

The modern day blacksmith

Ben Pellegrini, Tom Whitehead & Gareth Conduit

Neural network algorithm to



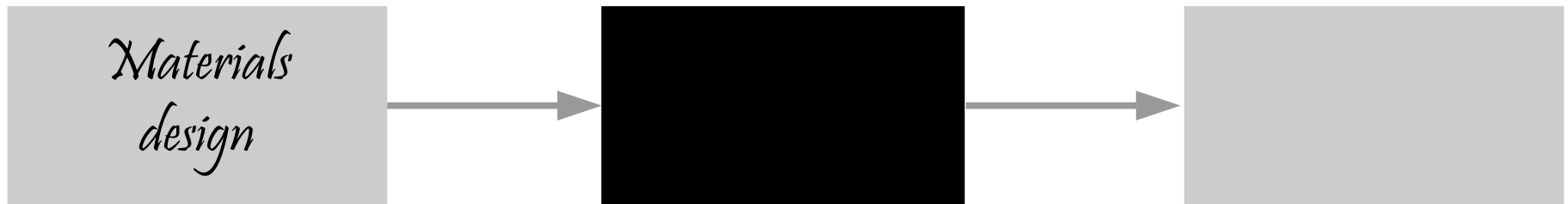
Reduce development costs

Accelerate materials discovery

Merge simulations, physical laws, and experimental data

Generic with **proven** applications in multiple material domains

A black box



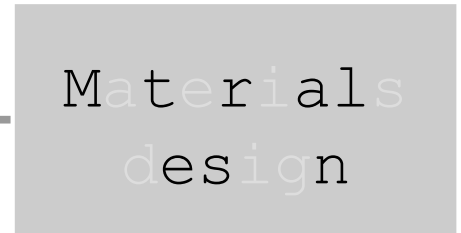
Train with complete data



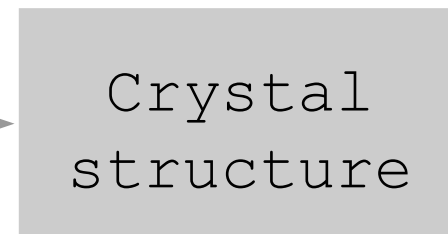
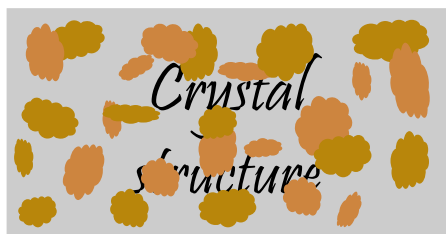
Predict with complete data



