

# The materials age

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Stone age:

3.4 million BC – 2000 BC



**1.9 million BC**  
**Olduvai Gorge, Tanzania**

Bronze age:

2000 BC – 1000 BC



**1.9 million BC**  
**Olduvai Gorge, Tanzania**



**1200 BC**  
**Britain**

Iron age:

1000 BC – 1850 AD



**1.9 million BC**  
**Olduvai Gorge, Tanzania**



**1200 BC**  
**Britain**



**300 BC**  
**Yorkshire**

# Steel age:

1850 AD – 1930 AD



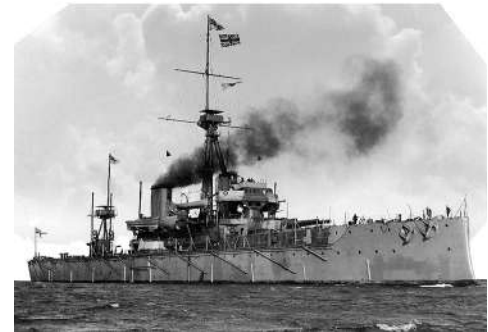
**1.9 million BC**  
**Olduvai Gorge, Tanzania**



**1200 BC**  
**Britain**



**300 BC**  
**Yorkshire**



**1906**  
**Portsmouth**

# Modern materials: ceramics



# Modern materials: plastics



# Modern materials: composites





# Modern materials: rubbers

- Potential energy in elastic band

$$E = \frac{1}{2} kx^2 = \frac{1}{2} Fx = \frac{1}{2} 10 \times 0.1 = 0.5 \text{ J}$$



# Modern materials: rubbers

- Potential energy in elastic band
- Kinetic energy in handgun bullet

$$E = \frac{1}{2} kx^2 = \frac{1}{2} Fx = \frac{1}{2} 10 \times 0.1 = 0.5 \text{ J}$$

$$E = \frac{1}{2} mv^2 = \frac{1}{2} 0.005 \times 300^2 = 225 \text{ J}$$



# Modern materials: rubbers

- Potential energy in elastic band
- Kinetic energy in handgun bullet
- Potential energy in enormous band

$$E = \frac{1}{2} kx^2 = \frac{1}{2} Fx = \frac{1}{2} 10 \times 0.1 = 0.5 \text{ J}$$

