



インテリジェンズ

intellegens

Applied machine learning

応用機械学習

材料・化学品・製造業などのセクターで
イノベーションの加速をお手伝いします

Dr Gareth Conduit

ギャレス・コンデュイット / 博士

Machine learning to



Model datasets where the data is **sparse**

Exploit **property-property** relationships

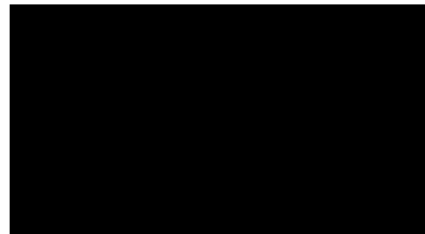
Merge data, computer simulations, and physical laws

Reduce costly experiments to **accelerate** discovery

Black box machine learning for materials design

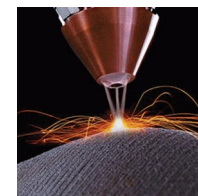


Composition



Properties

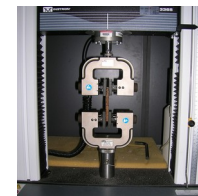
Defects



Fatigue



Strength



Train the machine learning



63658497050818
70381840646500
50106637890290
71526909467444
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48868527611099
20333272199499
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59769286811239
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Composition



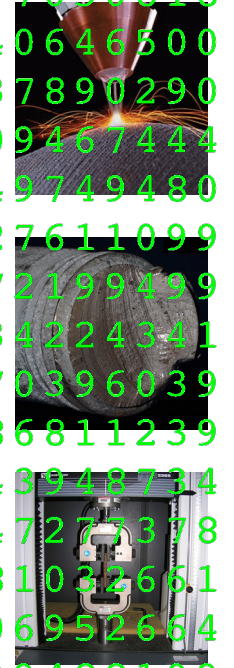
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48868527611099
20333272199499
97657934294341
39404670396039
59769286811239
37641343948734
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98344399488109

