



intellegens

DATA-DRIVEN DISCOVERY

Machine learning for additive
manufacturing - Project MEDAL

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Introducing Intellegens



Unique **deep learning** software and expertise - Alchemite™

- Get value from **sparse, noisy data** to solve complex **high-dimensional** problems

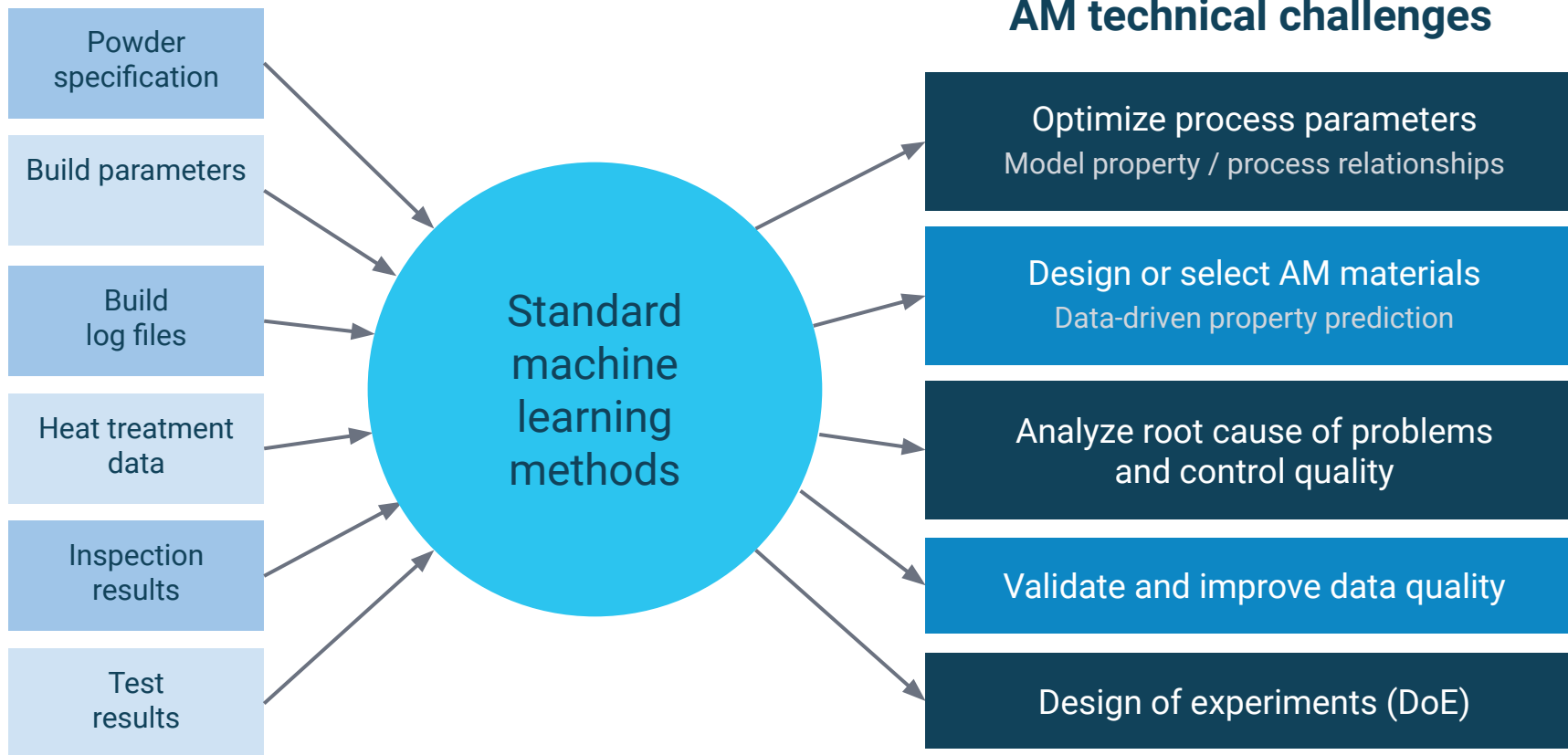
Easily deploy models to deliver **immediate ROI**