$$E = \frac{1}{2} mv^2 = \frac{1}{2} 0.005 \times 300^2 = 225 \text{ J}$$

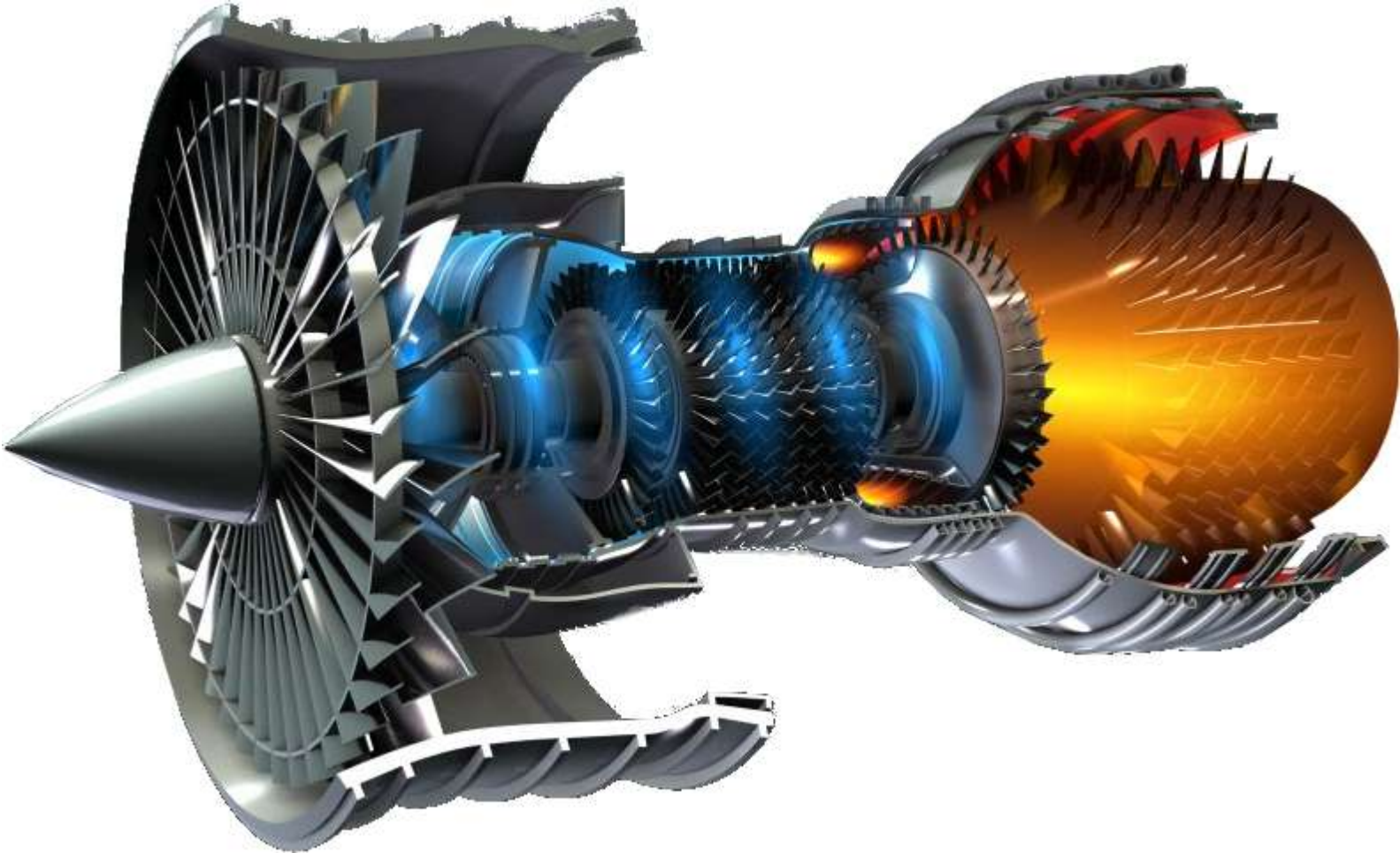
$$E = \frac{1}{2} kx^2 = \frac{1}{2} Fx = \frac{1}{2} 100 \times 5 = 250 \text{ J}$$