Properties

Defects

Fatigue

Strength



Machine learning predicts material properties

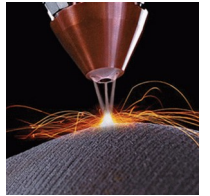


Composition



Properties

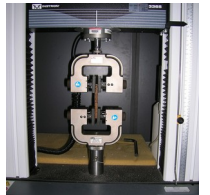
Defects



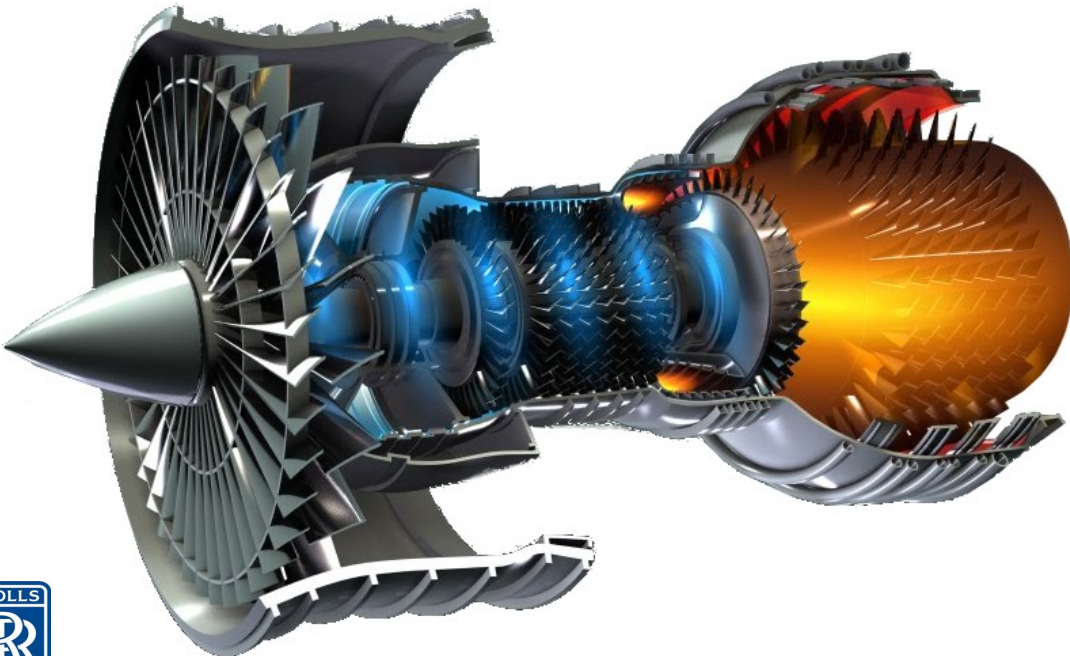
Fatigue



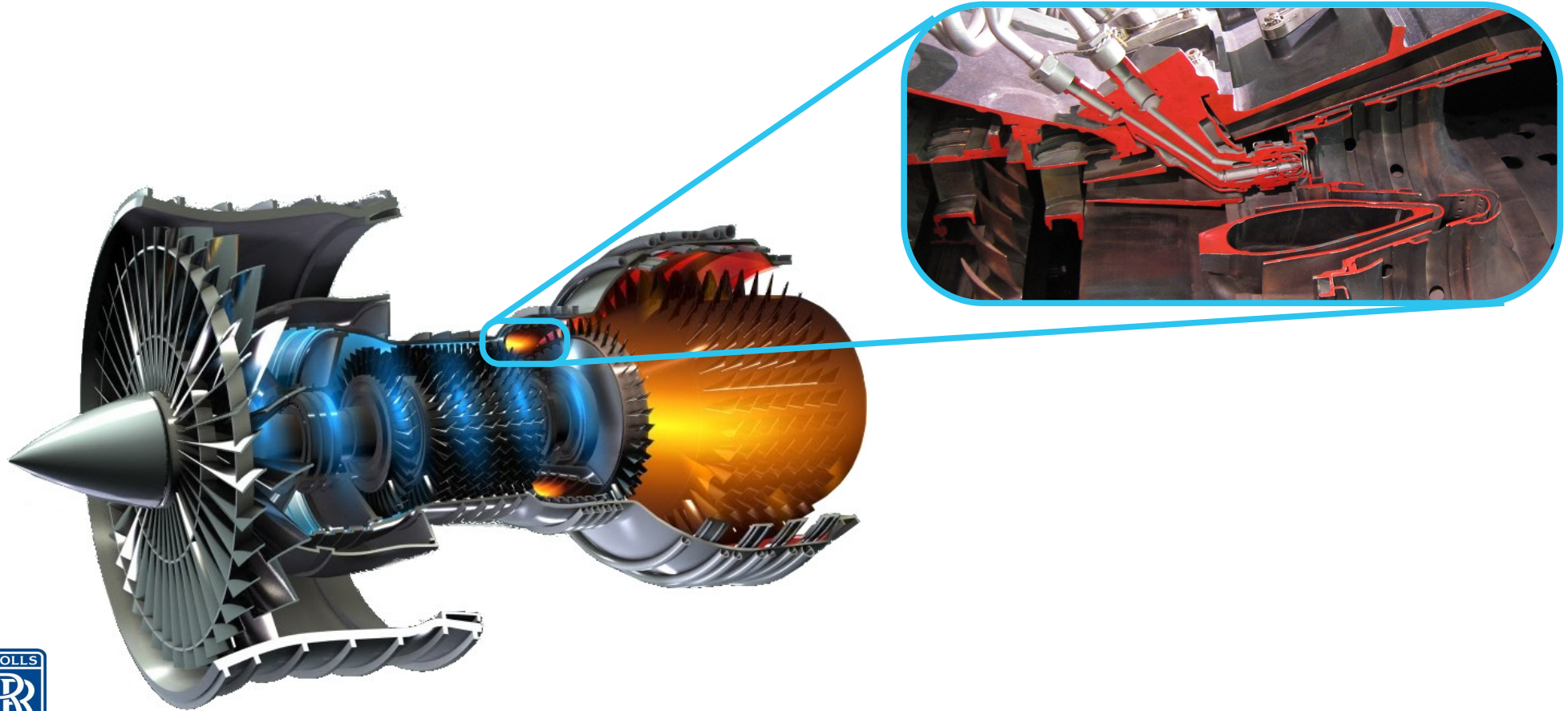
Strength



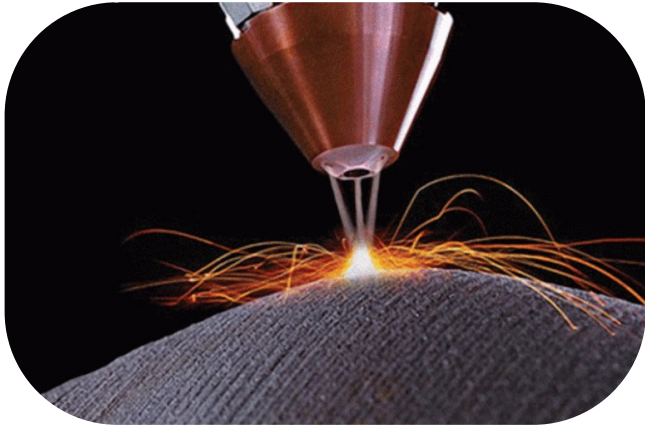
Jet engine schematic



Combustor in a jet engine



Direct laser deposition



Data available to model defect density

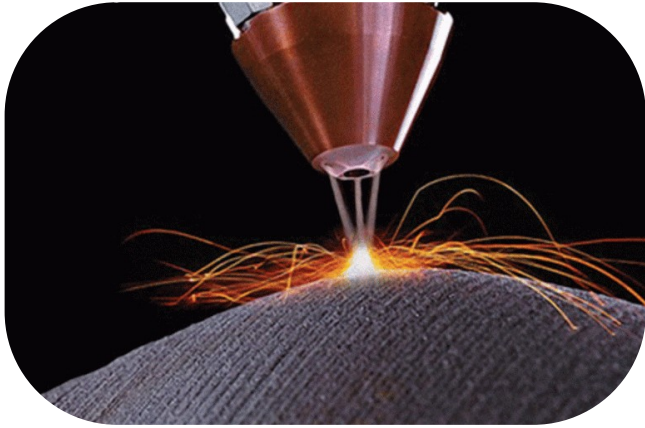


Composition and heat treatment space **30** dimensions

Requires **31** points to fit a hyperplane

Just **10** data entries available to model defect density

Ability for printing and welding are strongly correlated

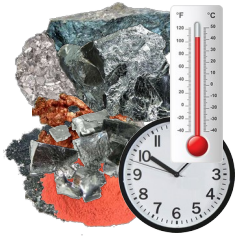


Laser

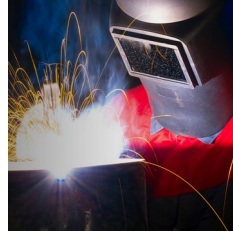


Electricity

First predict weldability

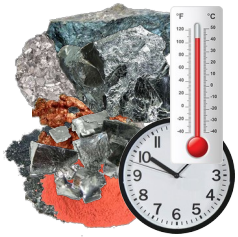


1000 entries



Use 1000 weldability entries to understand complex composition → weldability model

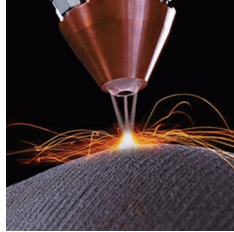