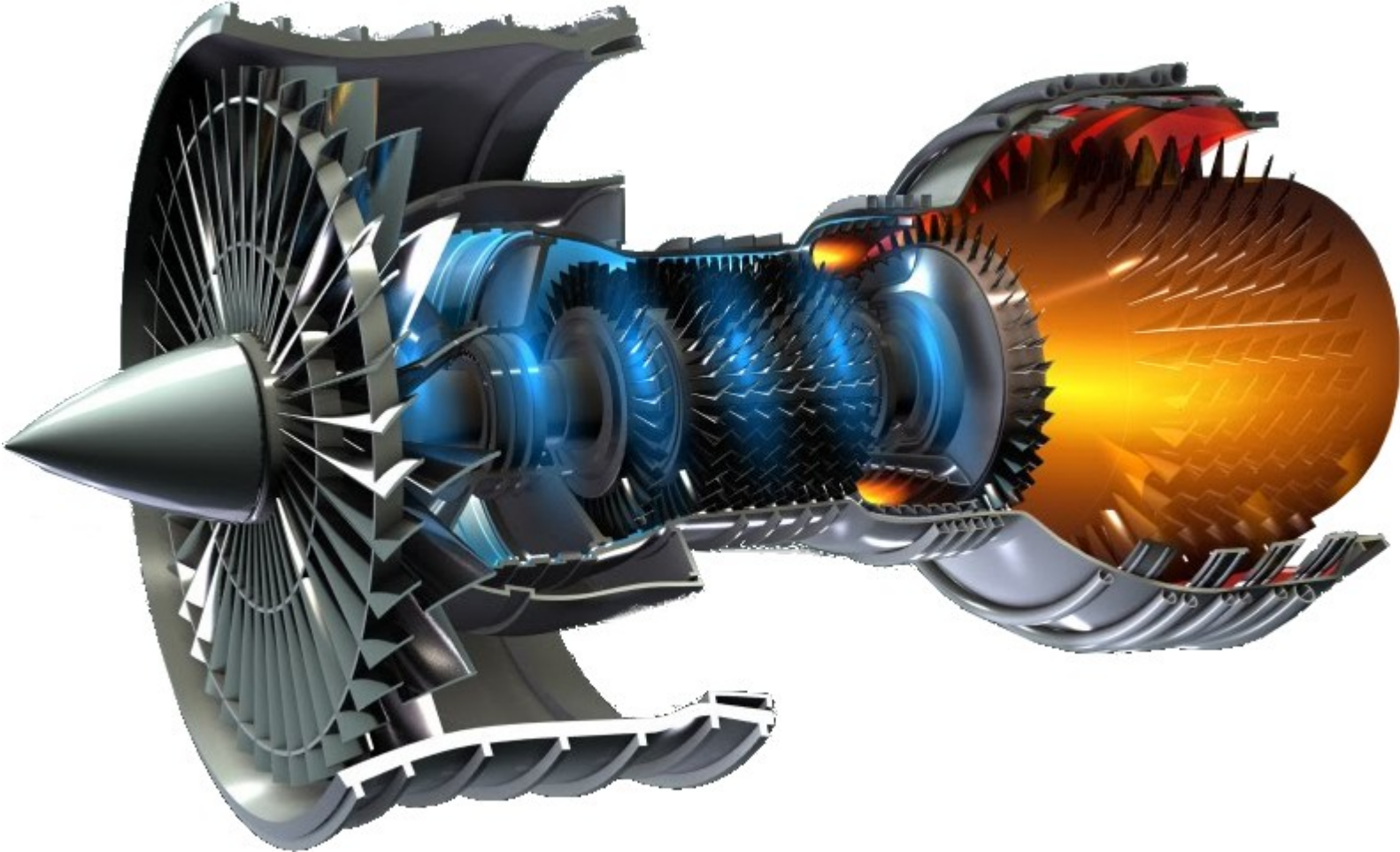
Train with fragmented data



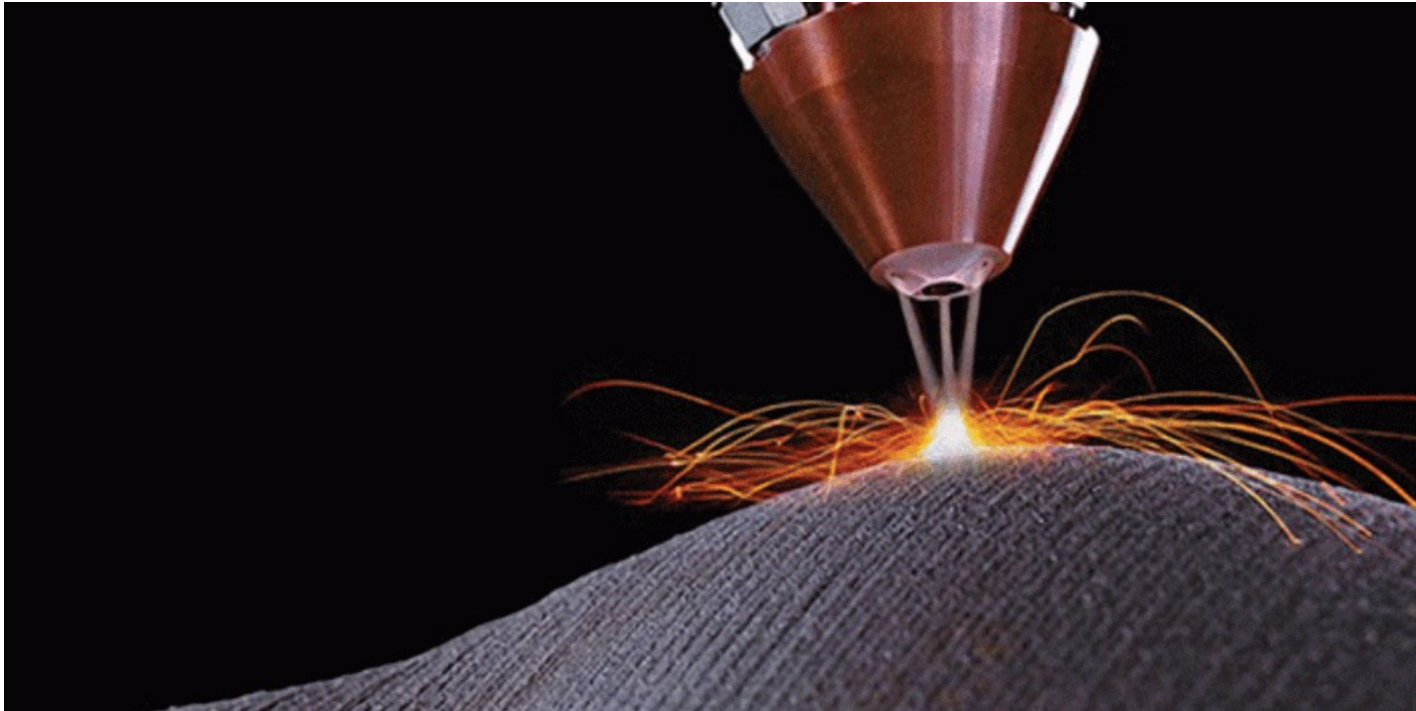
Predict with fragmented data



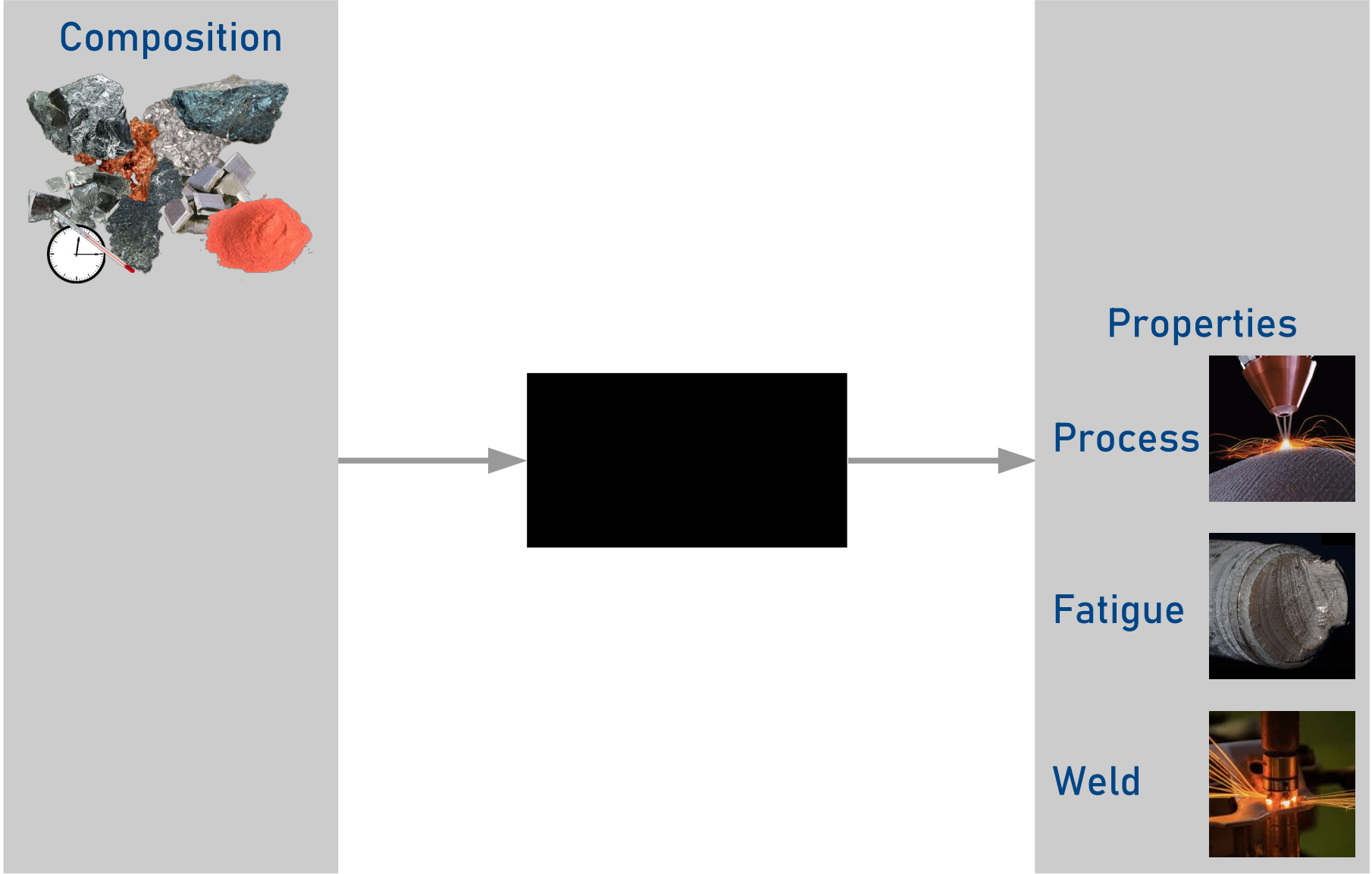
Schematic of a jet engine



Direct laser deposition requires new alloys



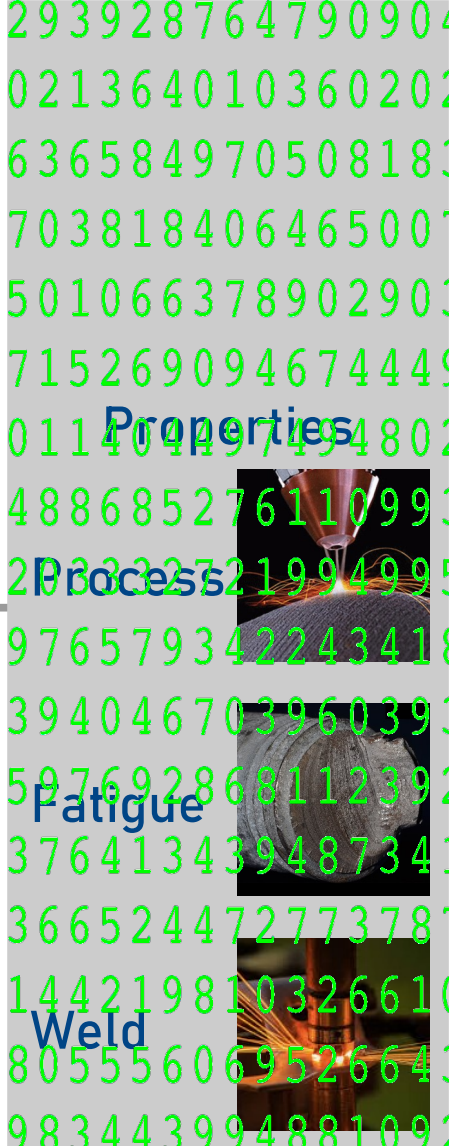
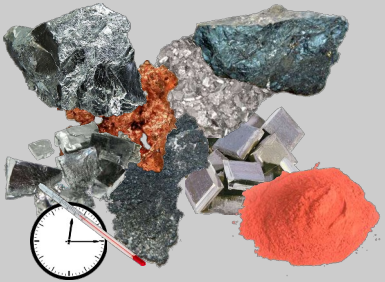
Neural network for materials design



Train the network




Composition

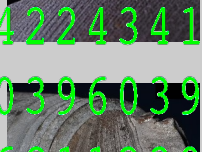


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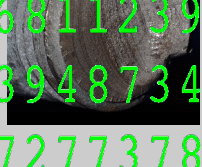
Properties