- Integrate with existing systems and/or use through web-based platform

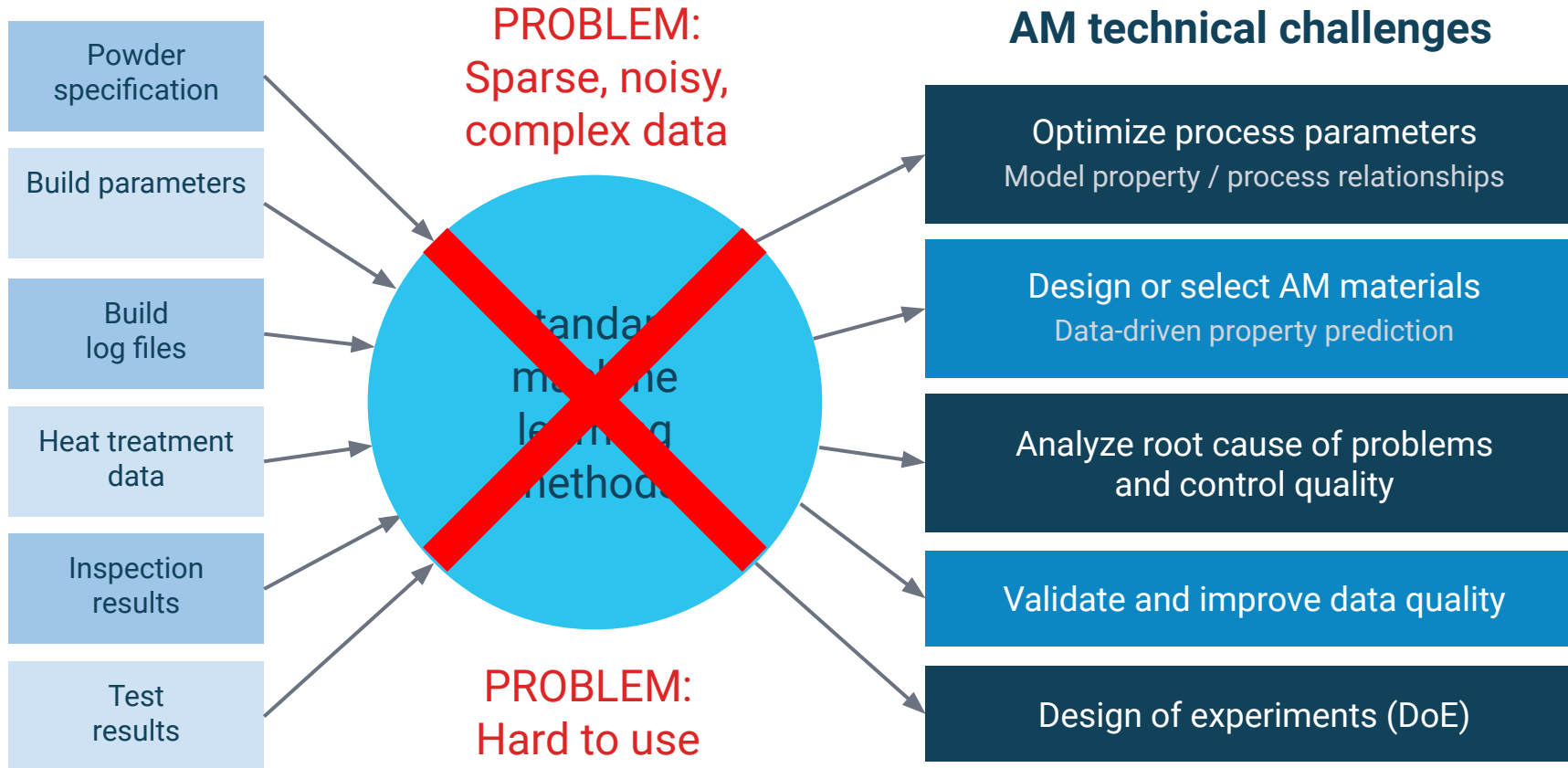
Can be applied to any **numerical dataset**

- Key focus areas: materials, chemicals, drug discovery, manufacturing

Can we use machine learning in AM?



Challenges with Machine Learning in AM



Why is AM project data sparse and/or noisy?



