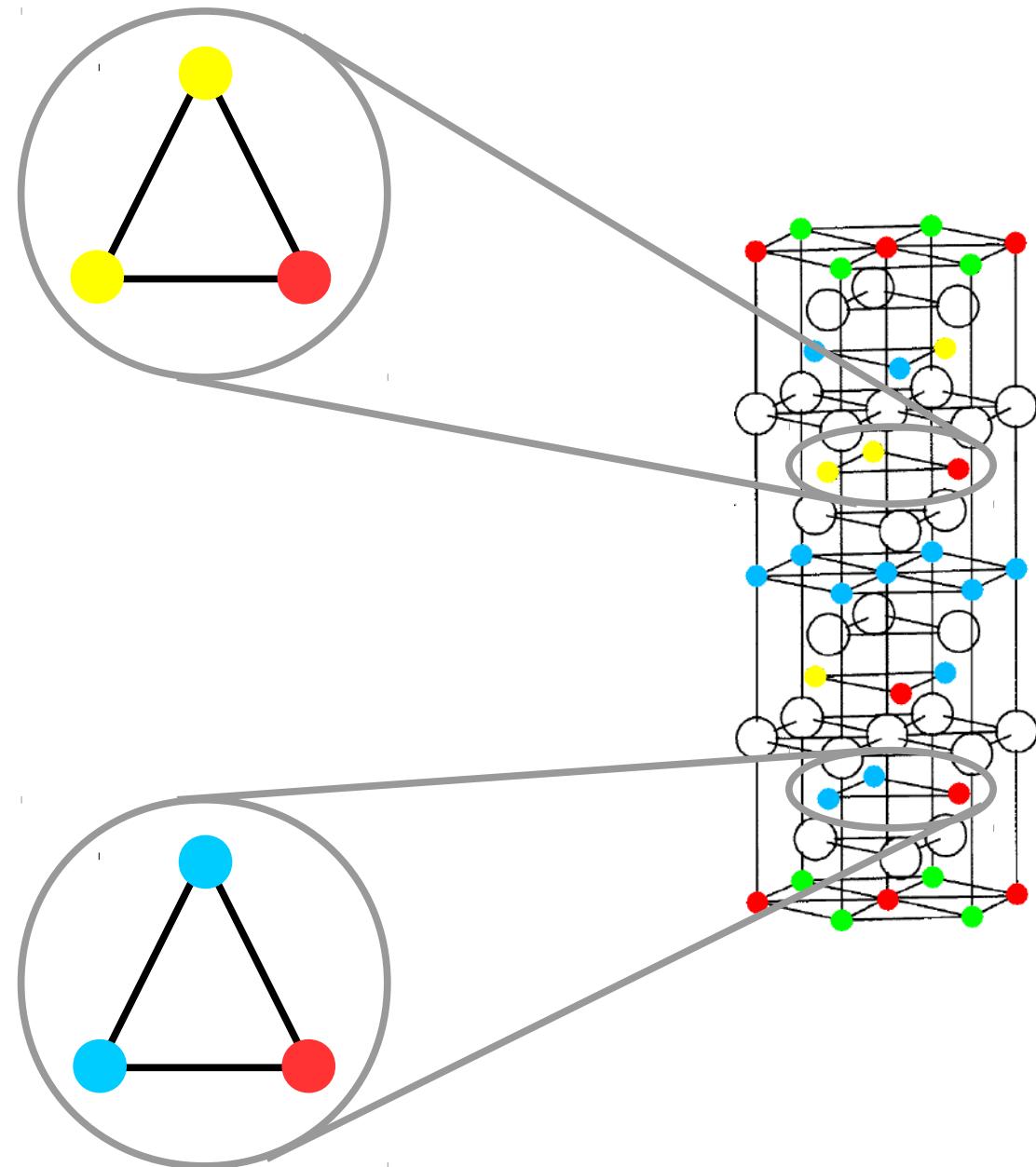


# Approach: characterize with a local order matrix

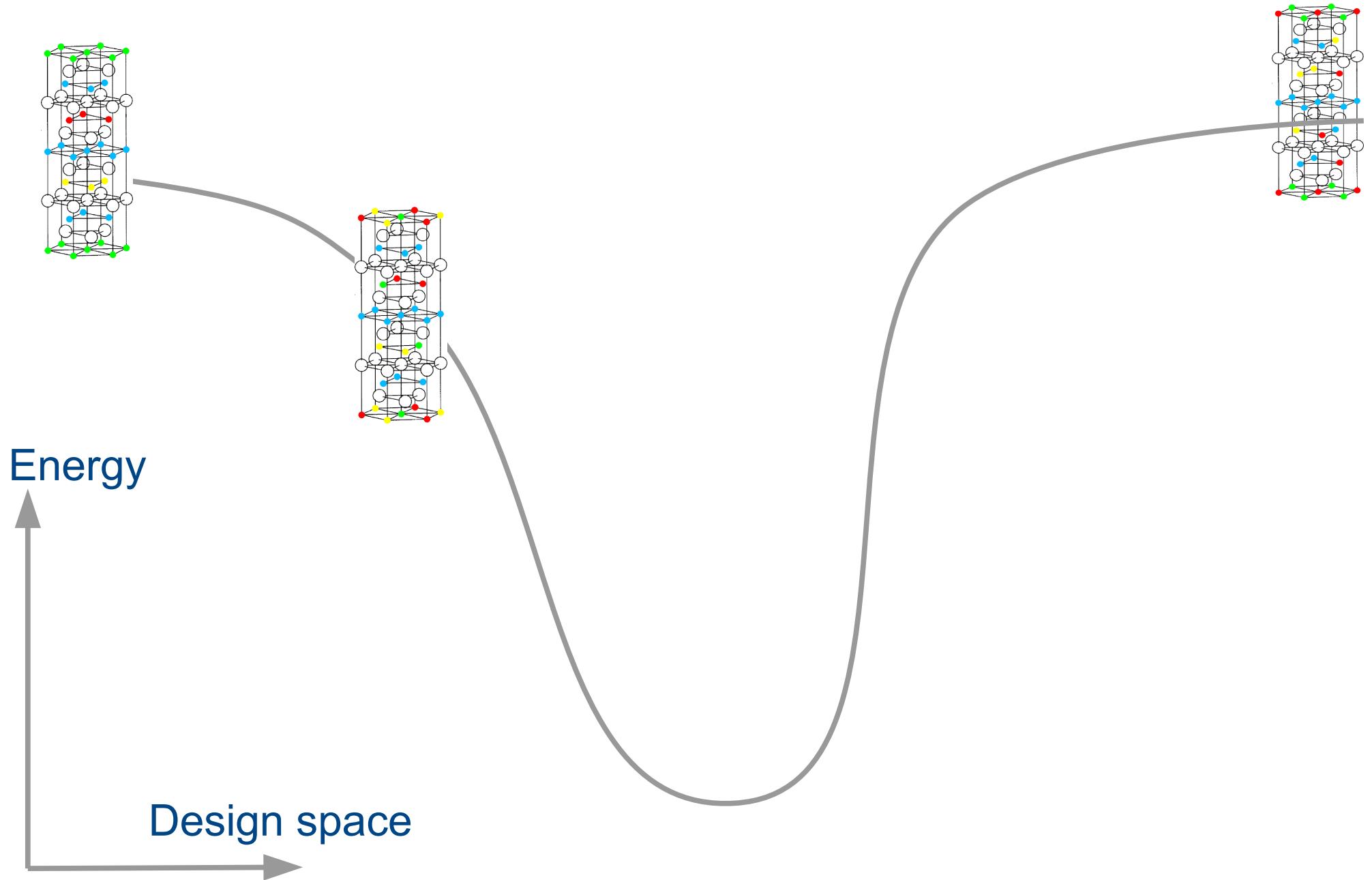
$N_{\text{yellow-yellow}}=1$

$N_{\text{yellow-red}}=2$

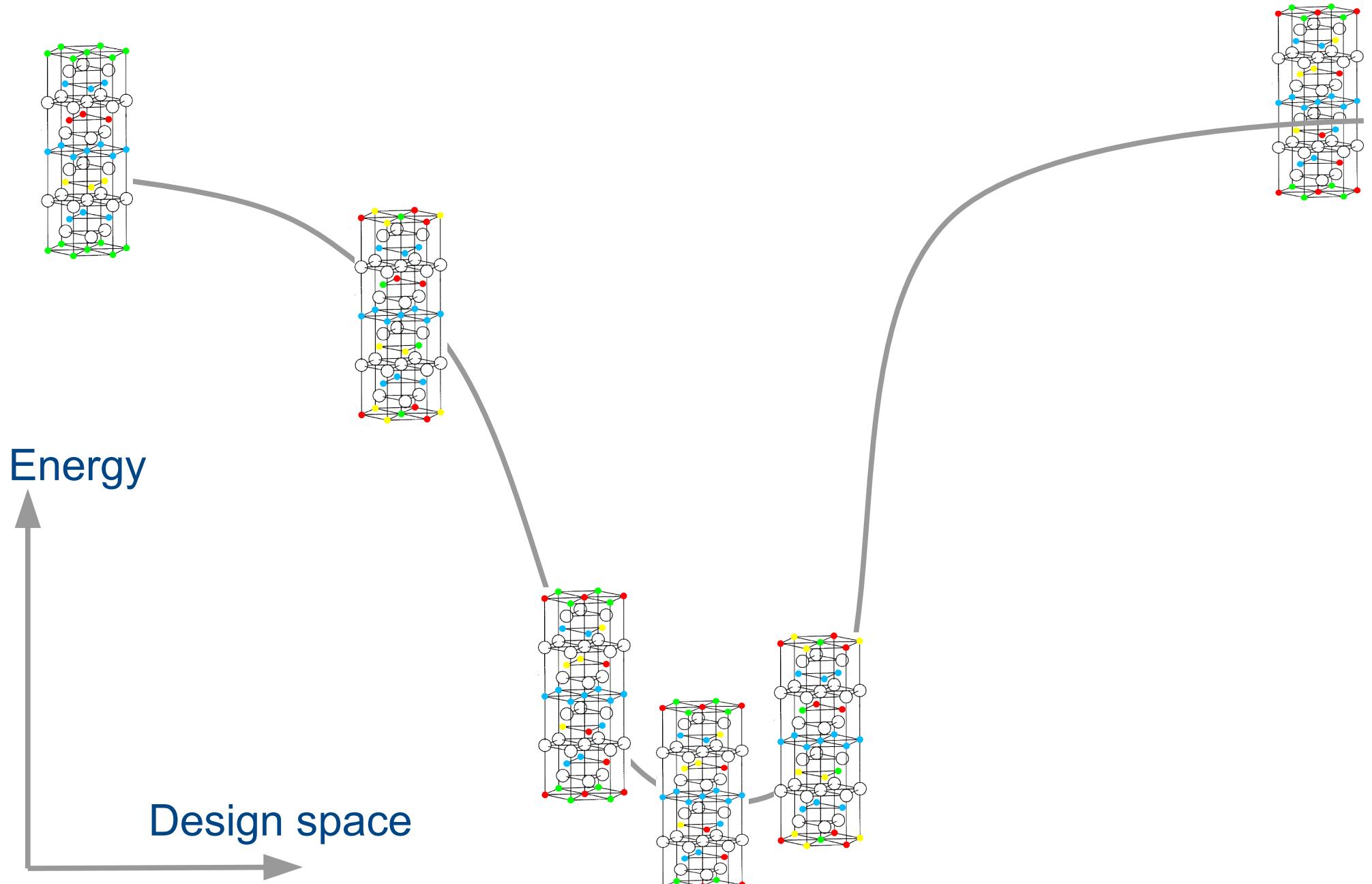
$N_{\text{red migrate}}=1$