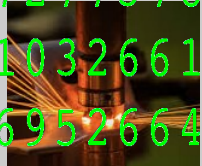
Process



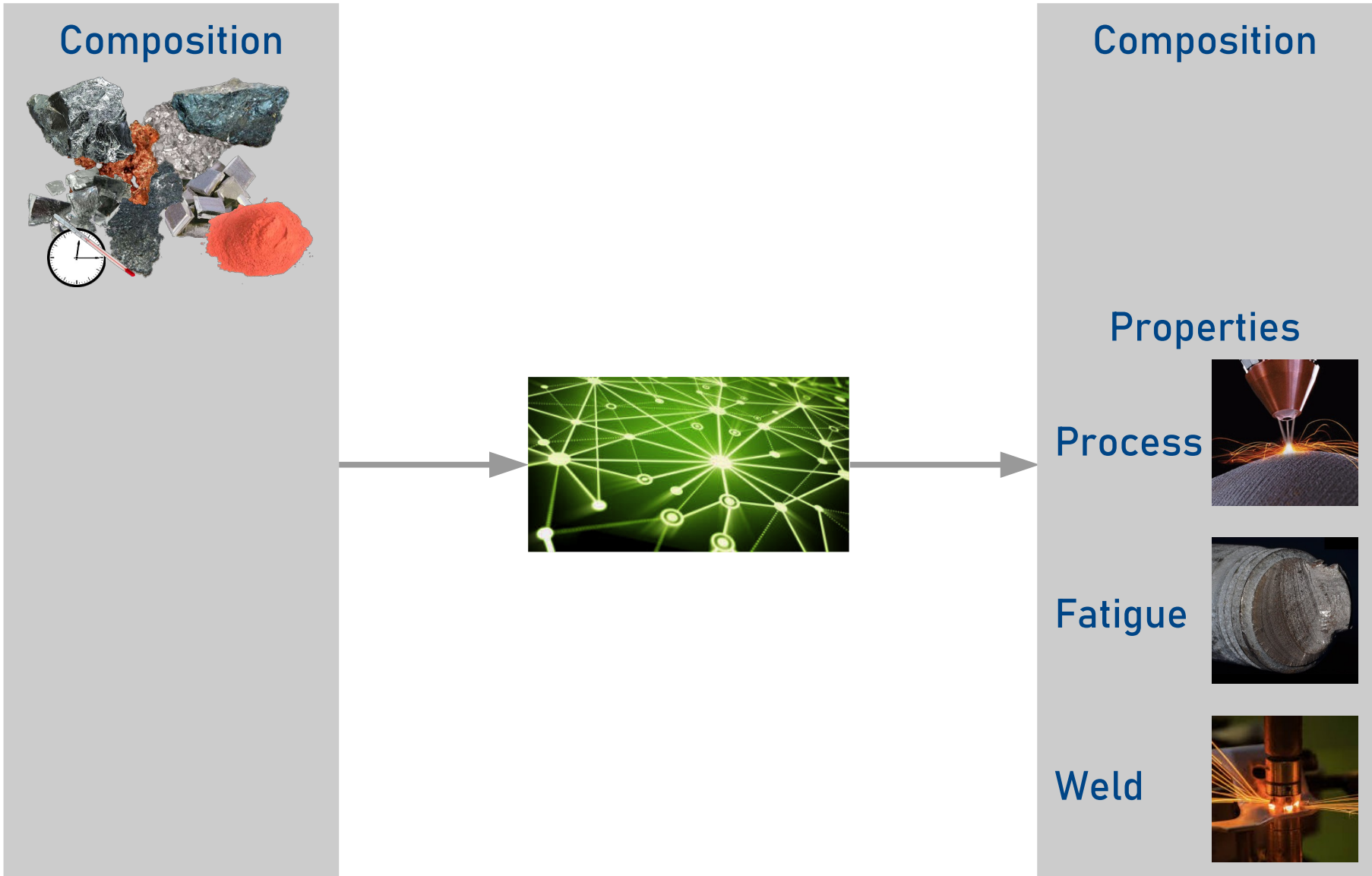
Fatigue



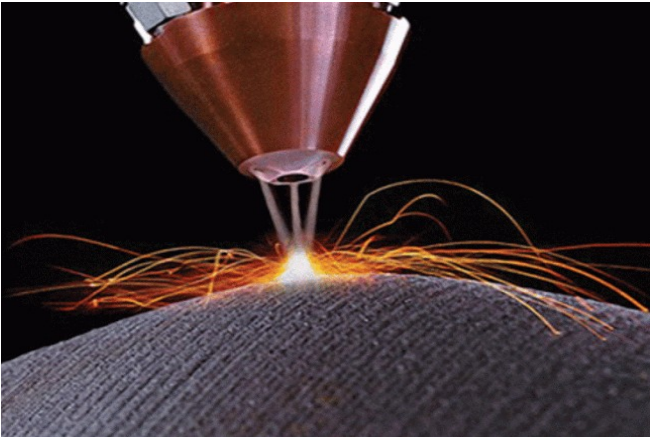
Weld



Predict and design new materials



Direct laser deposition and melting

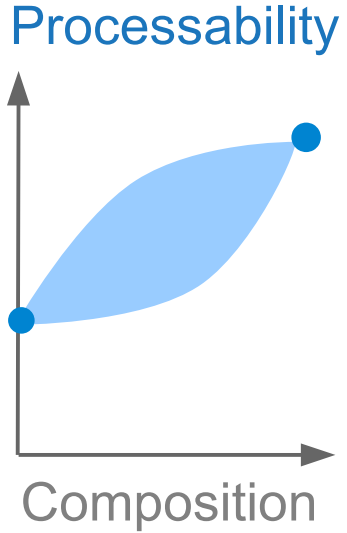


Laser



Electricity

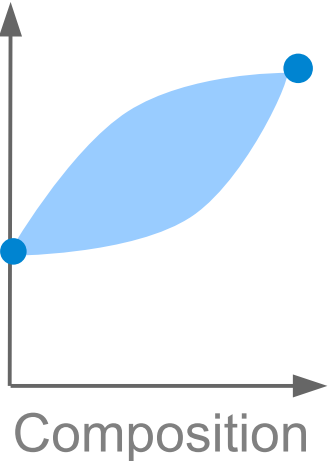
Direct laser deposition is analogous to welding