# Modern materials: alloys



# Jet engine: military jet

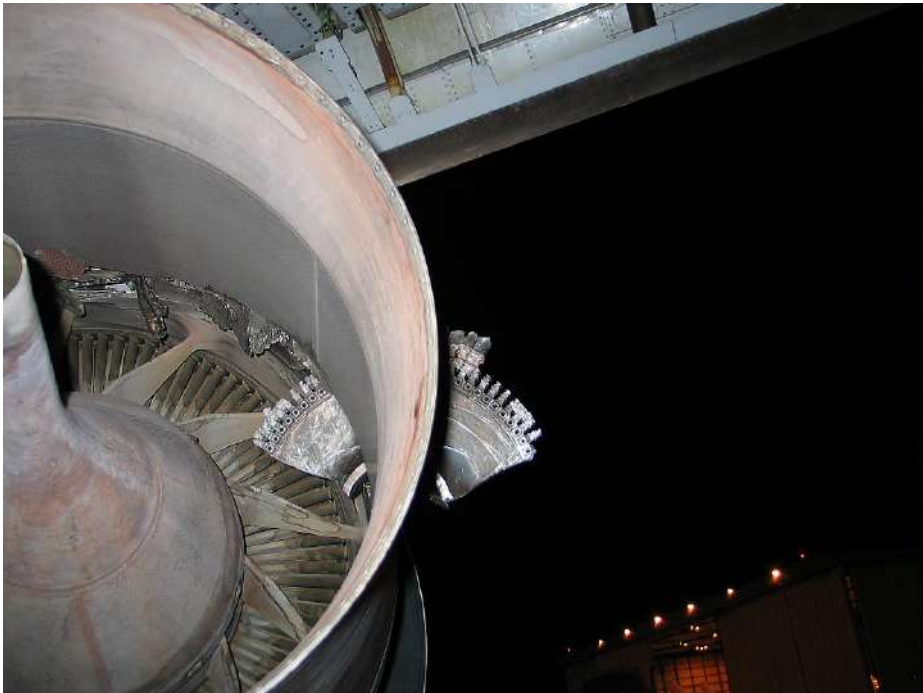




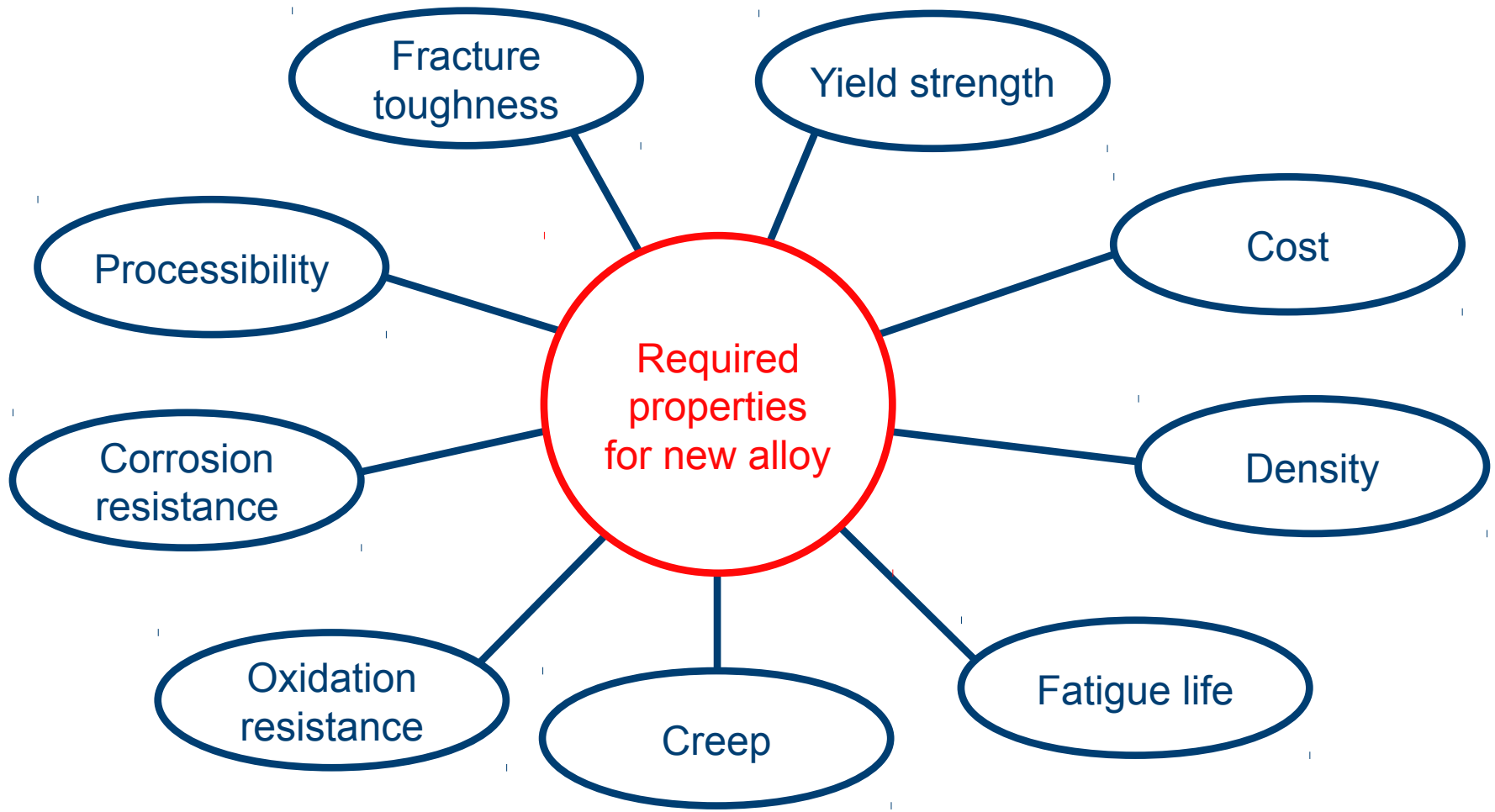
# Saint Martin airport



# Jet engine: turbine discs



# Designing a new alloy – what is required ?





# Multidimensional design space

Cr



Co



Mo



W



Ta



Nb



Al



Ti



Fe



Mn



Si



C



B



Zr



Cu



N



P



V



Hf



Mg



Ni



and 4 different manufacturing processes