Powder
specification

Build parameters

Build
log files

Heat treatment
data

Inspection
results

Test
results

Because it is real-world data:

You cannot test every build for every property

Supplier or legacy data is incomplete or inconsistent

You are combining data from different sources or projects

Projects with different goals test different properties

Variability of processes, machines, labs, and operators

Alchemite™ technology offers a unique combination



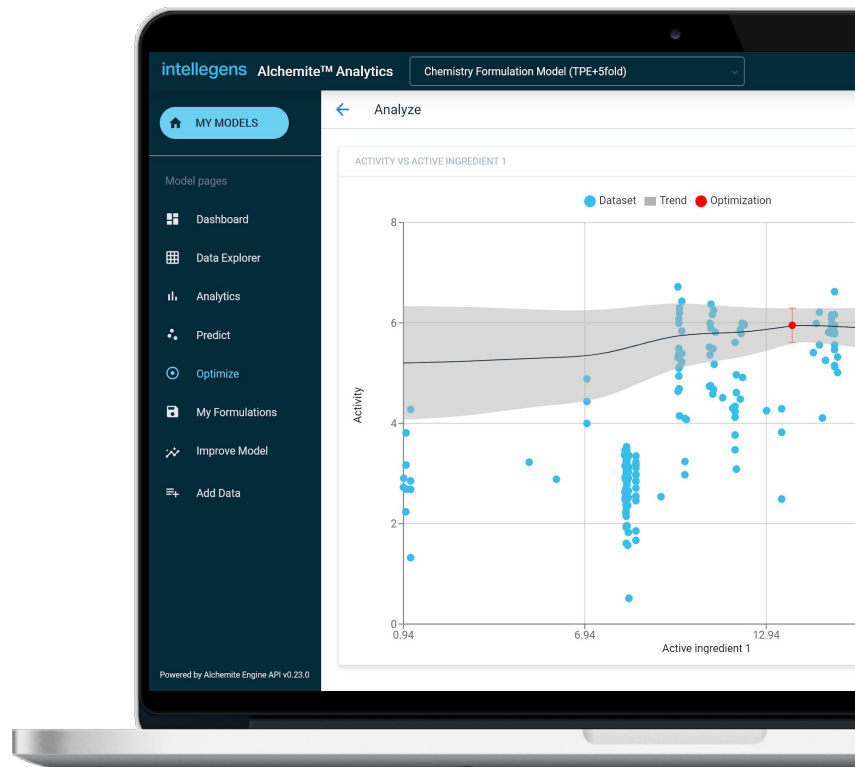
Value from sparse,
noisy data



Optimise against
multiple targets



Quantify uncertainty to
enable rational decisions



Project MEDAL

Machine Learning for Additive Manufacturing Experimental Design



“Applying machine learning technology to make the AM process of metallic alloys for aerospace cheaper and faster, encouraging production of lightweight, energy-efficient aircraft to support net zero targets for aviation.”

Project MEDAL technical focus



Focus on Laser Powder Bed Fusion (LPBF) methods for metal AM

Dramatically reduce experiments required to identify the right process parameters

Use Alchemite™ machine learning to guide its test program

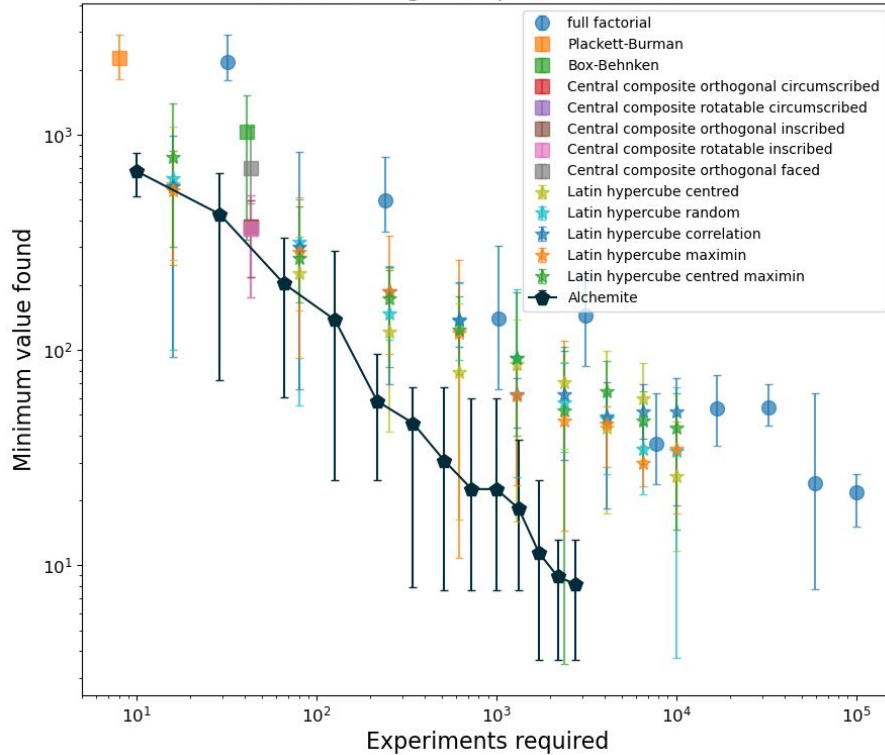
Enable manufacture of high density, high strength parts