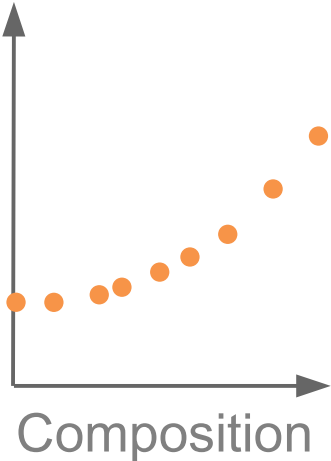
Merge properties with a neural network



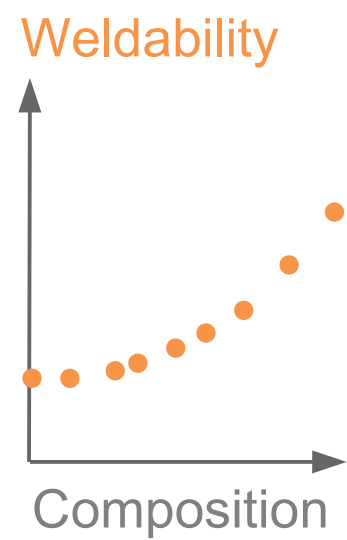
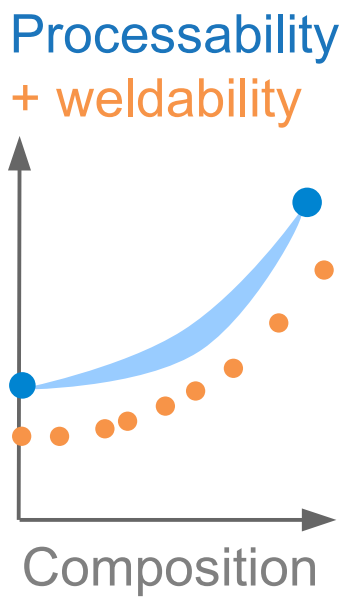
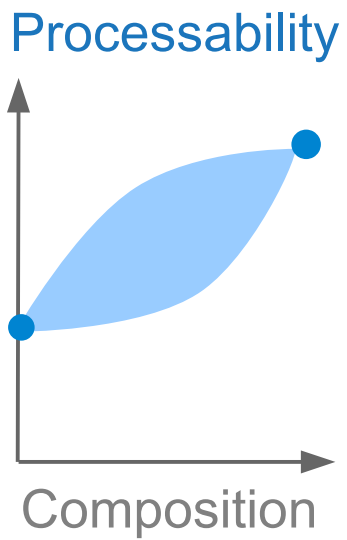
Processability



Weldability



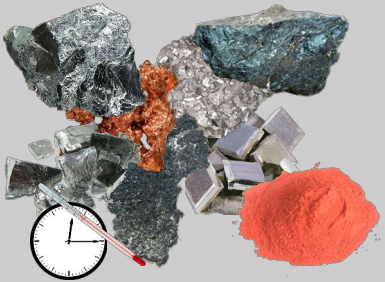
Merge properties with a neural network



Standard neural network



Composition



Composition

Properties

Process 

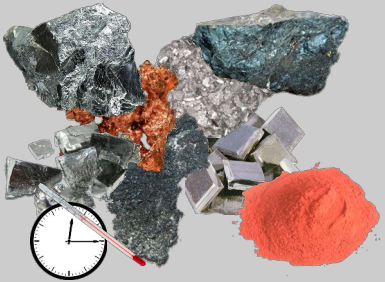
Fatigue 

Weld 

Neural network learns property-property link

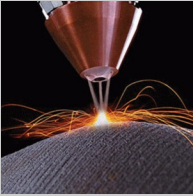


Composition




Properties


Process



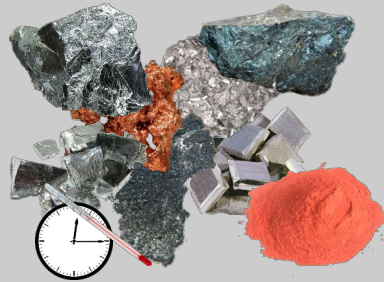
Fatigue



Weld

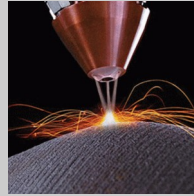


Composition




Properties


Process



Fatigue



Weld



Target properties



Elemental cost	< 25 \$kg ⁻¹
Density	< 8500 kgm ⁻³
gamma' content	< 25 wt%
Oxidation resistance	< 0.3 mgcm ⁻²
Processability	< 0.15% defects
Phase stability	> 99.0 wt%
gamma' solvus	> 1000°C
Thermal resistance	> 0.04 KΩ ⁻¹ m ⁻³
Yield stress at 900°C	> 200 MPa
Tensile strength at 900°C	> 300 MPa
Tensile elongation at 700°C	> 8%
1000hr stress rupture at 800°C	> 100 MPa
Fatigue life at 500 MPa, 700°C	> 10 ⁵ cycles