Use weldability to predict defects formed



1000 entries



10 entries

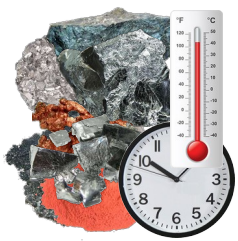


Use 1000 weldability entries to understand complex composition → weldability model

10 defects entries capture the simple weldability → defect relationship

Two interpolations aid composition → defects extrapolation

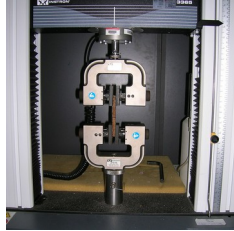
Use CALPHAD to predict strength



100,000 entries



500 entries



Use 100,000 CALPHAD results to model complex composition → phase behavior

500 strength entries capture the phase behavior → strength relationship

Two interpolations aid the composition → strength extrapolation

Target properties



Elemental cost	< 25 \$kg ⁻¹
Density	< 8500 kgm ⁻³
γ' content	< 25 wt%
Oxidation resistance	< 0.3 mgcm ⁻²
Defects	< 0.15% defects
Phase stability	> 99.0 wt%
γ' solvus	> 1000°C
Thermal resistance	> 0.04 KΩ ⁻¹ m ⁻³
Yield stress at 900°C	> 200 MPa
Tensile strength at 900°C	> 300 MPa
Tensile elongation at 700°C	> 8%
1000hr stress rupture at 800°C	> 100 MPa
Fatigue life at 500 MPa, 700°C	> 10 ⁵ cycles

