



intellegens

DATA-DRIVEN DISCOVERY

Alchemite™ machine learning



Applied machine learning

*Accelerate innovation for materials, chemicals,
manufacturing, and beyond...*

Introducing Intellegens



Unique **deep learning** software and expertise

Get value from **sparse, noisy data** to solve complex **high-dimensional** problems

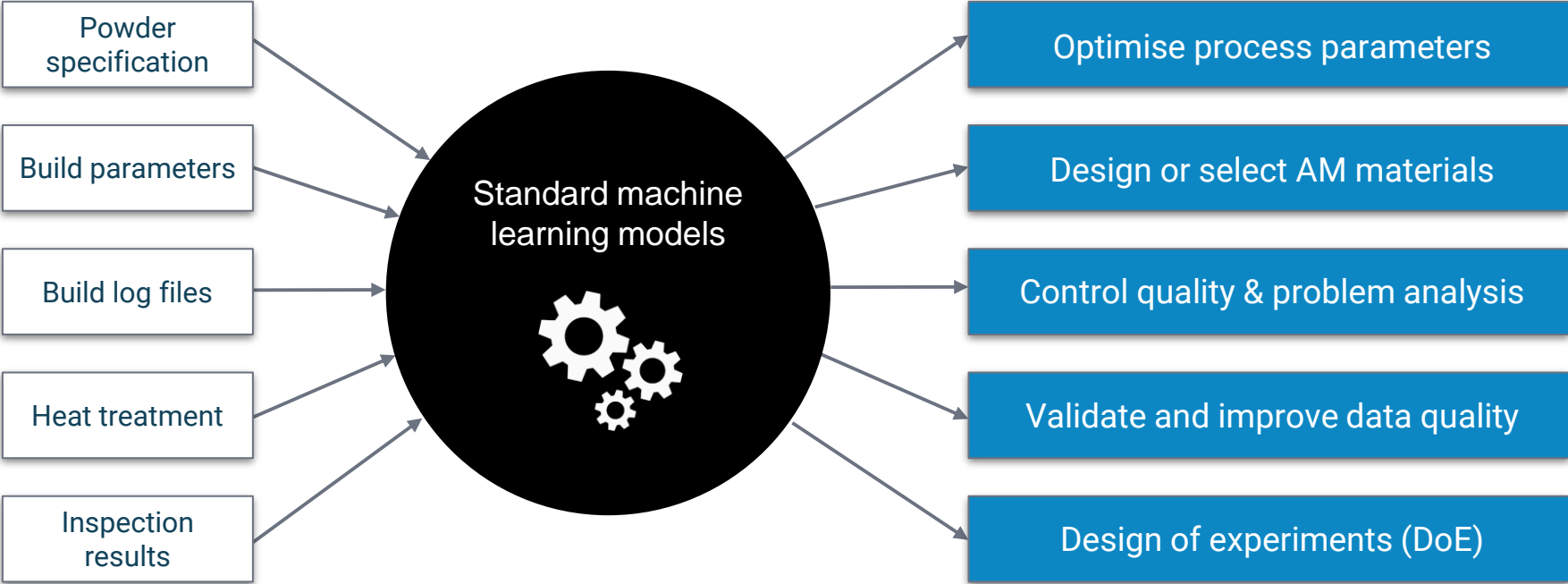
Can be applied to any **numerical dataset**

Key focus areas: materials, chemicals, drug discovery, and manufacturing

Easily deploy models to deliver **immediate ROI**

Integrate with existing systems and/or applied through a web based platform

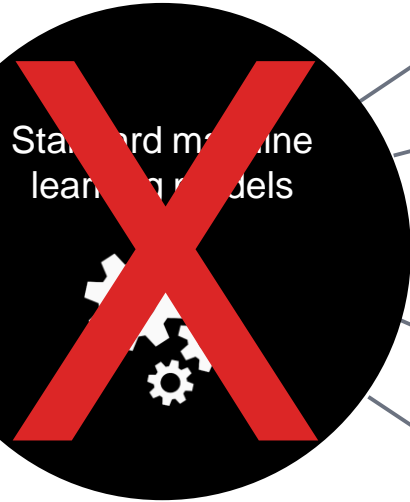
Machine learning for additive manufacturing



Can we use machine learning for AM?



PROBLEM:
Hard to use



PROBLEM:
Sparse & noisy data

Powder specification

Build parameters

Build log files

Heat treatment

Inspection results

Optimise process parameters

Design or select AM materials

Control quality & problem analysis

Validate and improve data quality

Design of experiments (DoE)

Why is AM project data sparse and/or noisy?