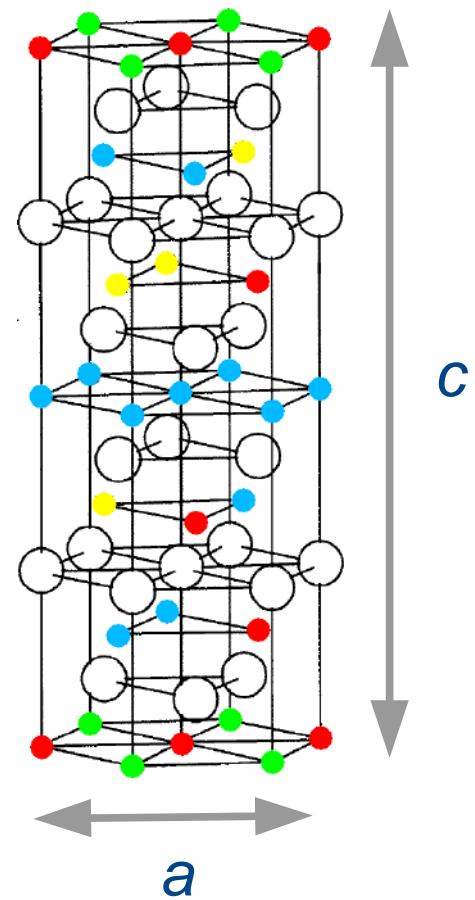
# Recursive learning



# Recursive learning



# Lattice constants



# Predictions from the neural network

Structure	a (Å)	c (Å)
LiNi <sub>0.4</sub> Co <sub>0.2</sub> Mn <sub>0.4</sub> O <sub>2</sub> neural net	2.851	14.269