Composition and processing variables



Cr 19%



Co 4%



Mo 4.9%



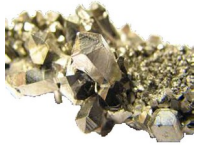
W 1.2%



Zr 0.05%



Nb 3%



Al 2.9%



C 0.04%



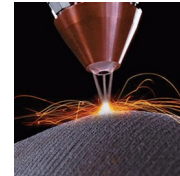
B 0.01%



Ni



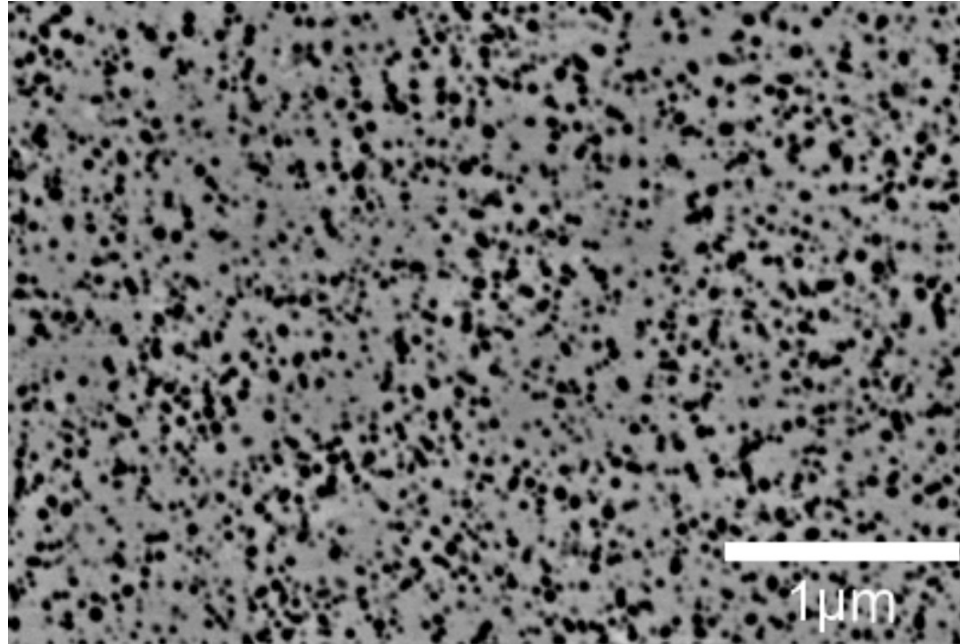
Expose 0.8



T_{HT} 1300°C

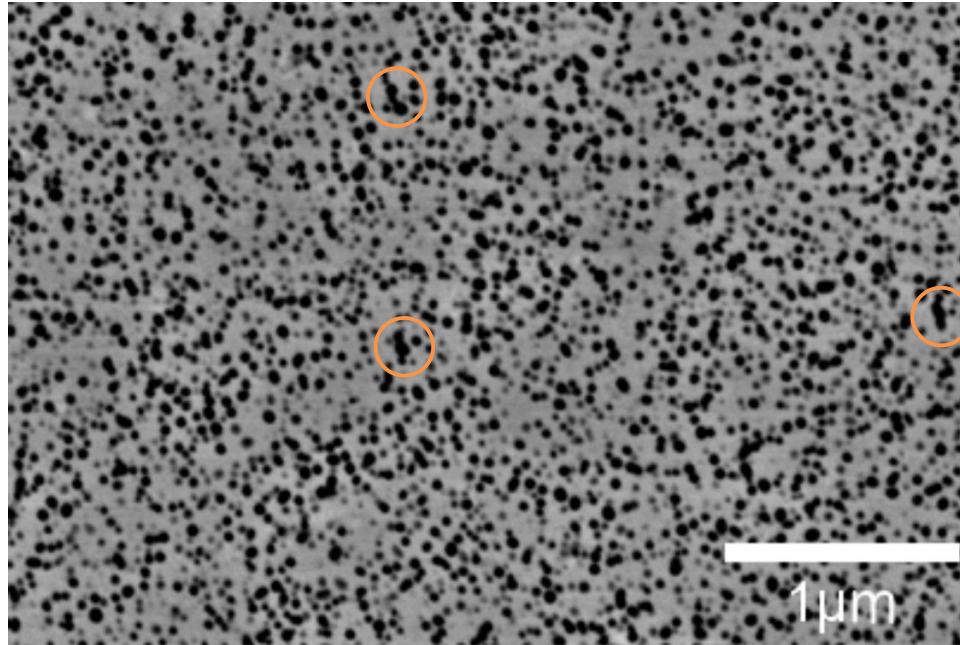


Microstructure



Probabilistic neural network identification of an alloy for direct laser deposition
Materials & Design 168, 107644 (2019)

Microstructure



Probabilistic neural network identification of an alloy for direct laser deposition
Materials & Design 168, 107644 (2019)