Material designed



19% Cr



4% Co



4.9% Mo



1.2% W



0.05% Zr



3% Nb



2.9% Al



0.04% C



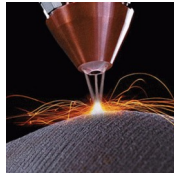
0.01% B



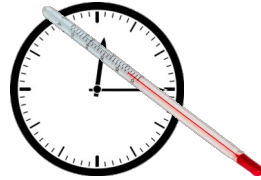
Ni



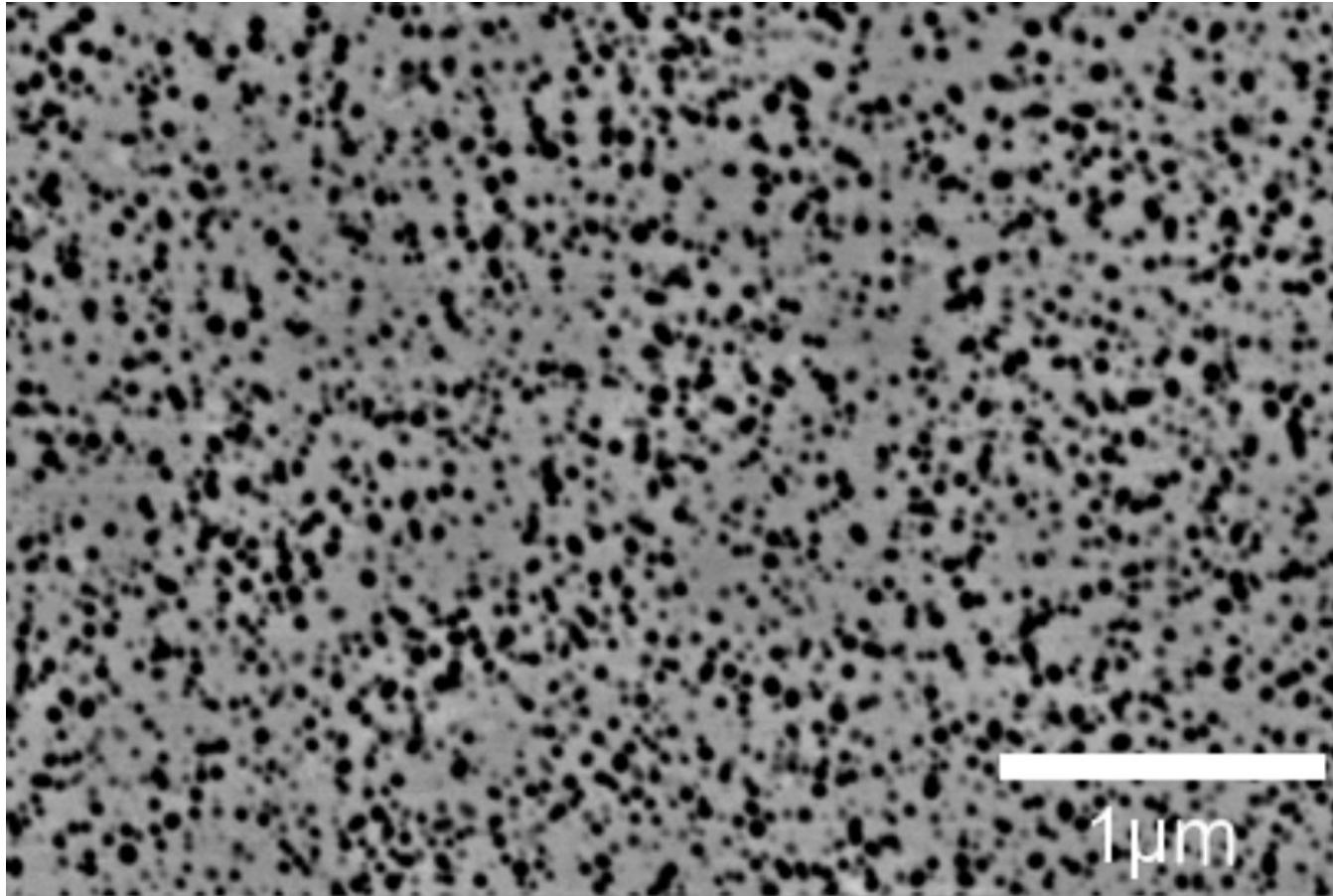
Expose 0.8



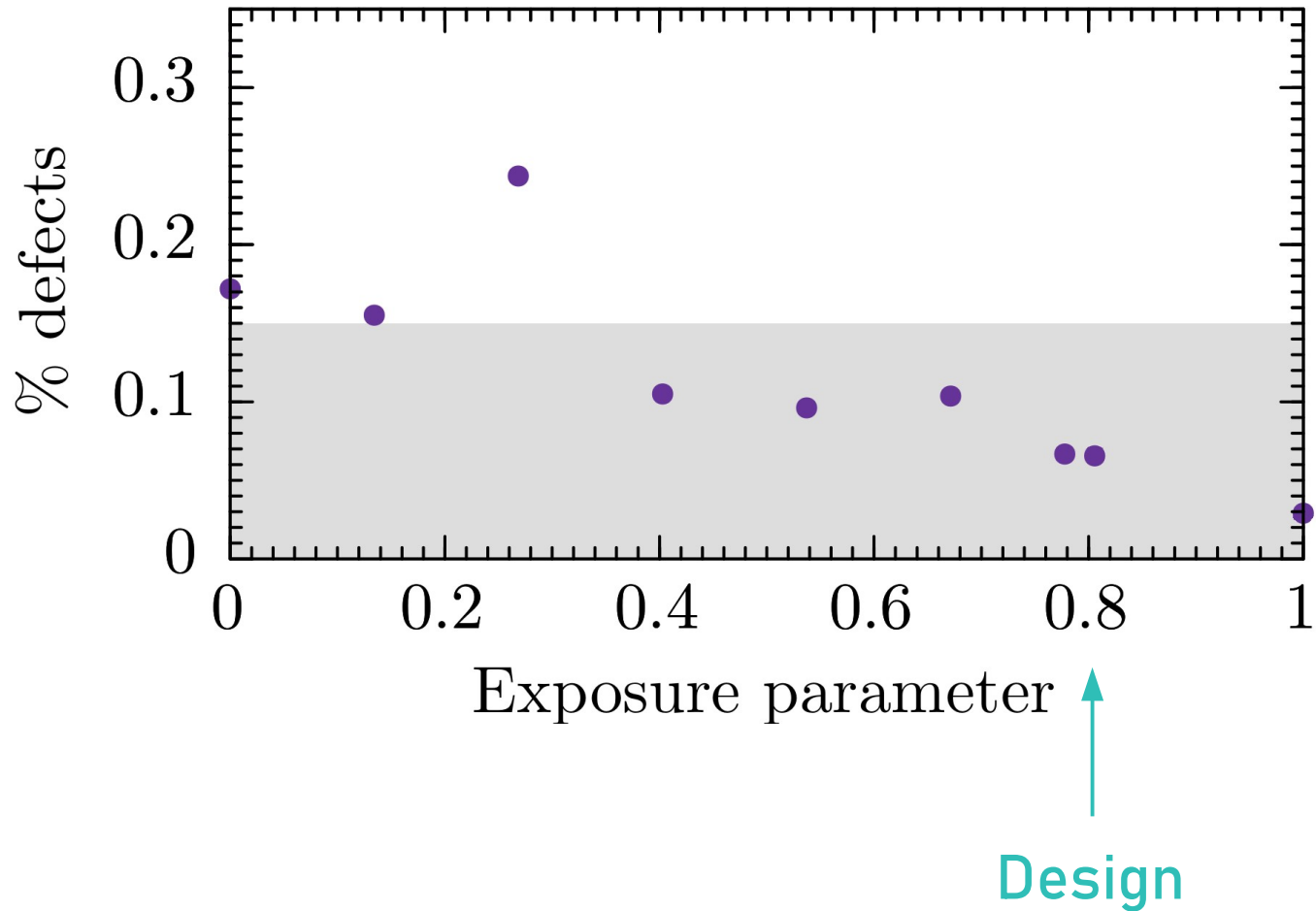
T_{HT} 800°C



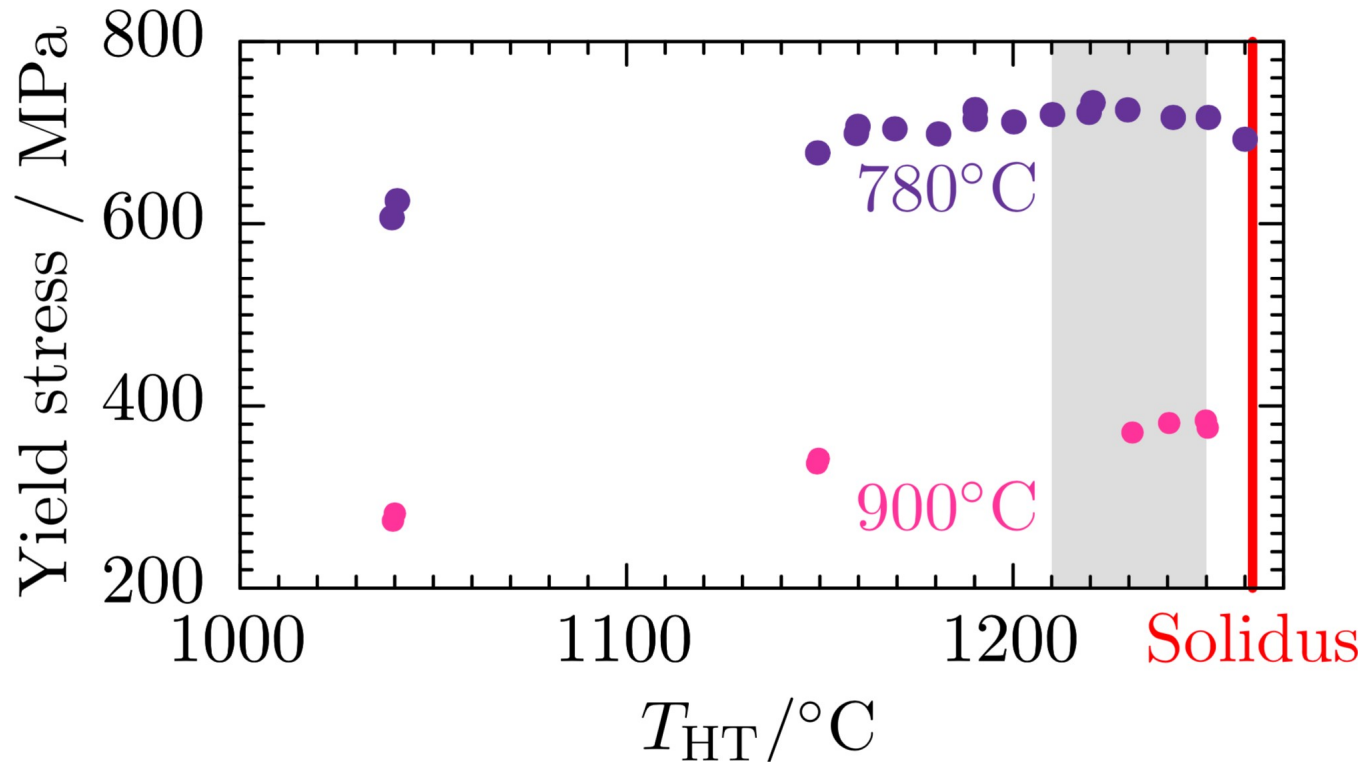
Microstructure



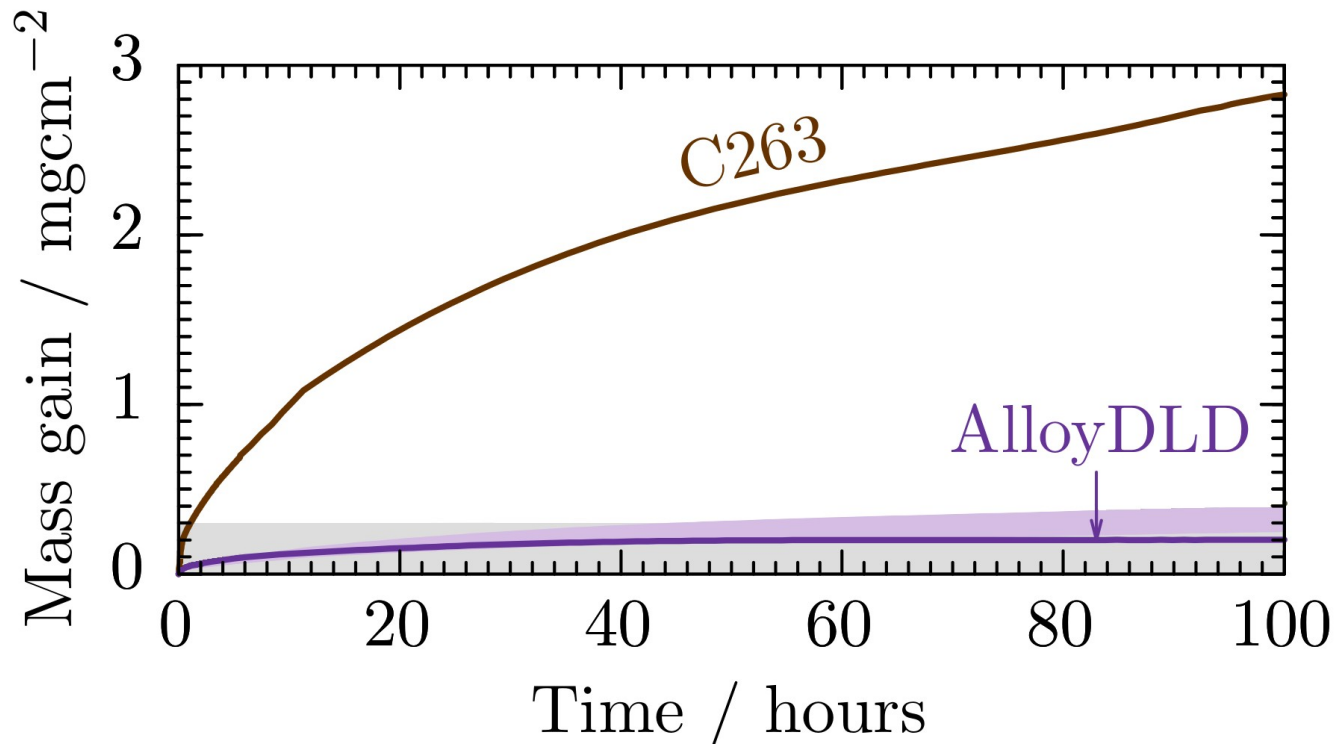
Testing the processability



Verifying the yield stress



Verifying the oxidation resistance



Printing a component



Materials designed



Nickel and molybdenum alloys