LiNi <sub>0.4</sub> Co <sub>0.2</sub> Mn <sub>0.4</sub> O <sub>2</sub> experiment	2.866	14.254

Structure	a (Å)	c (Å)
LiNiO <sub>2</sub>	2.9108	14.1099
LiCoO <sub>2</sub>	2.8473	13.9214
LiMnO <sub>2</sub>	2.7614	14.7740
LiNi <sub>1/3</sub> Co <sub>1/3</sub> Mn <sub>1/3</sub> O <sub>2</sub> layered	2.8827	14.1067

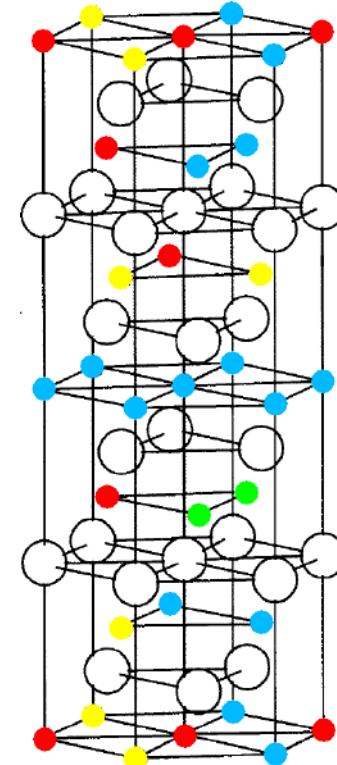
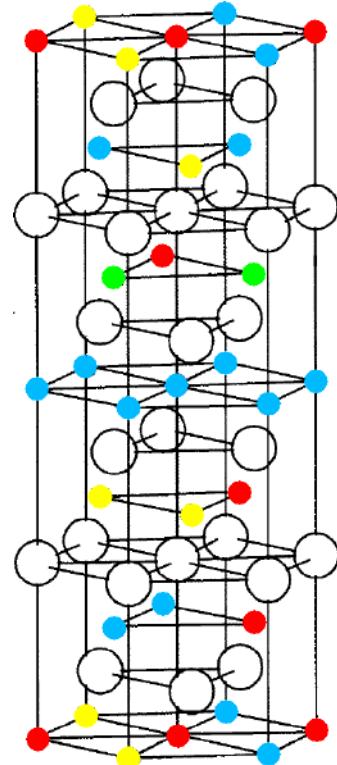
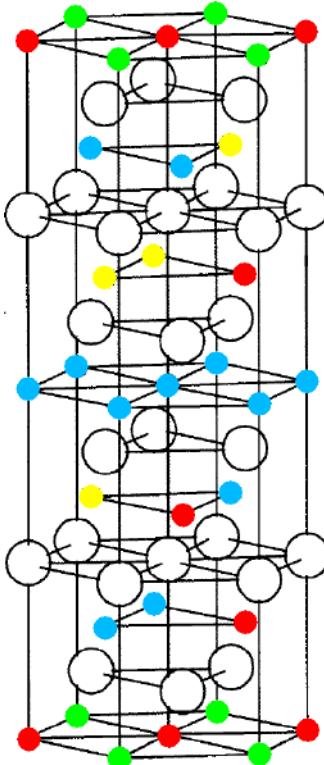
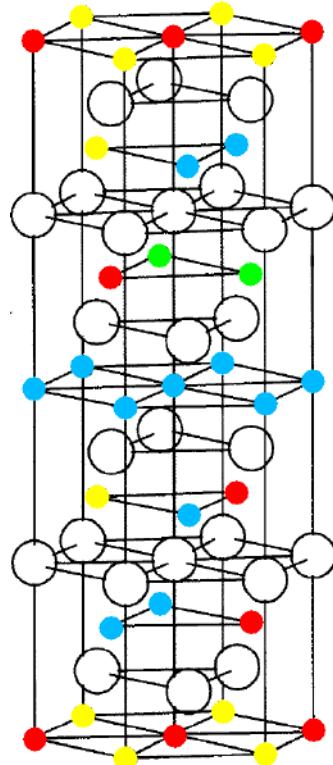
# Local order matrix