Powder
specification

Build parameters

Build log files

Heat treatment

Inspection
results

Because it is real-world data:

Supplier or legacy data is incomplete or inconsistent

You are combining data from different sources or projects

Projects with different goals test different properties

Noisy due to variability of machines / labs / operators...

You cannot test every build for every property

What is Alchemite™?

Unique, proprietary algorithm from the University of Cambridge

Deep, iterative **imputation** method

Novel implementation of a neural network, where all inputs are also outputs

Quantifies **uncertainty** through advanced, non-parametric probability distributions

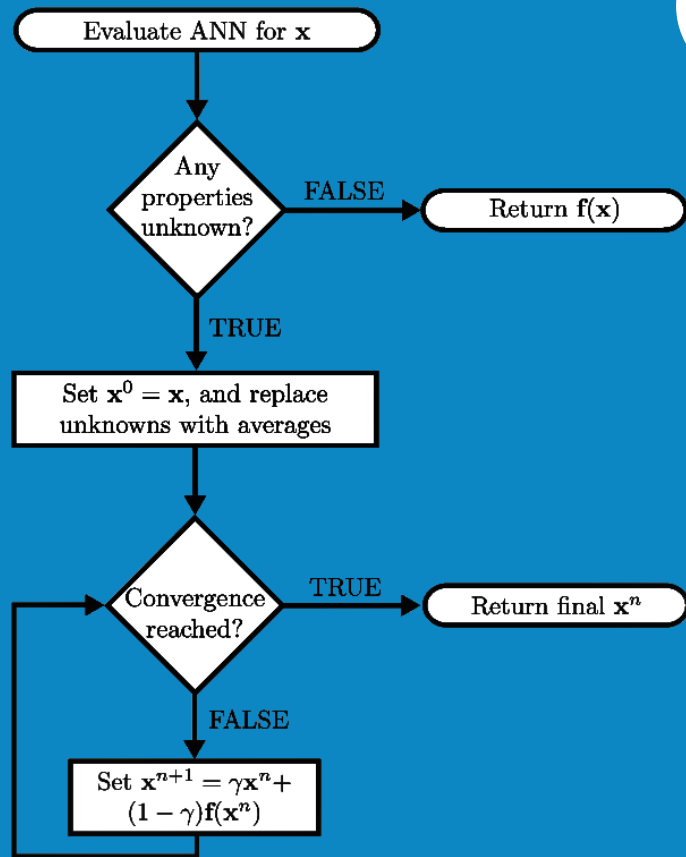
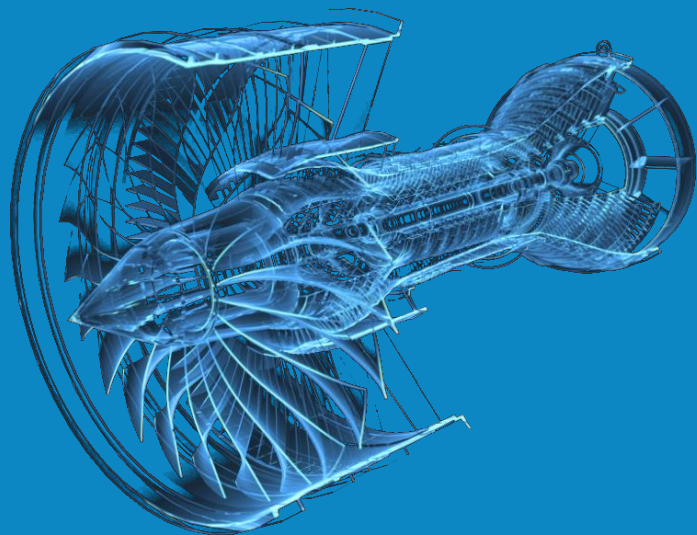


Figure 2 from *Computational Materials Science* **147**, 176 (2018)





*intellegens.ai/applications/materials/
Materials & Design 168, 107644 (2019)*

High temperature alloy



Validated a new alloy design for 30 composition/process parameters to satisfy 11 physical criteria

8 data points for processability so highly sparse dataset

Reduced costs by \$10 million

Accelerated typical discovery and validation time from 20 to 2 years



AM for heat exchangers



"The Alchemite™ Engine is easy to work with and proved to be a powerful tool for virtual experimentation, unleashing unexplored territory in the search for better metal alloys."