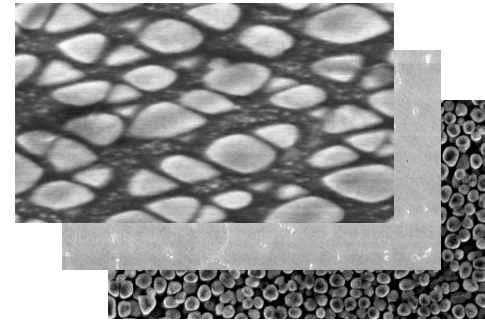
Scripta Materialia 146, 82 (2018)

Materials & Design 131, 358 (2017)

EP14157622, US2013/0052077A2

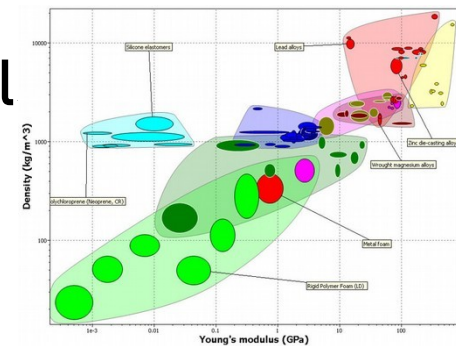
EP14153898, US2014/177578

EP14161255, US2014/223465



Identified and corrected errors in material database

Computational Materials Science 147, 176 (2018)



Merging data



Linked the ability for direct laser deposition to weldability

Can also link **experimental** data to **computational** simulations

Merge **quality** with **quantity**

Materials designed with simulations