Matrix element	Optimal	Expected if random
$N_{\text{Co-Co}}$	0.34	0.75
$N_{\text{Ni-Ni}}$	0.16	0.75
$N_{\text{Mn-Mn}}$	0.09	0.75
$N_{\text{Li-Li}}$	0.08	0.75
$N_{\text{Co-Ni}}$	2.5	2.25
$N_{\text{Co-Mn}}$	0.2	2.25
$N_{\text{Ni-Mn}}$	3.4	2.25
$N_{\text{Ni-Li}}$	0.32	2.25
$N_{\text{Co-Li}}$	0.21	2.25
$N_{\text{Mn-Li}}$	1.37	2.25
$N_{\text{Ni}}$	1.82	0
$N_{\text{Co}}$	0.02	0
$N_{\text{Mn}}$	0.01	0

# Local order matrix within a single unit cell

Matrix element	Optimal	Achievable in single unit cell
$N_{\text{Co-Co}}$	0.34	1
$N_{\text{Ni-Ni}}$	0.16	0
$N_{\text{Mn-Mn}}$	0.09	1
$N_{\text{Li-Li}}$	0.08	0
$N_{\text{Co-Ni}}$	2.5	2
$N_{\text{Co-Mn}}$	0.2	0
$N_{\text{Ni-Mn}}$	3.4	3
$N_{\text{Ni-Li}}$	0.32	1
$N_{\text{Co-Li}}$	0.21	0
$N_{\text{Mn-Li}}$	1.37	1
$N_{\text{Ni}}$	1.82	1
$N_{\text{Co}}$	0.02	0
$N_{\text{Mn}}$	0.01	1