Project MEDAL



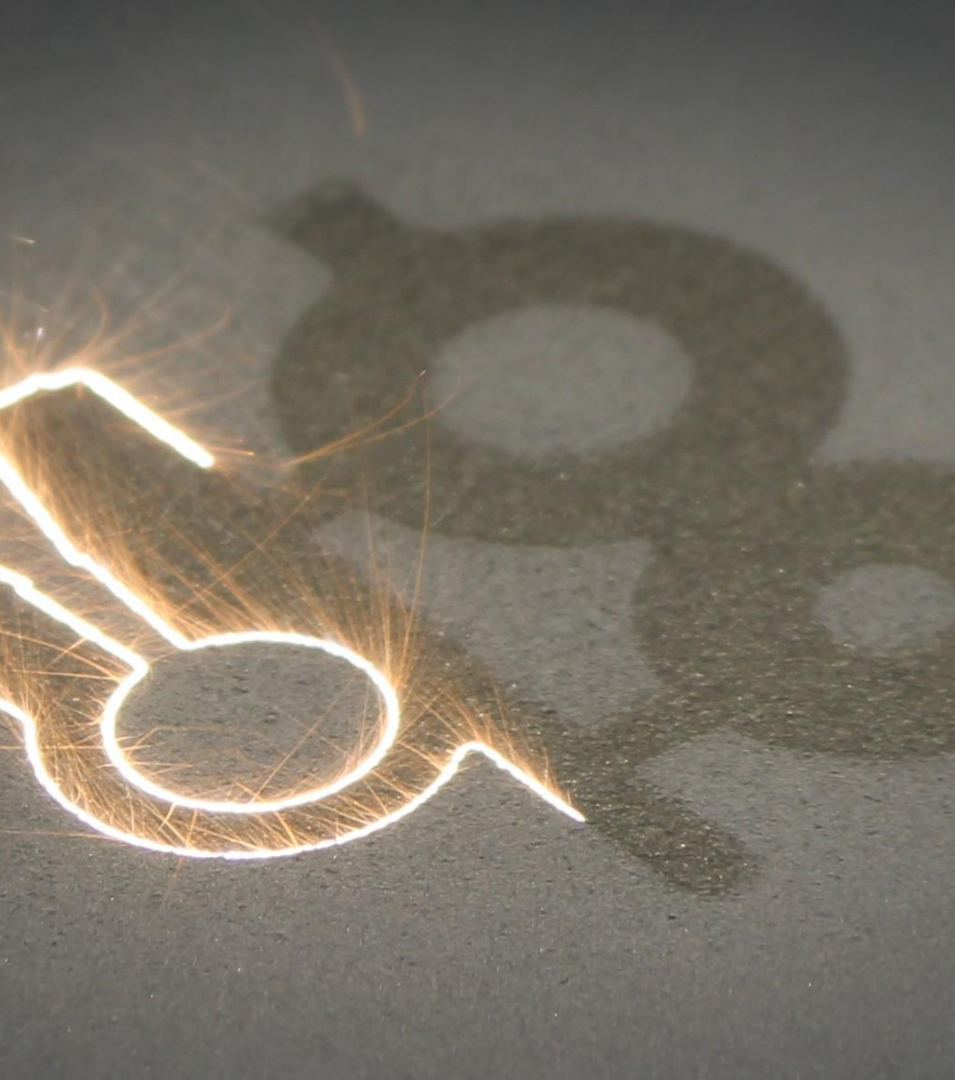
5 factor weighted quadratic function



“Alchemite™ was able to converge on the optimum solution with far fewer experiments”

Ian Brooks

Technical Fellow, AMRC



Machine learning for additive manufacturing



A data-driven approach to

Improve AM materials

Ensure reliable, repeatable AM processes

Reduce cost and time to market

Website <https://intellegens.ai>

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