Lubricants with experiments and molecular dynamics simulations



Batteries with experiments and Density Functional Theory



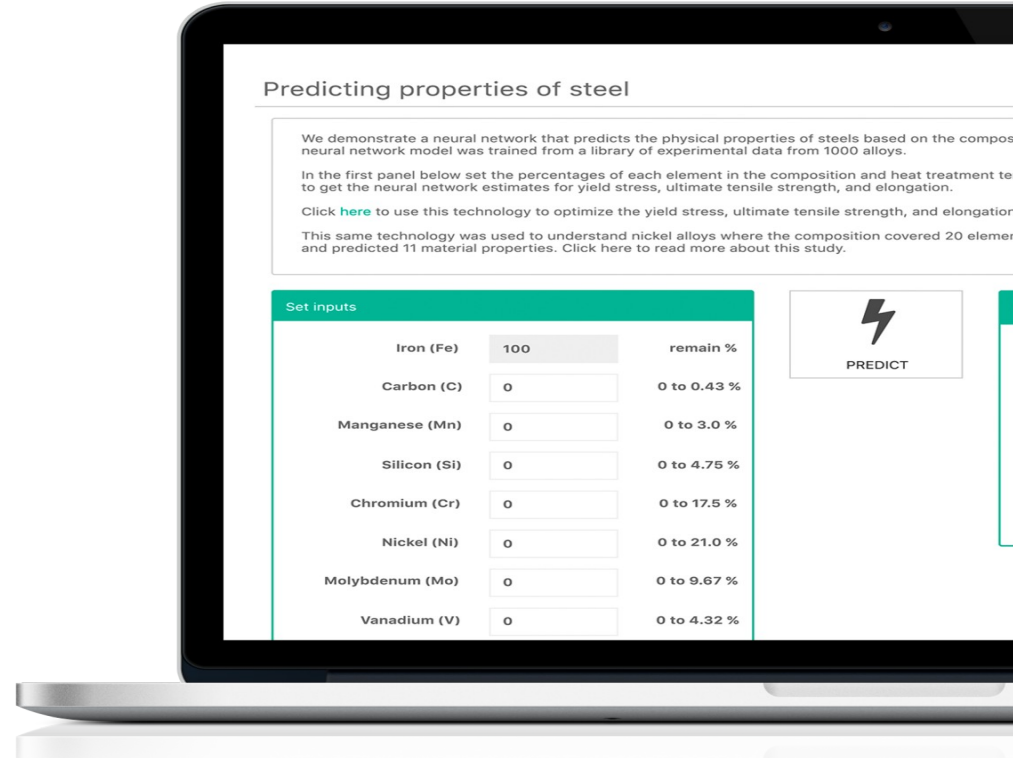
Integrated software by Intellegens



Data load and transform

Train the neural network

Use model to design
new materials



https://app.intellegens.ai/steel_search

Summary



Designed and experimentally verified alloy for **direct laser deposition**

Reduce development costs

Accelerate materials discovery

Enable **concurrent** materials design



Intellegens

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