# Four representative unit cells



$E=-18430.0\text{eV}$

$E=-18428.2\text{eV}$

$E=-18428.1\text{eV}$

$E=-18429.0\text{eV}$

Experiment

$a=2.863\text{\AA}$

$a=2.852\text{\AA}$

$a=2.857\text{\AA}$

$a=2.860\text{\AA}$

$a=2.866\text{\AA}$

$c=14.212\text{\AA}$

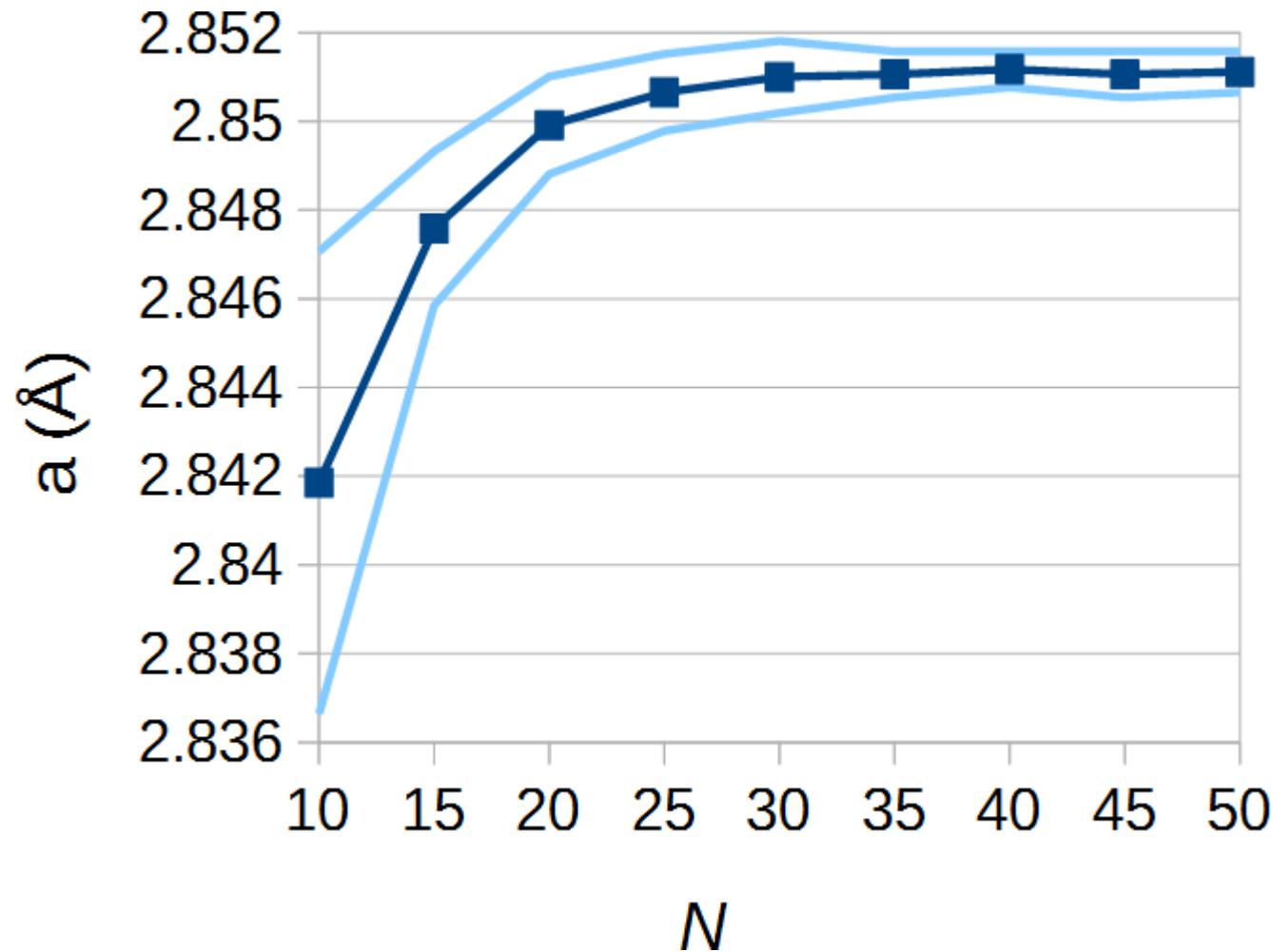
$c=14.274\text{\AA}$

$c=14.254\text{\AA}$

$c=14.221\text{\AA}$

$a=14.254\text{\AA}$

# How many calculations are required



# Prospects for the future

Test four new tools uniquely unified within a materials design tool to maximize learning from data

Build on these platforms to respond to future GRO and Samsung collaboration needs

Continue high-level interaction with SAIT Europe and SAIT HQ teams to work on most relevant needs and outcomes