Defects target



Elemental cost < 25 \$kg⁻¹

Density < 8500 kgm⁻³

γ' content < 25 wt%

Oxidation resistance < 0.3 mgcm⁻²

Defects < 0.15% defects

Phase stability > 99.0 wt%

γ' solvus > 1000°C

Thermal resistance > 0.04 KΩ⁻¹m⁻³

Yield stress at 900°C > 200 MPa

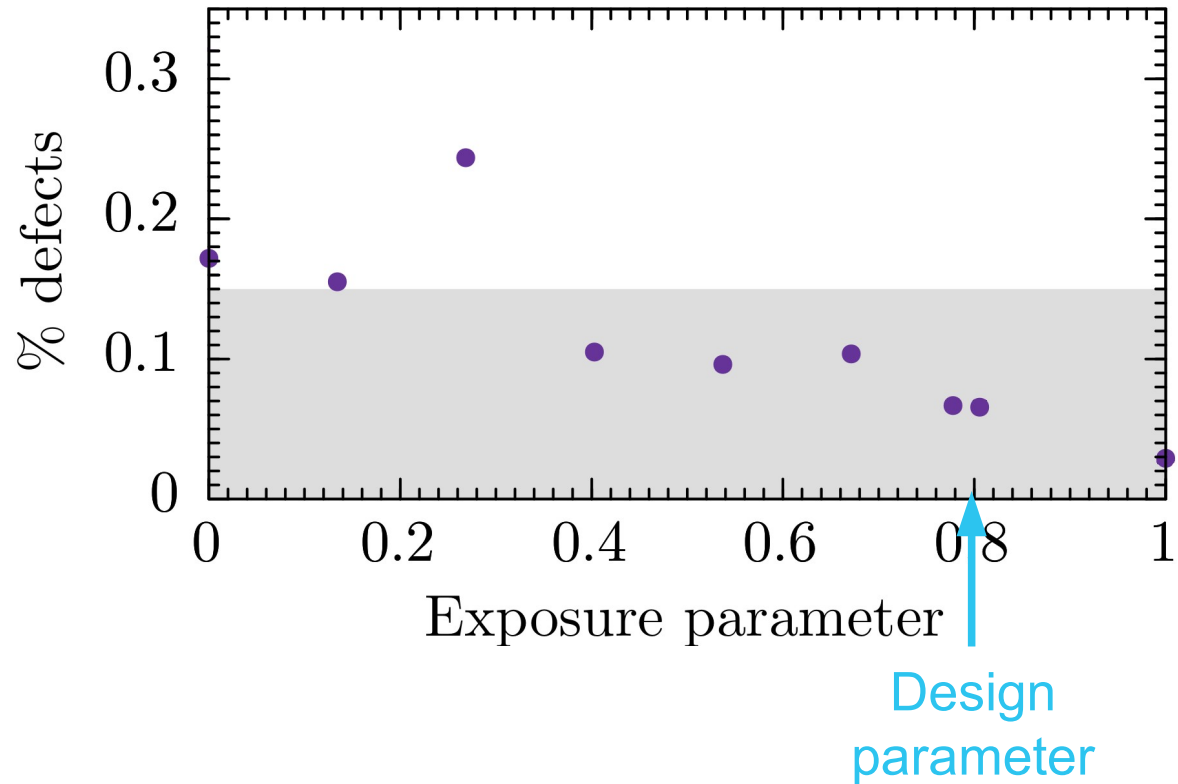
Tensile strength at 900°C > 300 MPa

Tensile elongation at 700°C > 8%

1000hr stress rupture at 800°C > 100 MPa

Fatigue life at 500 MPa, 700°C > 10⁵ cycles

Testing the defect density



Target properties



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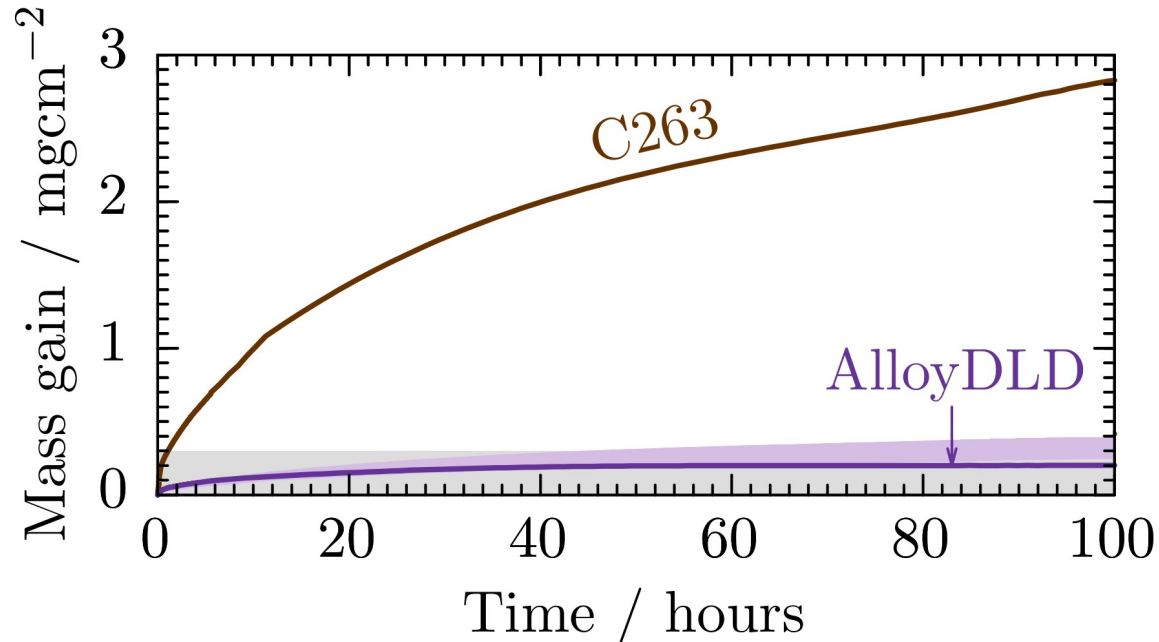
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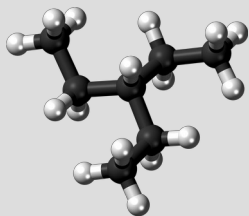
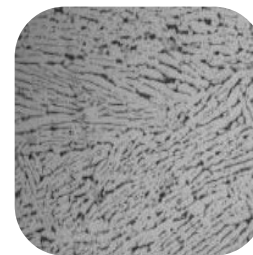
Fatigue life at 500 MPa, 700°C > 10⁵ cycles

Testing the oxidation resistance





Journal of Computer-Aided Molecular Design 35, 112501140 (2021)



nature machine intelligence

REVIEW ARTICLE

<https://doi.org/10.1038/s42256-020-0156-7>



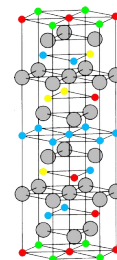
Predicting the state of charge and health of batteries using data-driven machine learning

Man-Fai Ng¹, Jin Zhao², Qingyu Yan², Gareth J. Conduit³ and Zhi Wei Seh⁴



Fluid Phase Equilibria 501, 112259 (2019)

Journal of Chemical Physics 153, 014102 (2020)



Johnson Matthey Technology Review 66, 130 (2022)



Summary



Merge computer simulations with experimental data and exploit **property-property** relationships to circumvent **missing data**

Designed and **experimentally verified** alloy for direct laser deposition

Generic approach applied to materials, batteries, pharmaceuticals, and beyond

Taken to market through by **Intellegens** as **Alchemite Analytics™**