# Selection of design space





# Selection of design space





# Automated sampling - parallel optimization



# Composition of proposed alloy

Cr: 15.8



Co: 20.0



Mo: 0.5



W: 0.5



Ta: 4.9



Nb: 1.1



Al: 2.4



Ti: 3.0



Fe: 3.9



Mn: 0.2



Si: 0.2



C: 0.02



B: 0.06



Zr: 0.18



Ni: 47.2



900°C

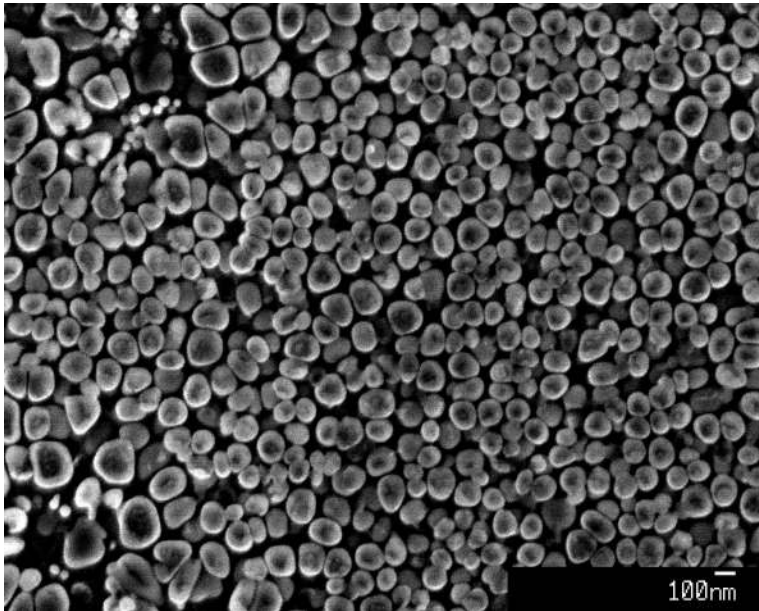


30 hours

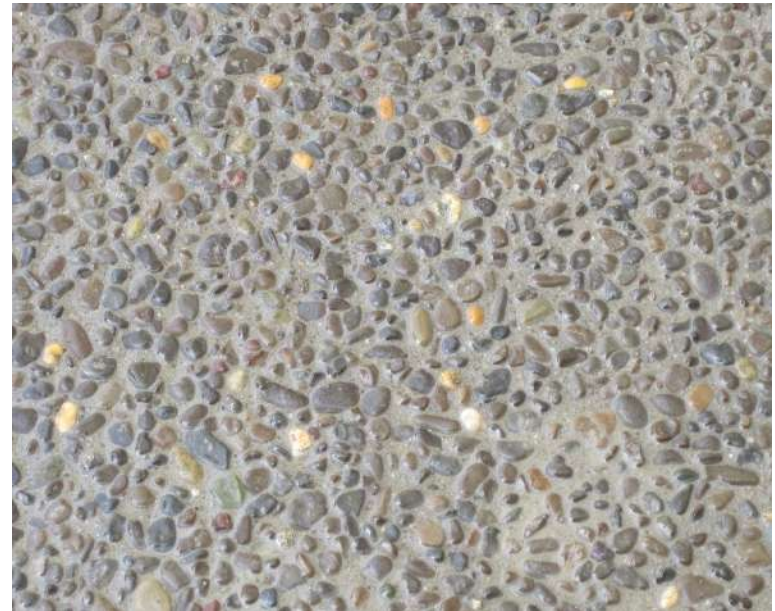
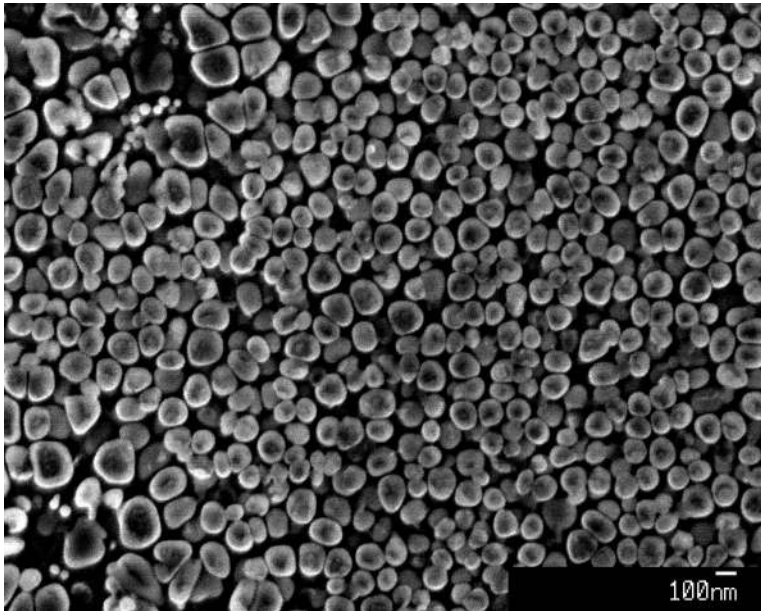