Marko Bosman

Chief Technologist, GKN Aerospace

Project with **GKN** Aerospace

Proposed a new titanium alloy with the required **combination** of **strength** and **thermal conductivity**



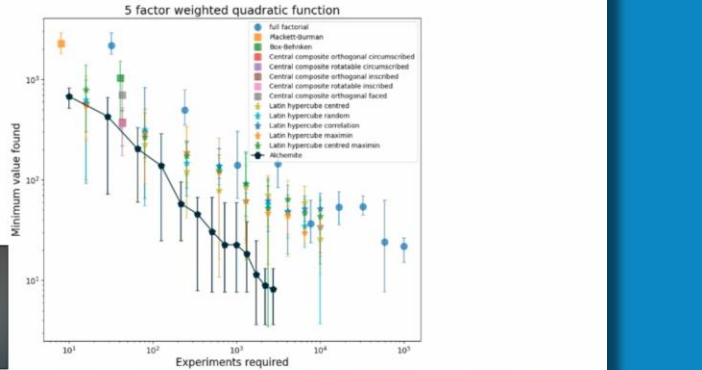


Project MEDAL

Making the AM process for metallic alloys **cheaper** and **faster**

Reduced the number of experiments needed to find **optimal process parameters** for a new material

Project MEDAL – Progress so far



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The University of Sheffield / AMRC

“Alchemite™ was able to converge on the optimum solution with far fewer experiments.”

Ian Brooks

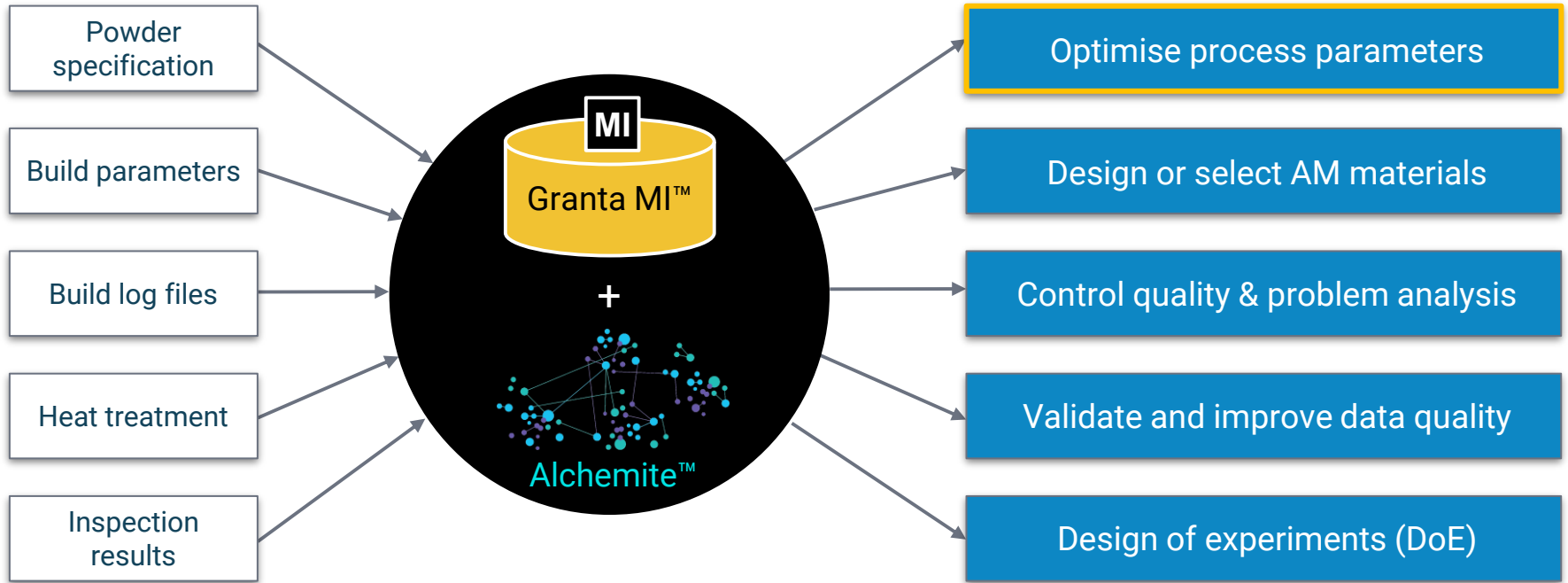
Technical Fellow, AMRC

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Granta MI™ plus Alchemite™ to enable ML for AM



Ansys & Intellegens



A data driven approach
to reliable, repeatable
AM processes with
Granta MI™ + Alchemite™

Improve AM product **performance**

Minimise risk with **reliable,**
repeatable processes

Maximise ROI from expensive project
data

Reduce (experimental) **cost** and **time**
to market