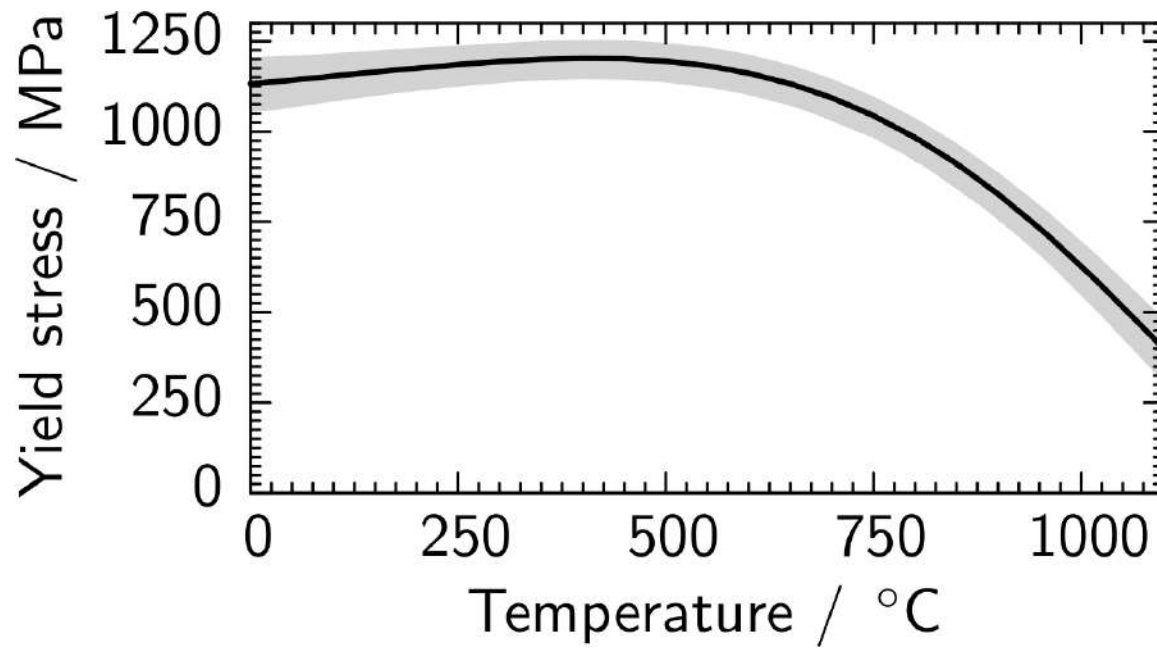
# Microstructure of proposed alloy



# Microstructure of proposed alloy

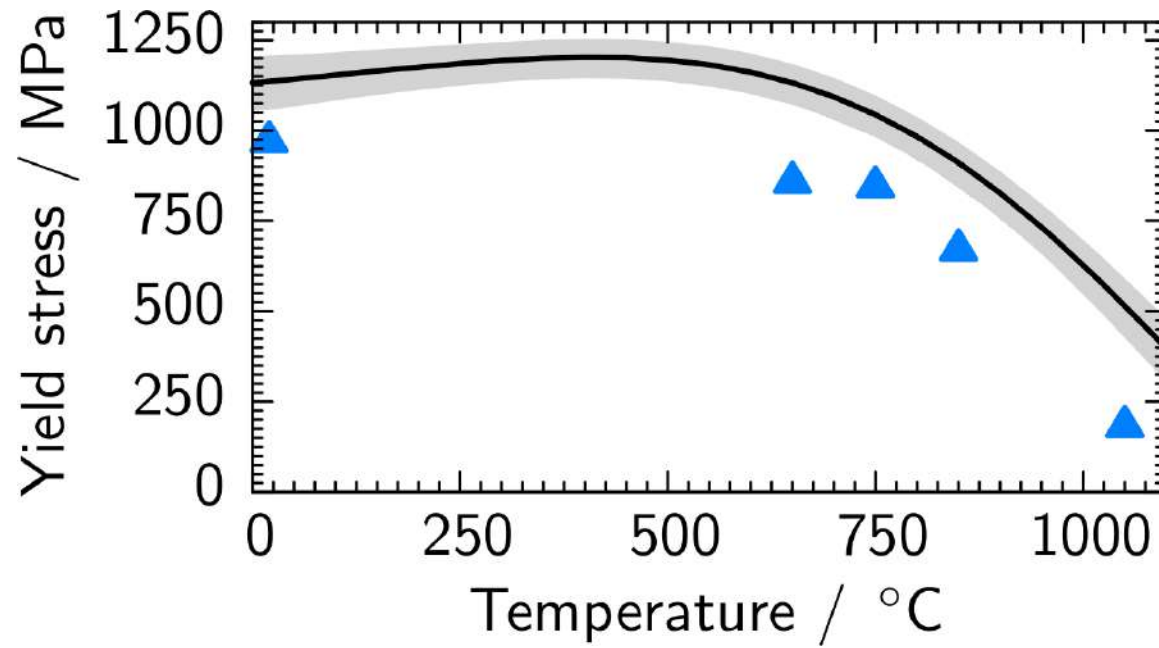


# Yield stress of proposed alloy

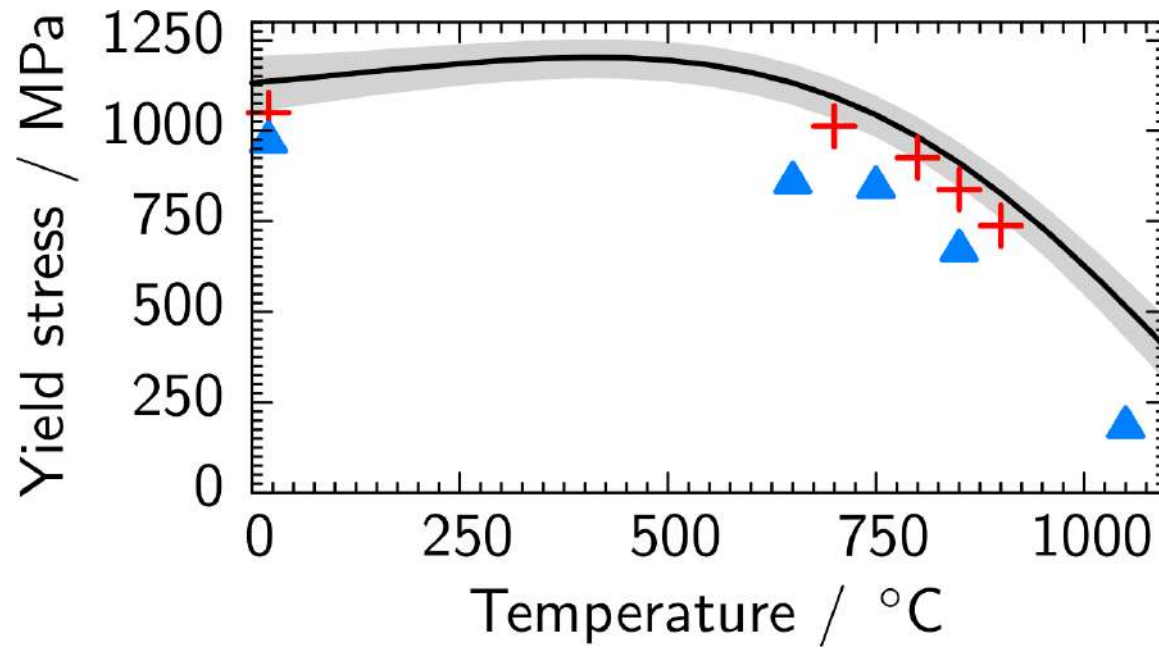




# Yield stress of proposed alloy



# Yield stress of proposed alloy



# Conclusions: scientific

Developed new algorithms to optimize a material's properties

Manufactured alloys fulfill physical criteria

# Conclusions: why study natural sciences?

Union of different sciences that encourages analysis with a variety of techniques – analytical, numerics, and experiments

Close connection to real-world problems

Strong academic funding and well-paid industrial jobs